

## IT VANTAGGI

- Pressione uguale in tutti i cilindri
- Controllo della pressione = controllo della forza
- Aumento/riduzione della pressione = aumento/riduzione della forza attraverso il pannello di controllo (regolazione possibile anche con il sistema in lavoro, senza intervento diretto sui cilindri)
- Utilizzo di polmoni di compensazione per un ridotto incremento della pressione a fine compressione
- Gestione di impianti e forze diverse nello stesso stampo (uso multipannello MCPC+AUMCP)
- Stop di sicurezza con uso pressostato
- Utilizzo tappo di sicurezza con disco di rottura CE
- Flessibilità di collegamento con tubi e raccordi EO - 24°, JIC 37°, FlexFlow, Micro 32°, ORFS



I cilindri collegabili a sistema (codice modello + N/NA) sono forniti privi di valvola unidirezionale e con corpo/fondello speciale dove previsto. Per le serie S/SC/H/KE/RV/RS/RF/RG/RT/LS/ML/HT è possibile trasformare i cilindri autonomi in cilindri collegabili a sistema semplicemente rimuovendo i dispositivi di tenuta dal foro di caricamento. Scaricare completamente la pressione prima di questa operazione. Qua-  
lora si rendesse necessario rimuovere uno qualsiasi dei componenti installati, scaricare completamente la pressione attraverso il pannello.

## EN BENEFITS

- Same pressure in all gas springs
- Pressure control = force control
- Pressure increase/decrease = force increase/decrease through the control panel (the adjustment is also possible with the system running, without direct intervention on the cylinders)
- Lower pressure increase by using compensation tank
- Possibility to manage different systems and forces in the same tool by using the multipanel

### MCPC+AUMCP

- Safe stop function through pressure switch
- Use of the safety plug with rupture disc CE
- Flexible linking by using hose and connection EO - 24°, JIC 37°, FlexFlow, Micro 32°, ORFS and couplings and many useful accessories



The hosed system gas springs (model code + N/NA) are supplied without charging valve and with special body/end plate when specified. However S/SC/H/KE/RV/RS/RF/RG/RT/LS/ML/HT series can be converted from self-contained to hosed system by simply removing the charging valve. Be sure that all pressure is exhausted before starting this operation. In case it's necessary to remove any of the installed components, pressure must be fully exhausted through the control panel.

## DE VORTEILE

- Identischer Druck in allen Zylindern
- Druckkontrolle = Kraftkontrolle
- Druck erhöhen/mindern = Kraft erhöhen/mindern über das Bedienfeld (Einstellung auch beim laufenden System möglich, ohne direkten Eingriff in die Zylinder)
- Einsatz von Ausgleichbehältern zur Reduzierung von Druckerhöhungen
- Verwaltung verschiedenartiger Anlagen und Leistungen in demselben Werkzeug über



Zylinder im Verbund (Modellcode + N/NA) werden ohne Einwegventile und, sofern vorgesehen, mit speziellem Gehäuse/Boden geliefert. Für die Serien S/SC/H/KE/RV/RS/RF/RG/RT/LS/ML/HT können die autonomen arbeitenden Zylinder im Verbund im verbund abgeändert werden, indem die Dichtungsvorrichtungen an der Luftzuführöffnung entfernt werden. Lassen Sie die Druckluft vor diesem Arbeitsschritt komplett ab. Falls es sich als notwendig erweisen sollte, einen der installierten Komponenten zu entfernen, muss vorher die Druckluft mittels der Steuerung vollständig abgelassen werden.

## FR AVANTAGES

- La même pression dans tous les ressorts
- Contrôle de la pression = contrôle de la force
- Augmentation/diminution de la pression = augmentation/diminution de la force depuis le panneau de control (le réglage est possible même si le système est en fonction, sans intervention directe sur les vérins)
- Utilisation de réservoirs de compensation produisant une petite augmentation de la pression à la fin de la compression



Les ressorts pouvant être reliés à un système (référence modèle + N/NA) sont livrés sans la vanne unidirectionnelle et avec corps/fond spécial si prévu. Pour les séries S/SC/H/KE/RV/RS/RF/RG/RT/LS/ML/HT, il est possible de transformer les ressorts autonomes en cylindres pouvant être reliés à un système en ôtant simplement les dispositifs d'étanchéité du trou de chargement. Décharger complètement la pression avant d'effectuer cette opération. S'il est nécessaire de démonter un des composants installés, décharger complètement la pression par l'intermédiaire du panneau de contrôle.

## ES VENTAJAS

- Misma presión en todos los cilindros
- Control de la presión = control de la fuerza
- Aumento/disminución de la presión = aumento/disminución de la fuerza a través del panel de control (regulación posible incluso con el sistema en marcha, sin intervención directa en los cilindros)
- Pueden emplearse pulmones de compensación para reducir el aumento de la presión al final de la compresión



Los cilindros conectables (código modelo + N/NA) se suministran sin válvula unidireccional y con cuerpo/base especiales en los casos en que así se requiera. En las series S/SC/H/KE/RV/RS/RF/RG/RT/LS/ML/HT, los cilindros autónomos pueden transformarse en cilindros conectables simplemente quitando los dispositivos de estanqueidad del orificio de carga. Antes de realizar esta operación, vaciar completamente la presión. Si fuera necesario quitar alguno de los componentes instalados, vaciar completamente la presión mediante el panel de control.

## PT VANTAGENS

- Pressão igual em todos os cilindros
- Controlo da pressão = controlo da força
- Aumento/Redução da pressão = Aumento/Redução da força através do painel de controle (É possível regular, inclusive, com o sistema trabalhando, sem nenhuma intervenção nos cilindros)
- Utilização dos tanques de compensação para redução do aumento da pressão no final da compressão



Os cilindros ligáveis em sistema (código do modelo + N/NA) são fornecidos sem válvula unidireccional e com corpo/extremidade especial. Para a série S/SC/H/KE/RV/RS/RF/RG/RT/LS/ML/HT, é possível transformar os cilindros autónomos em cilindros ligáveis em sistema, bastando remover os dispositivos de retenção do orifício de carga. Descarregar completamente a pressão antes desta operação. No caso de ser necessário remover um dos componentes instalados, descarregar completamente a pressão através do painel de controlo.

die Multisteuerung MCPC+AUMCP

- Sicherheitsstopp per Druckwächter
- Verwendung eines Sicherheitsverschlusses mit Berstscheibe (CE-Kennzeichnung)
- Flexibilität bei der Verbindung mit Rohren und Anschlüssen EO - 24°, JIC 37°, FlexFlow, Micro 32°, ORFS

