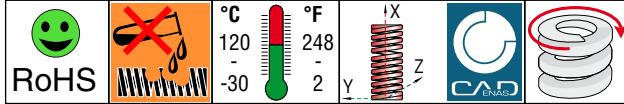
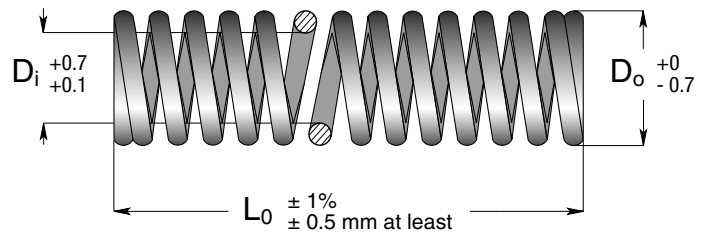
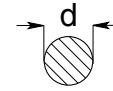


# Round Wire

# SERIES L

- IT** Molle non colorate con oliatura antiruggine.
- EN** Not painted with anti-rust lubricant.
- DE** Unlackierte Federn mit Rostschutzölung.
- FR** Ressorts non-peints avec huilage antirouille.
- ES** Muelles no pintados con lubricación antióxido.
- PT** Molas não coloridas com oleamento anti-ferrugem.



**D<sub>o</sub>** diametro esterno della molla.  
spring outside diameter.  
Außendurchmesser Feder.  
diamètre extérieur du ressort.  
diámetro externo del muelle.  
diâmetro exterior da mola.

**D<sub>i</sub>** diametro interno della molla.  
spring inside diameter.  
Innendurchmesser Feder.  
diamètre intérieur du ressort.  
diámetro interior del muelle.  
diâmetro interno da mola.

**d** diametro del filo.  
wire diameter.  
Drahtdurchmesser.  
diamètre du fil.  
diámetro del hilo.  
diâmetro de fio.

**L<sub>0</sub>** lunghezza libera della molla.  
spring free length.  
Länge der unbelasteten Feder.  
longueur libre du ressort.  
longitud libre del muelle.  
comprimento livre da mola.

**R** carico (N) necessario per deflettere la molla di 1 mm.  
spring rate, load (N) required for 1 mm deflection.  
Federrate, erforderliche Spannung für 1 mm Federweg.  
charge (N) exigée pour comprimer le ressort 1mm.  
carga (N) necesaria para desviar el muelle de 1 milímetro.  
carga (N) necessária para defletir a mola de 1 milímetro.

**A** deflessione consigliata per una lunga durata della molla.  
advised working deflection for long spring life.  
Empfohlener Federweg für eine lange Lebensdauer der Feder.  
course conseillée pour une longue durée du ressort.  
deflexión aconsejada para una larga duración del muelle.  
deflexão recomendado para uma longa duração da mola.

**B** deflessione consigliata per una media durata della molla.  
advised working deflection for medium spring life.  
Empfohlener Federweg für eine mittlere Lebensdauer der Feder.  
course conseillée pour durée moyenne du ressort.  
deflexión aconsejada para una media duración del muelle.  
deflexão recomendado para uma média duração da mola.

**C** deflessione massima consentita.  
maximum operating deflection.  
Maximaler Federweg.  
course maximale pour le fonctionnement.  
deflexión máxima permitida.  
deflexão máxima.

