









THE SAFETY OF **100% IN-HOUSE PRODUCTION**

If our name is Special Springs, there is a reason. There are actually many reasons, but by choosing our Custom Springs, everything becomes clear.

In addition to the design and production of a wide range of standard die springs, we do have a long and recognized experience in creating solutions for specific applications and tailor-made products.

Springs designed together with our customers, starting from their specific needs.

Our Custom Springs are the off-series created by those who have always improved, combining performance and safety. A quality guaranteed by the in-house management of the whole production cycle:

from the technical design...



A long experience and the use of the most advanced calculation software allow us to create dedicated work teams for each project, in close contact with the customer.

Cold Profiling

From the wire to the profile, it's all about our know-how. We have been making Custom Springs for more than 40 years. We know products and different applications to perfection.

Treatments

We master all the production techniques required to give the best mechanical and qualitative features to the springs. Upon request, we can perform internal and external grinding and vibratory finishing treatments.

Coating We apply the cataphoresis painting

in green, blue, red, yellow and grey colors, in order to guarantee the maximum corrosion resistance, the minimum thickness and a uniform coating. We can also apply a normal powder coating in other colors upon request.



...up to Final check Our industry demands perfection,

and we are perfectionists by nature. We perform static, dynamic and metallographic tests in our laboratories to ensure the compliance of the product to the project.



TECHNICAL DATA Wire Ø to be Max outer

of wire size Ø from 2mm to 20 mm.

Chromium Silicon

52 SiCrNi5

Processable range

coiled up to 17 mm or 26 **MATERIALS**

Ø 220 mm

470 mm in House

Other materials

Upon request

Max free length

Chrome Vanadium 50 CrV4

Upon request

Stainless Steel

Profiling contract work Workable material:

- · Steel (Type 50CrV4 52SicrNi5 or similar) · Stainless Steel
- Copper
- Obtainable tolerances: +/- 0,03 mm

Aluminium

Starting dimensional limits of the material: · Steel (Type 50CrV4 - 52SicrNi5): round max 20mm,

- squared max 18x18 mm; · Stainless steel: Round max 12 mm, squared max
- 12x12mm: · Aluminium: Round max 22mm; squared max 20mm;
- · Copper: Round max 22mm; squared max 20mm; Minimal dimension limits of execution for all indicated

material: · (base x height) 1,5x1,5 mm or 3x1 mm;

Range of profiles