- Gestion d'installations et de forces différentes sur le même outil (utilisation multi-panneaux MCPC+AUMCP)
- Arrêt de sécurité à l'aide d'un pressostat
- Utilisation d'un bouchon de sécurité avec disque de rupture CE
- Souplesse du raccordement à l'aide de tubes et de raccords EO - 24°, JIC 37°, FlexFlow, Micro 32°, ORFS

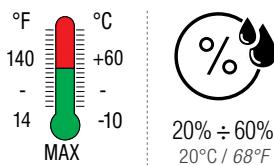
- Gestión de instalaciones y fuerzas distintas en el mismo útil (con uso del multipanel MCPC+AUMCP)
- Parada de emergencia con uso de presostato
- Tapón de seguridad con disco de ruptura CE
- Flexibilidad de conexión con tubos y racores EO - 24°, JIC 37°, FlexFlow, Micro 32°, ORFS

- Gestão de instalações e de várias forças na mesma Ferramenta (uso do multi-painel MCPC+AUMCP)
- Stop de segurança com utilização do pressostato
- Utilização de Bujão de segurança com disco de rotura CE
- Flexibilidade de ligação com tubos e ligações EO - 24°, JIC 37°, FlexFlow, Micro 32°, ORFS

# LINKED SYSTEM OPERATING INSTRUCTIONS



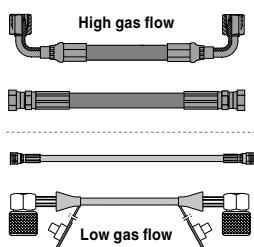
- IT** Conservare tubi e raccordi lontano da fonti di calore e luce solare diretta (raggi UV).
- EN** Store hoses and fittings away from heat sources and direct sunlight (UV radiation).
- DE** Lagern Sie Schläuche und Anschlussstücke fern von Wärmequellen und direktem Sonnenlicht (UV-Strahlung).
- FR** Conserver tuyaux et raccords à l'écart de toute source de chaleur et de la lumière directe du soleil.
- ES** Conservar mangueras y racores alejados de fuentes de calor y de la luz solar directa (rayos UV).
- PT** Manter mangueiras e conexões longe do calor e da luz do sol.



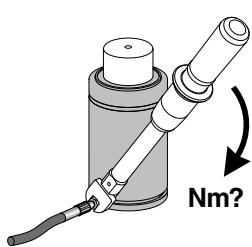
- IT** Conservare tubi e raccordi protetti da alte temperature e dal contatto con oli di stampaggio, solventi, acidi e fluidi aggressivi in genere (ad es. soda e cloruri).
- EN** Keep hoses and fittings protected against high temperatures and contact with oils, solvents, acids and aggressive fluids in general (e.g. soda and chlorides).
- DE** Halten Sie Schläuche und Anschlussstücke geschützt vor hohen Temperaturen und dem Kontakt mit Schmierstoffen für die Metallbearbeitung, Lösungsmitteln, Säuren und aggressiven Flüssigkeiten im Allgemeinen (z. B. Soda und Chloride).
- FR** Protégez les tuyaux et les raccords contre les températures élevées et le contact avec les huiles, les solvants, les acides et les fluides agressifs en général (par exemple, la soude et les chlorures).
- ES** Conservar mangueras y racores protegidos de altas temperaturas y del contacto con aceites de estampación, disolventes, ácidos y fluidos agresivos en general (por ejemplo, soda y cloruros).
- PT** Manter tubos e conexões longe de altas temperaturas e de contato com oleos, solventes, acidos ou qualquer outro elemento agressivo aos materiais (ex. solda, cloro, etc.).



- IT** Nella produzione del tubo rispettare le istruzioni operative indicate nel manuale d'uso della presa pneumatica idraulica 39PR06.
- EN** When producing the hoses, follow the instructions given in the user manual of the hydraulic press 39PR06.
- DE** Bei der Herstellung des Schlauchs die Angaben in der Betriebsanleitung der pneumo-hydraulischen Schlauchpresse 39PR06 beachten.
- FR** Lors de la fabrication des tuyaux, suivez les instructions données dans le manuel d'utilisation de la presse hydraulique 39PR06.
- ES** A la hora de fabricar las mangueras, seguir las instrucciones de funcionamiento indicadas en el manual del usuario de la prensa neumohidráulica 39PR06.
- PT** Para cravamento das mangueiras, respeitar as orientações do manual de instruções da prensa pneumática 39PR06.



- IT** Selezionare tubi e raccordi idonei per l'applicazione.
- EN** Select hoses and fittings suitable for the system.
- DE** Für die Anwendung geeignete Schläuche und Anschlussstücke auswählen.
- FR** Sélectionnez les tuyaux et les raccords adaptés au système.
- ES** Seleccione mangueras y racores adecuados para su aplicación.
- PT** Selecionar os tubos e conexões de acordo com a necessidade.

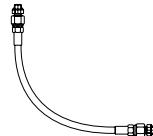
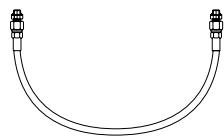


- IT** Rispettare la corretta coppia di serraggio dei raccordi indicata a catalogo per ogni modello.
- EN** Respect the correct tightening torque of the fittings as specified in the catalogue for each model.
- DE** Das richtige Anziehdrehmoment der Anschlüsse, wie im Katalog für jedes Modell angegeben, beachten.
- FR** Respectez le couple de serrage correct des raccords comme indiqué dans le catalogue pour chaque modèle.
- ES** Respete el par de apriete de los racores indicado en el catálogo para cada modelo.
- PT** Respeitar o torque correto para cada conexão indicado no catálogo para cada modelo.

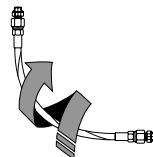
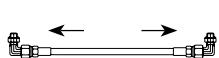


# LINKED SYSTEM OPERATING INSTRUCTIONS

RIGHT



WRONG



**IT** Evitare il contatto con solventi, acidi e fluidi aggressivi in genere (soda, cloruri) durante l'uso.

**EN** Avoid contact with solvents, acids and aggressive fluids in general (e.g. soda and chlorides) during use.

**DE** Bei Verwendung den Kontakt mit Lösungsmitteln, Säuren und aggressiven Flüssigkeiten im Allgemeinen (Soda, Chloride) vermeiden.

**FR** Évitez le contact avec les solvants, les acides et les fluides agressifs en général (par exemple, la soude et les chlorures) pendant l'utilisation.

**ES** Evite el contacto con disolventes, ácidos y fluidos agresivos en general (por ejemplo, soda y cloruros) durante el uso.