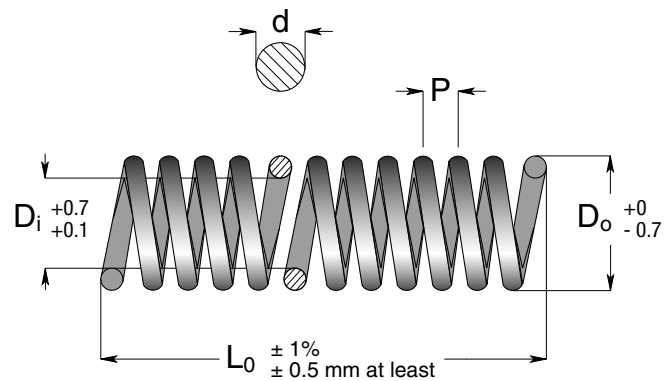
Code	D <sub>o</sub> D <sub>i</sub>		L <sub>0</sub>	R	A		B		C	
	Outside Diameter	Inside Diameter			Free Length	Spring Constant	16% L <sub>0</sub>	24% L <sub>0</sub>	32% L <sub>0</sub>	mm
	d			± 10%	+ 3.000.000		+ 3.000.000		100 - 200.000	
	mm	mm	mm	N/mm	mm	N	mm	N	mm	N
L 3 - 010	3	2	10	2.94	1.6	4.4	2.4	6.62	3.2	8.8
L 3 - 015			15	1.96	2.4	4.4	3.6	6.62	4.8	8.8
L 3 - 020			20	0.98	3.2	4.4	4.8	6.62	6.4	8.8
L 3 - 025			25	0.98	4.0	4.4	6.0	6.62	8.0	8.8
L 4 - 010	4	2.6	10	4.9	1.6	7.8	2.4	11.6	3.2	15.7
L 4 - 015			15	2.94	2.4	7.8	3.6	11.6	4.8	15.7
L 4 - 020			20	2.94	3.2	7.8	4.8	11.6	6.4	15.7
L 4 - 025			25	1.96	4.0	7.8	6.0	11.6	8.0	15.7
L 4 - 030			30	1.96	4.8	7.8	7.2	11.6	9.6	15.7
L 6 - 015	6	4	15	7.85	2.4	17.7	3.6	26.5	4.8	35.5
L 6 - 020			20	5.88	3.2	17.7	4.8	26.5	6.4	35.5
L 6 - 025			25	4.90	4.0	17.7	6.0	26.5	8.0	35.5
L 6 - 030			30	3.92	4.8	17.7	7.2	26.5	9.6	35.5
L 6 - 035			35	2.94	5.6	17.7	8.4	26.5	11.2	35.5