**PT** Evitar que tubos e conexões mantenham contato com oleos, solventes, ácidos ou qualquer outro elemento agressivo aos materiais (ex. solda, cloro, etc..).



**IT** Verificare ad ogni manutenzione dello stampo lo stato dei tubi e in particolare:

- Assenza di deterioramento dei tubi dovuto a sfregamenti, corrosione, tagli o schiacciamenti.
- Posizione dei tubi come da progetto. - Corretto serraggio dei raccordi.

**EN** Check at each maintenance of the die the condition of the hoses and specifically:

- absence of hose deterioration due to rubbing, wear, cutting or crushing.
- positioning of the hoses corresponding to the project's specifications. - Correct tightening of the fittings.

**DE** Bei jeder Wartung des Werkzeugs den Zustand der Schläuche prüfen und insbesondere:

- keine Beschädigung der Schläuche durch Reibung, Korrosion, Schneiden, Quetschen.
- die Position der Schläuche entsprechend der Konstruktion. - Das richtige Anziehen der Anschlüsse.

**FR** Vérifiez à chaque entretien du moule l'état des tuyaux et plus précisément:

- absence de détérioration des tuyaux par frottement, usure, coupure ou écrasement.
- positionnement des tuyaux conforme aux spécifications du projet. - Serrage correct des raccords.

**ES** Compruebe el estado de las mangueras en cada mantenimiento del troquel, en particular:

- Ausencia de deterioro de las mangueras debido a roces, corrosión, cortes o aplastamientos.
- Posicionamiento de las mangueras según el proyecto. - Correcto apriete de los racores.

**PT** Verificar a cada manutenção do ferramental as condições das mangueiras e especificamente:

- Se as mangueiras não possuem nenhum dano, desgaste, corte ou fissura.
- Se as conexões estão nas mesmas posições indicadas no projeto. - Aperto correto das conexões.

**IT** Se correttamente installati, utilizzati e non esposti a fattori di rischio, la durata in funzionamento di tubi e raccordi è attesa almeno pari a quella dei cilindri.

**EN** If correctly installed and used, without being exposed to risk factors, the expected lifetime of hoses and fittings is at least equal to the one of gas springs.

**DE** Bei sachgemäßem Einbau bzw. Anwendung und ohne Einwirken von Risikofaktoren wird erwartet, dass die Lebensdauer der Schläuche und Anschlüsse mindestens so lang ist wie die der Gasdruckfedern.

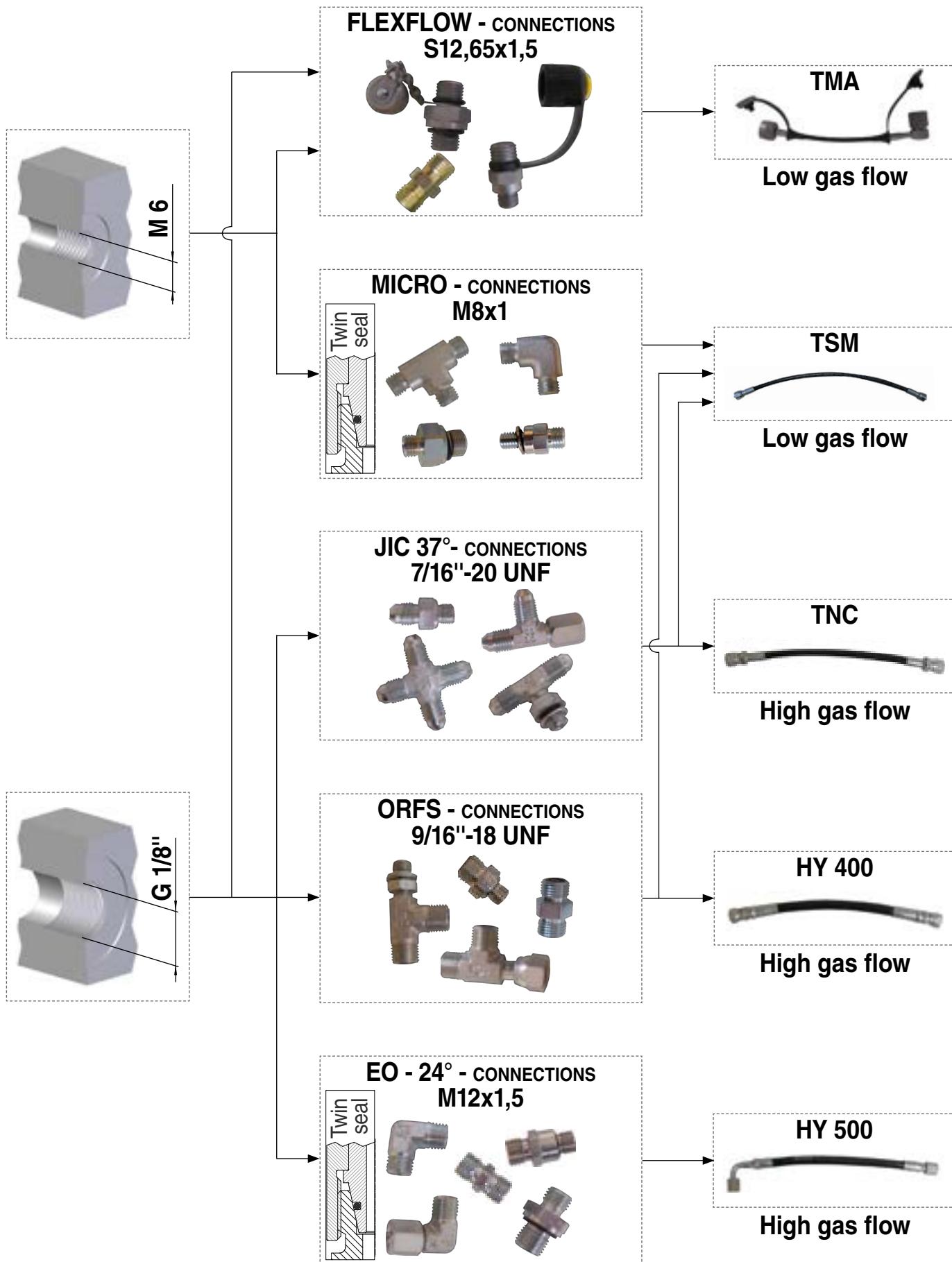
**FR** S'ils sont correctement installés et utilisés, sans être exposé à des facteurs de risque, la durée de vie attendue des tuyaux et des raccords est au moins égale à celle des ressorts à gaz.

**ES** Si están correctamente instalados, con un uso correcto y no expuestos a factores de riesgo, la vida útil de mangueras y racores debería ser al menos igual a la de los cilindros.

**PT** Se corretamente instalados e utilizados, a vida útil das mangueiras e conexões são no mínimo a mesma vida útil dos cilindros.

LIFE  
WARRANTY

# LINKED SYSTEM SELECTION



**IT**

- Pressa trasportabile con pompa pneumatico-idraulica
- Idonea per raccordi dritti, 45° e 90°

**EN**

- Transportable press with hydraulic manual pump
- Suitable for straight, 45° and 90° fittings

**DE**

- Transportable Presse mit manueller Hydraulikpumpe
- Geeignet für gerade, 45° und 90° Anschlüsse

**FR**

- Presse transportable avec pompe oléodynamique manuelle
- Utilisable avec raccords droits, 45° et 90°

**ES**

- Prensa transportable con bomba oleodinámica manual
- Puede ser utilizada con tuberías derechas, 45° y 90°

**PT**

- Prensa transportável com bomba hidráulica manual
- Pode ser usado com tubos retos, 45° e 90°

**code 39PR06**

**code 58UT022A (included)**


- |           |  |
|-----------|--|
| <b>IT</b> | Utensile rimuovi morsetti con calamita                     |
| <b>EN</b> | Magnet tool to remove pressing jaws                        |
| <b>DE</b> | Magnetwerkzeug für die Entfernung von Pressbacken          |
| <b>FR</b> | Outil magnétique pour enlever les mâchoires de pressage    |
| <b>ES</b> | Herramienta magnética para sacar las mordazas de la prensa |
| <b>PT</b> | Ferramenta magnética para remover os mordentes de prensar  |

**code 58UT001A (optional)**


- |           |                        |
|-----------|------------------------|
| <b>IT</b> | Forbice taglia tubo    |
| <b>EN</b> | Scissor for hose       |
| <b>DE</b> | Schlauchschneideschere |
| <b>FR</b> | Ciseaux coupe-tube     |
| <b>ES</b> | Tijeras cortatubos     |
| <b>PT</b> | Tesouras corta tubos   |

<b>AIR</b> 7 bar 110 psi	100 TON 110 US TON	380 x 430 x 400 mm 15 x 17 x 16 inch	38 kg 84 lb	-5 °F - 40 °C 23 - 104 °F

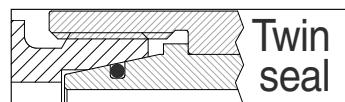
**code 58UT023A (optional)**


- |           |                         |
|-----------|-------------------------|
| <b>IT</b> | Lampada led con magnete |
| <b>EN</b> | LED Light with magnet   |
| <b>DE</b> | LED-Lampe mit Magnet    |
| <b>FR</b> | Lampe à LED magnétique  |
| <b>ES</b> | Lámpara LED con imán    |
| <b>PT</b> | Lâmpada LED com íman    |

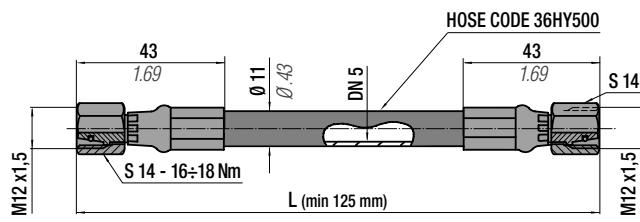
<b>CONNECTIONS</b>	ORFS "TSM" HOSE Ø 5,5 p. 288	Micro 32° - JIC 37° "TSM" HOSE Ø 5,5 p. 272 - 273	FlexFlow "TMA" HOSE Ø 5,1 p. 275	JIC 37° "TNB" HOSE Ø 8 p. 273	E0 24° "HY 500" HOSE Ø 11 p. 268	ORFS "HY 400" HOSE Ø 12,7 p. 284
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<b>PRESSING JAWS</b>	<b>code 39MTR10 (optional)</b> 	<b>code 39MTR11 (optional)</b> 	<b>code 39MTR12 (optional)</b> 	<b>code 39MTR13 (optional)</b> 
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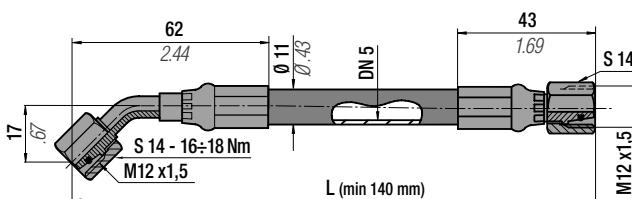
Ordering example: **39PR06A + 39MTR11** | — Pressing jaws for Jic 37° "TNB" HOSE Ø 8,1

**HY 500****EO - 24°****Hose Ø 11 mm**

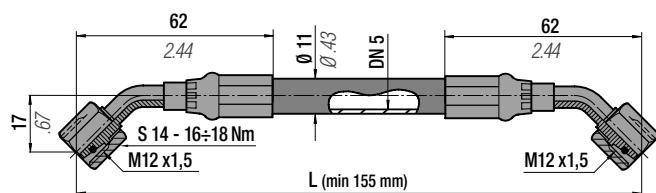
code 36HY50001...



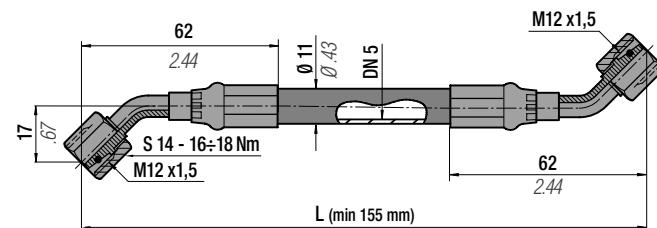
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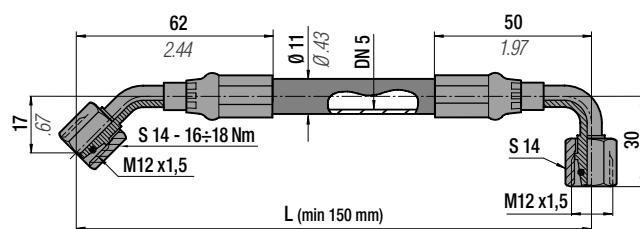
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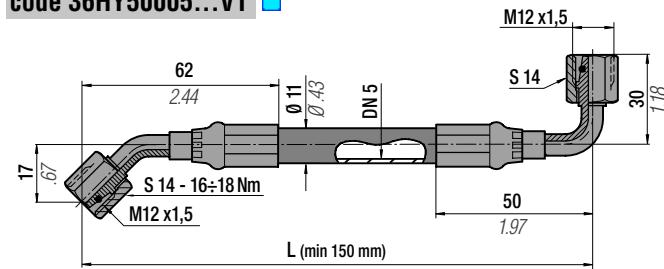
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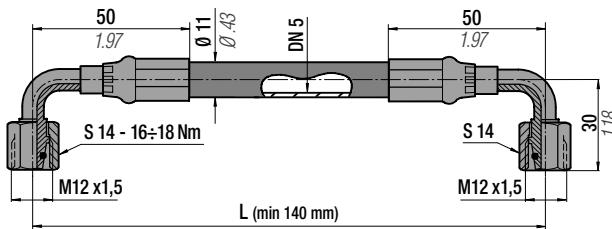
code 36HY50005...