Code	D <sub>o</sub>	D <sub>i</sub>	L <sub>0</sub>	R	A		B		C			
	Outside Diameter	Inside Diameter	Free Length	Spring Constant	16% L <sub>0</sub>		24% L <sub>0</sub>		32% L <sub>0</sub>			
	d		mm	± 10% N/mm	+ 3.000.000		+ 3.000.000		100 - 200.000			
mm	mm	mm			N	mm	N	mm	N			
L 8 - 015	8	5.4	15	12.75	2.4	31.4	3.6	47.1	4.8	62.8		
L 8 - 020			20	9.81	3.2	31.4	4.8	47.1	6.4	62.8		
L 8 - 025			25	7.85	4.0	31.4	6.0	47.1	8.0	62.8		
L 8 - 030			30	6.86	4.8	31.4	7.2	47.1	9.6	62.8		
L 8 - 035			35	5.88	5.6	31.4	8.4	47.1	11.2	62.8		
L 8 - 040	1.2		40	4.90	6.4	31.4	9.6	47.1	12.8	62.8		
L 10 - 025			25	12.75	4.0	49.0	6.0	73.6	8.0	98		
L 10 - 030	10	6.5	30	9.81	4.8	49.0	7.2	73.6	9.6	98		
L 10 - 035			35	8.83	5.6	49.0	8.4	73.6	11.2	98		
L 10 - 040			40	7.85	6.4	49.0	9.6	73.6	12.8	98		
L 10 - 045			45	6.86	7.2	49.0	10.8	73.6	14.4	98		
L 10 - 050			50	5.88	8.0	49.0	12.0	73.6	16.0	98		
L 12 - 025	12	8	25	17.65	4.0	70.6	6.0	106.9	8.0	141.2		
L 12 - 030			30	14.71	4.8	70.6	7.2	106.9	9.6	141.2		
L 12 - 035			35	12.75	5.6	70.6	8.4	106.9	11.2	141.2		
L 12 - 040			40	10.79	6.4	70.6	9.6	106.9	12.8	141.2		
L 12 - 045			45	9.81	7.2	70.6	10.8	106.9	14.4	141.2		
L 12 - 050	1.8		50	8.83	8.0	70.6	12.0	106.9	16.0	141.2		
L 12 - 055			55	7.85	8.8	70.6	13.2	106.9	17.6	141.2		
L 12 - 060			60	7.85	9.6	70.6	14.4	106.9	19.2	141.2		
L 14 - 025			14	9.3	25	24.52	4.0	96.1	6.0	144.2	8.0	192.2
L 14 - 030					30	19.61	4.8	96.1	7.2	144.2	9.4	192.2
L 14 - 035	35	17.65			5.6	96.1	8.4	144.2	11.2	192.2		
L 14 - 040	40	14.71			6.4	96.1	9.6	144.2	12.8	192.2		
L 14 - 045	45	13.73			7.2	96.1	10.8	144.2	14.4	192.2		
L 14 - 050	2.2		50	11.77	8.0	96.1	12.0	144.2	16.0	192.2		
L 14 - 055			55	10.79	8.8	96.1	13.2	144.2	17.6	192.2		
L 14 - 060			60	9.81	9.6	96.1	14.4	144.2	19.2	192.2		
L 14 - 065			65	8.83	10.4	96.1	15.6	144.2	20.8	192.2		
L 14 - 070			70	8.83	11.2	96.1	16.8	144.2	22.4	192.2		
L 16 - 025	16	10.7	25	31.38	4.0	125.5	6.0	188.3	8.0	251.1		
L 16 - 030			30	26.48	4.8	125.5	7.2	188.3	9.4	251.1		
L 16 - 035			35	22.56	5.6	125.5	8.4	188.3	11.2	251.1		
L 16 - 040			40	19.61	6.4	125.5	9.6	188.3	12.8	251.1		
L 16 - 045			45	17.65	7.2	125.5	10.8	188.3	14.4	251.1		
L 16 - 050	2.4		50	15.69	8.0	125.5	12.0	188.3	16.0	251.1		
L 16 - 055			55	14.71	8.8	125.5	13.2	188.3	17.6	251.1		
L 16 - 060			60	12.75	9.6	125.5	14.4	188.3	19.2	251.1		
L 16 - 065			65	11.77	10.4	125.5	15.6	188.3	20.8	251.1		
L 16 - 070			70	10.79	11.2	125.5	16.8	188.3	22.4	251.1		
L 16 - 075	2.8		75	10.79	12.0	125.5	18.0	188.3	24.0	251.1		
L 16 - 080			80	9.81	12.8	125.5	19.2	188.3	25.6	251.1		
L 18 - 025			18	12	25	40.21	4.0	158.9	6.0	238.3	8.0	317.7
L 18 - 030					30	33.34	4.8	158.9	7.2	238.3	9.4	317.7
L 18 - 035					35	28.44	5.6	158.9	8.4	238.3	11.2	317.7
L 18 - 040	40	24.52			6.4	158.9	9.6	238.3	12.8	317.7		
L 18 - 045	45	22.56			7.2	158.9	10.8	238.3	14.4	317.7		
L 18 - 050	2.8		50	19.61	8.0	158.9	12.0	238.3	16.0	317.7		
L 18 - 055			55	17.65	8.8	158.9	13.2	238.3	17.6	317.7		
L 18 - 060			60	16.67	9.6	158.9	14.4	238.3	19.2	317.7		
L 18 - 065			65	15.69	10.4	158.9	15.6	238.3	20.8	317.7		
L 18 - 070			70	14.71	11.2	158.9	16.8	238.3	22.4	317.7		
L 18 - 075	3		75	13.73	12.0	158.9	18.0	238.3	24.0	317.7		
L 18 - 080			80	12.75	12.8	158.9	19.2	238.3	25.6	317.7		
L 18 - 090			90	10.79	14.4	158.9	21.6	238.3	28.8	317.7		
L 20 - 025			20	13.5	25	49.03	4.0	196.1	6.0	294.2	8.0	392.3
L 20 - 030					30	41.19	4.8	196.1	7.2	294.2	9.4	392.3
L 20 - 035	35	35.30			5.6	196.1	8.4	294.2	11.2	392.3		
L 20 - 040	40	30.40			6.4	196.1	9.6	294.2	12.8	392.3		
L 20 - 045	45	27.46			7.2	196.1	10.8	294.2	14.4	392.3		
L 20 - 050	3		50	24.52	8.0	196.1	12.0	294.2	16.0	392.3		
L 20 - 055			55	22.56	8.8	196.1	13.2	294.2	17.6	392.3		
L 20 - 060			60	20.59	9.6	196.1	14.4	294.2	19.2	392.3		
L 20 - 065			65	18.63	10.4	196.1	15.6	294.2	20.8	392.3		
L 20 - 070			70	17.65	11.2	196.1	16.8	294.2	22.4	392.3		
L 20 - 075	3		75	16.67	12.0	196.1	18.0	294.2	24.0	392.3		
L 20 - 080			80	15.69	12.8	196.1	19.2	294.2	25.6	392.3		
L 20 - 090			90	13.73	14.4	196.1	21.6	294.2	28.8	392.3		
L 20 - 100			100	12.75	16.0	196.1	24.0	294.2	32.0	392.3		