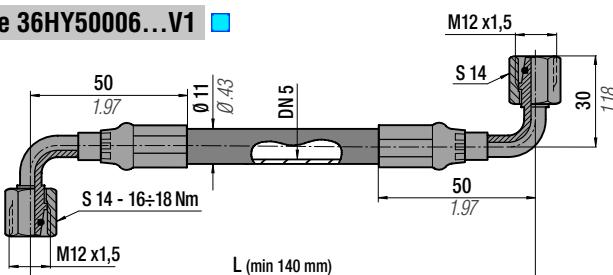
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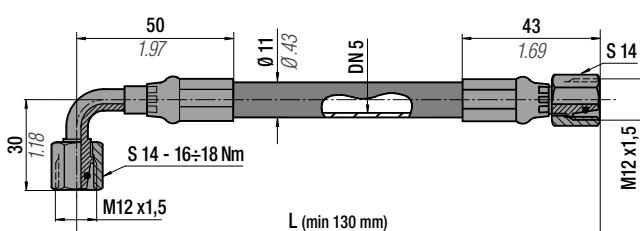
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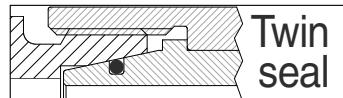


code 36HY50006...V1



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All dimensions in **mm/inch**



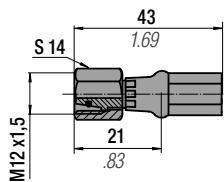
**EO - 24° CONNECTIONS**

Technical data				
"L" min	See each type	-	Volume	18 ml/metre
Operation pressure	345 bar	5003 psi	Dimension	3/16" (external ø 11 mm)
Burst Pressure	1380 bar at 20°C	20010 psi at 68°F	Material	Thermoplastic
R (bending radius)	40 mm	1.57 in	Standard	SAE 100R8
Operation temperature	-40+100°C	-38+212°F	Outer casing	Perforated

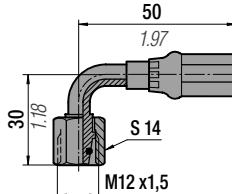
L = 5 mm upward increase - Example (36HY50001 0300; 36HY50001 0305; ...)

## HOSE FITTINGS

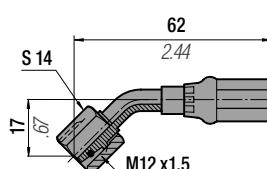
code 36P2401



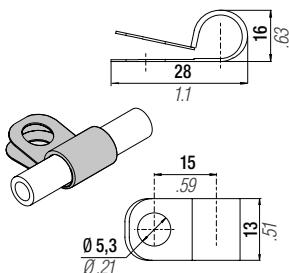
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code 36P2403

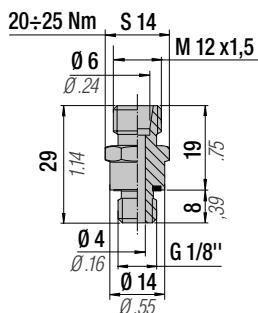


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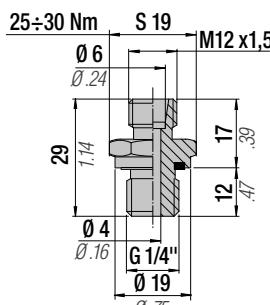


Raccordi tubo-cilindro/pannello - Hose-cylinder/panel connections - Anschlüsse zwischen schlauch und Zylinder/Kontrollarmatur - Raccords tuyau-cylindre/tableau - Racores manguera-cilindros/panel - Racord tubo-cilindro/painel

code 36R2401

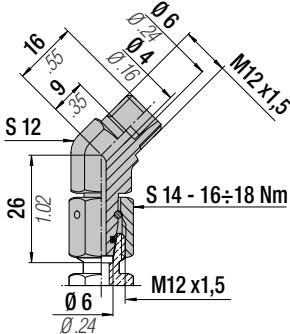


code 36R2402

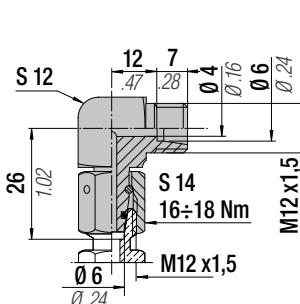


Raccordi di derivazione - Offtake connections - Anschlüsse zwischen Schläuchen - Raccords de dérivation - Racores de derivación - Racord de derivação

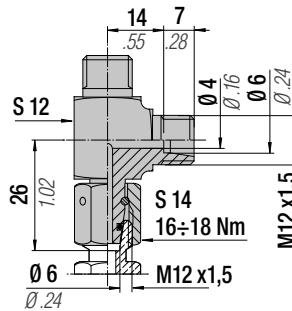
code 36R2403



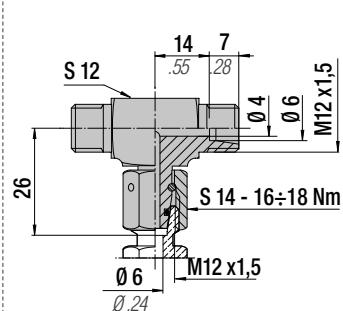
code 36R2404



code 36R2405

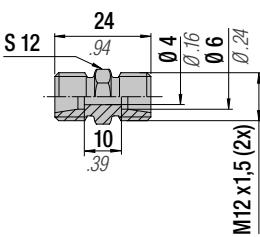


code 36R2406

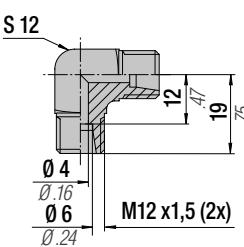


Raccordi tubo-tubo - Hose-hose connections - Anschlüsse zwischen Schlauch und Schlauch - Raccords tuyau-tuyau - Racores tubo-tubo - Racord tubo-tubo

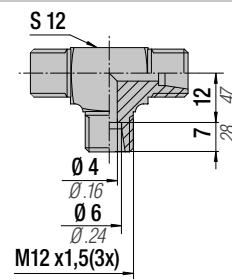
code 36R2407



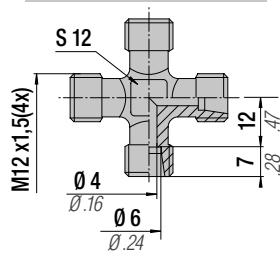
code 36R2408



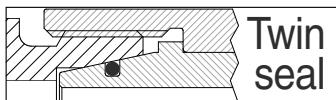
code 36R2409



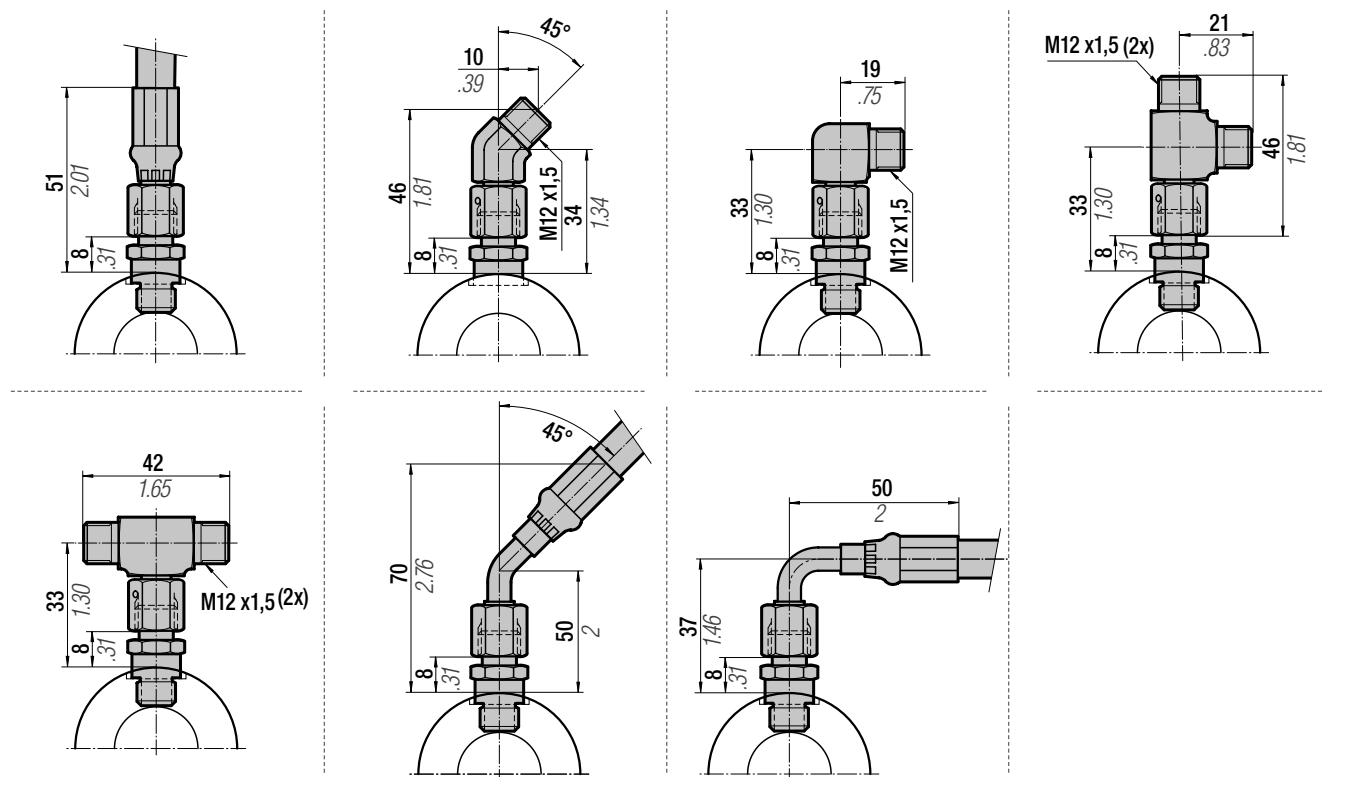
code 36R2410



All dimensions in mm/inch



Esempi di installazione - Installation examples - Einbaubeispiele - Exemples de montage - Ejemplos de instalación - Exemplos de instalação



All dimensions in **mm/inch**

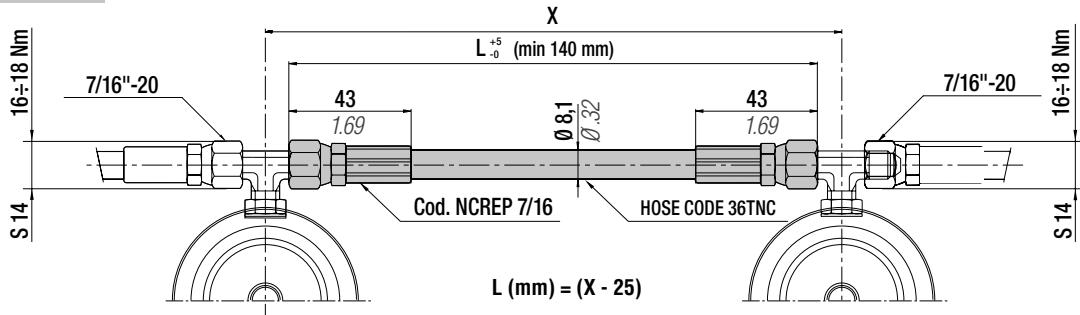


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# TNC JIC 37° Hose Ø 8 mm



code TNC 7/16...



## Technical data

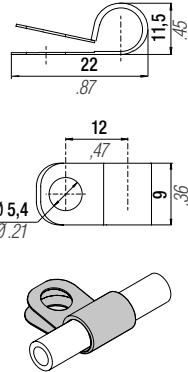
"L" min	See above	5.51 in	Volume	12,6 ml/metre
Operation pressure	420 bar	6090 psi	Dimension	1/8" (external ø 8,1 mm)
Burst Pressure	1680 bar at 20°C	24360 psi at 68°F	Material	Thermoplastic
R (bending radius)	25 mm	0.98 in	Standard	SAE 100R8
Operation temperature	-40+ 100°C	-38+212°F	Outer casing	Perforated



Lunghezze standard (mm) inclusive di n. 2 raccordi NCREP 7/16  
Standard lengths (mm) inclusive of no. 2 connections NCREP 7/16  
Standard-Länge (mm) einsch. 2 NCREP 7/16 -Anschlüsse