Code	D <sub>o</sub> Outside Diameter	D <sub>i</sub> Inside Diameter	L <sub>0</sub> Free Length	R Spring Constant	A 16% L <sub>0</sub>		B 24% L <sub>0</sub>		C 32% L <sub>0</sub>	
					+ 3.000.000		+ 3.000.000		100 - 200.000	
					mm	N	mm	N	mm	N
L 22 - 025	22	14.7	25	59.82	4.0	237.3	6.0	356	8.0	474.6
L 22 - 030			30	49.03	4.8	237.3	7.2	356	9.4	474.6
L 22 - 035			35	42.17	5.6	237.3	8.4	356	11.2	474.6
L 22 - 040			40	37.27	6.4	237.3	9.6	356	12.8	474.6
L 22 - 045			45	33.34	7.2	237.3	10.8	356	14.4	474.6
L 22 - 050			50	29.42	8.0	237.3	12.0	356	16.0	474.6
L 22 - 055			55	27.46	8.8	237.3	13.2	356	17.6	474.6
L 22 - 060			60	24.52	9.6	237.3	14.4	356	19.2	474.6
L 22 - 065			65	22.56	10.4	237.3	15.6	356	20.8	474.6
L 22 - 070			70	21.57	11.2	237.3	16.8	356	22.4	474.6
L 22 - 075	75	19.61	12.0	237.3	18.0	356	24.0	474.6		
L 22 - 080	80	18.63	12.8	237.3	19.2	356	25.6	474.6		
L 22 - 090	90	16.67	14.4	237.3	21.6	356	28.8	474.6		
L 22 - 100	3.4	100	14.71	16.0	237.3	24.0	356	32.0	474.6	
L 25 - 025	25	17	25	76.49	4.0	307	6.0	459.9	8.0	613.9
L 25 - 030			30	63.74	4.8	307	7.2	459.9	9.6	613.9
L 25 - 035			35	54.92	5.6	307	8.4	459.9	11.2	613.9
L 25 - 040			40	48.05	6.4	307	9.6	459.9	12.8	613.9
L 25 - 045			45	42.17	7.2	307	10.8	459.9	14.4	613.9
L 25 - 050			50	38.25	8.0	307	12.0	459.9	16.0	613.9
L 25 - 055			55	35.30	8.8	307	13.2	459.9	17.6	613.9
L 25 - 060			60	32.36	9.6	307	14.4	459.9	19.2	613.9
L 25 - 065			65	29.42	10.4	307	15.6	459.9	20.8	613.9
L 25 - 070			70	27.46	11.2	307	16.8	459.9	22.4	613.9
L 25 - 075	75	25.50	12.0	307	18.0	459.9	24.0	613.9		
L 25 - 080	80	23.54	12.8	307	19.2	459.9	25.6	613.9		
L 25 - 090	90	21.57	14.4	307	21.6	459.9	28.8	613.9		
L 25 - 100	3.8	100	19.61	16.0	307	24.0	459.9	32.0	613.9	
L 30 - 050	30	20	50	51.94	8.0	414	12.0	621	16.0	828
L 30 - 060			60	44.10	9.6	414	14.4	621	19.2	828
L 30 - 070			70	37.24	11.2	414	16.8	621	22.4	828
L 30 - 080			80	32.34	12.8	414	19.2	621	25.6	828
L 30 - 090			90	28.42	14.4	414	21.6	621	28.8	828
L 30 - 100			100	25.48	16.0	414	24.0	621	32.0	828
L 30 - 125	4.5	125	20.58	20.0	414	30.0	621	40.0	828	

- IT** Spezzoni con terminali aperti
- EN** Long size open ends
- DE** Meterware
- FR** Ressorts avec longueur ébauché
- ES** Piezas desmochadas con terminales abiertos
- PT** Pontas de refugo com terminais abertos



RoHS

120 °C  
-30 °F

248 °F  
2 °C

Code	D <sub>o</sub> Outside Diameter	D <sub>i</sub> Inside Diameter	d Wire Diameter	L <sub>0</sub> Free Length	P Pitch
	mm	mm	mm	mm	mm
L 03 - 300	3	2.0	0.4	300	1.04
L 04 - 300	4	2.6	0.6	300	1.50
L 06 - 300	6	4.0	0.9	300	2.00
L 08 - 300	8	5.4	1.2	300	2.80
L 10 - 300	10	6.5	1.5	300	3.50
L 12 - 300	12	8.0	1.8	300	4.30
L 14 - 300	14	9.3	2.2	300	4.80
L 16 - 300	16	10.7	2.4	300	5.50
L 18 - 300	18	12.0	2.8	300	5.30
L 20 - 300	20	13.5	3.0	300	6.80
L 22 - 300	22	14.7	3.4	300	6.70
L 25 - 300	25	17.0	3.8	300	8.20