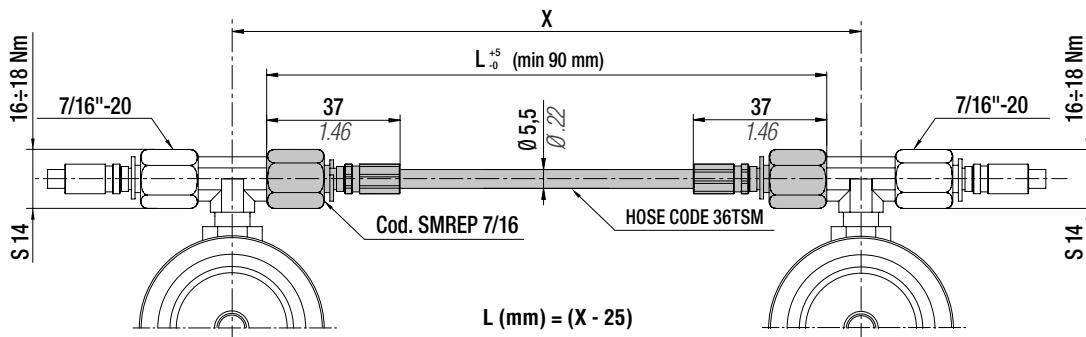
Longueur standard (mm) comprenant 2 raccords NCREP 7/16  
Longitud estándar (mm) con 2 racores incluidos NCREP 7/16  
Comprimento standard (mm) incluído nas 2 ligações NCREP 7/16

code: 36FF09A



# TSM JIC 37° Hose Ø 5,5 mm

code TSM7/16...



## Technical data

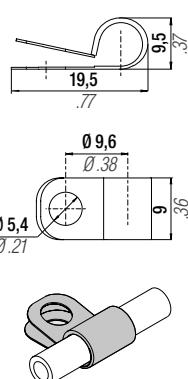
"L" min	See above	3.54 in	Volume	3 ml/metre
Operation pressure	630 bar	9135 psi	Dimension	5/64" (external ø 5,5 mm)
Burst Pressure	1890 bar at 20°C	27400 psi at 68°F	Material	Thermoplastic
R (bending radius)	20 mm	0.79 in	Standard	-
Operation temperature	-40+ 100°C	-38+212°F	Outer casing	Perforated



Lunghezze standard (mm) inclusive di n. 2 raccordi SMREP 7/16  
Standard lengths (mm) inclusive of no. 2 connections SMREP 7/16  
Standard-Länge (mm) einsch. 2 SMREP 7/16 -Anschlüsse

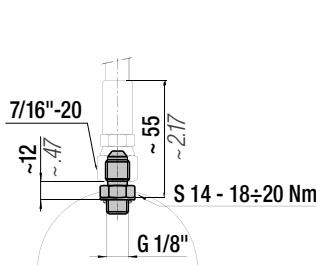
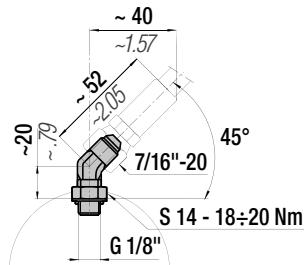
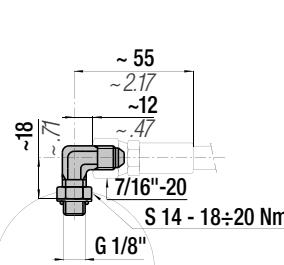
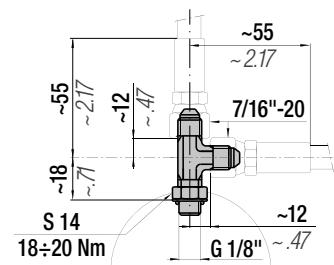
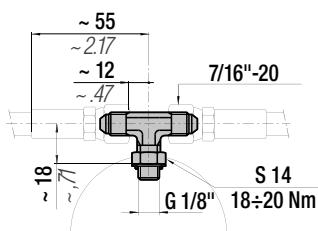
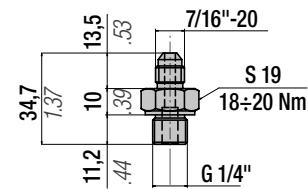
Longueur standard (mm) comprenant 2 raccords SMREP 7/16  
Longitud estándar (mm) con 2 racores incluidos SMREP 7/16  
Comprimento standard (mm) incluído nas 2 ligações SMREP 7/16

code: 36FF06A

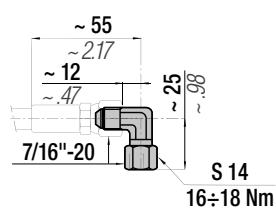
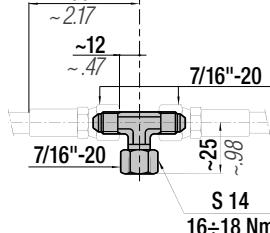
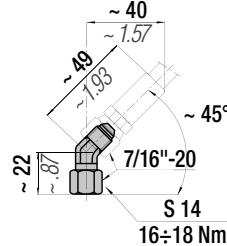
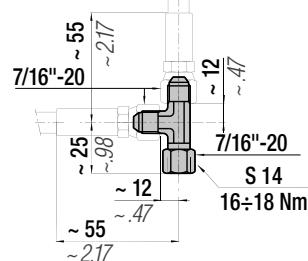


All dimensions in mm/inch

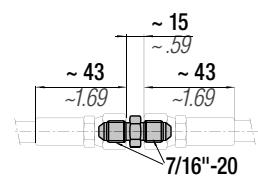
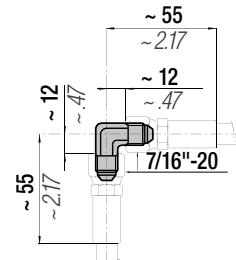
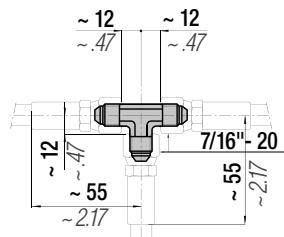
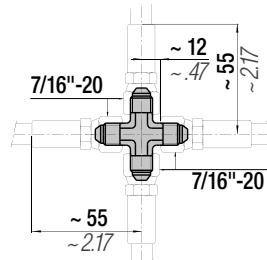
Raccordi tubo-cilindro/pannello - Hose-cylinder/panel connections - Anschlüsse zwischen schlauch und Zylinder/Kontrollarmatur - Raccords tuyau-cylindre/tableau - Racores manguera-cilindros/panel - Raccord tubo-cilindro/painel

**code RTC-D**

**code RTC-M**

**code RTC-R**

**code RTC-L**

**code RTC-T**

**code 36J01A**


Raccordi di derivazione - Offtake connections - Anschlüsse zwischen Schläuchen - Raccords de dérivation - Racores de derivación - Racord de derivação

**code RDR**

**code RDT**

**code RDM**

**code RDL**


Raccordi tubo-tubo - Hose-hose connections - Anschlüsse zwischen Schlauch und Schlauch - Raccords tuyau-tuyau - Racores tubo-tubo - Racord tubo-tubo

**code RTT-D**

**code RTT-R**

**code RTT-T**

**code RTT-C**


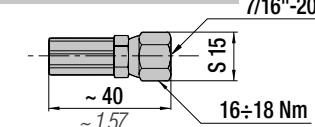
**!** Available ONLY for loose supply

PARKER made

Hose

**code 36TNB**


Hose fittings

**code 36NBREP7/16**


**JIC 37°**

**Hose Ø 8 mm**

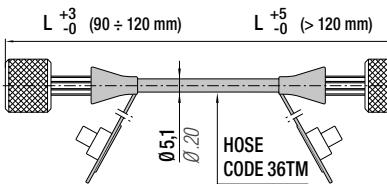
**TNB**

**Technical data**

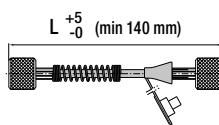
"L" min	140 mm	5.51 in
Operation pressure	415 bar	6017 psi
Burst Pressure	1655 bar at 20°C	24000 psi at 68°F
R (bending radius)	13 mm	0.51 in
Operation temperature	-40+ 100°C	-38+212°F

All dimensions in mm/inch

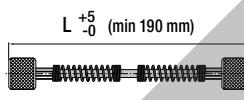
code TMD



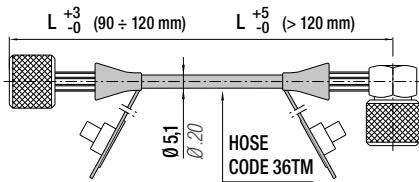
code TMD...-1



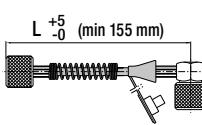
code TMD...-2



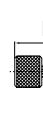
code TMDR



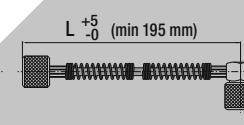
code TMDR...-1



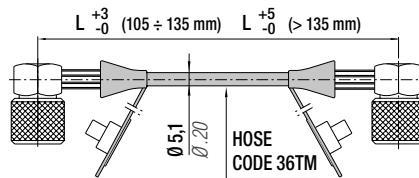
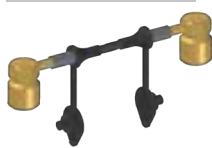
code TMDR...-3



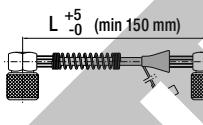
code TMDR...-2



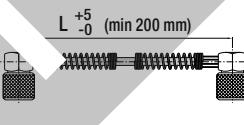
code TMR



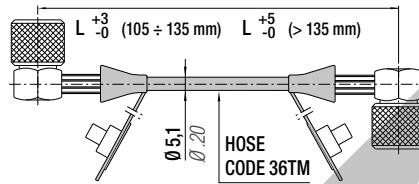
code TMR...-3



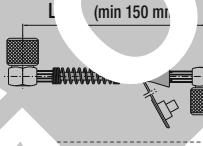
code TMR...-2



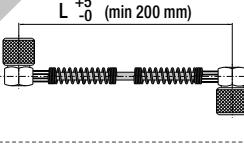
code TMR...V1



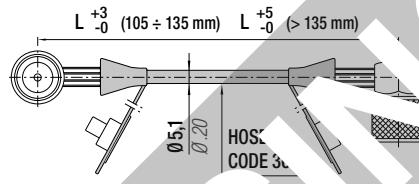
code TMR...V1-3



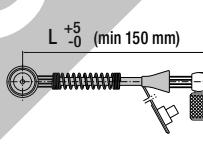
code TMR...V1-2



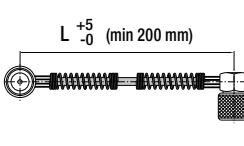
code TMR...V2



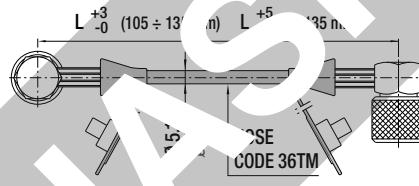
code TMR...V2-3



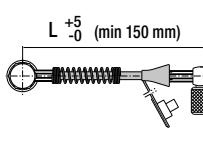
code TMR...V2-2



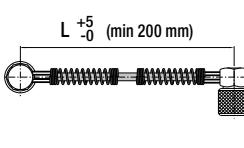
code TMR...V3



code TMR...V3-3



code TMR...V3-2



## Technical data

"L" min (TMD - TMDR)	See above	-	Operation temp.	-20 +100°C	-2 +212°F
"L" min (TMR - TMR...V)	See above	-	Dimension hose	5/64" (external ø 5,1 mm)	
Operation pressure	630 bar	9135 psi	Material hose	Polyamid	
Burst Pressure	1950 bar at 20°C	28275 psi at 68°F	Standard	-	
R (bending radius)	20 mm	0.79 in	Outer casing hose	Perforated	



Lunghezze standard (mm) inclusive di n.2 raccordi e tappi  
Standard lengths (mm) inclusive of no.2 connections and plugs  
Standard-Länge (mm) einsch. 2 und Stopfen Anschlüsse

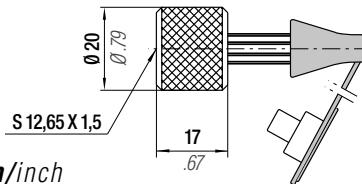
Longueur standard (mm) comprenant 2 raccords et bouchons  
Longitud estandar (mm) con 2 rarcos incluidos y tapones  
Comprimento standard (mm) incluído nas 2 ligações e tampões

standard L = 90 ÷ 120 mm min. - 1 mm upward increase  
Example (TMD91; TMD119; TMR107; TMR114V1; ...)

standard L = > 120 mm min. - 5 mm upward increase  
Example (TMD120; TMD125; TMR135; TMR150V1; ...)

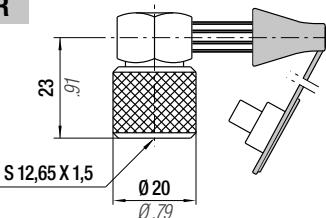
## HOSE FITTINGS

code 36MREPD



All dimensions in mm/inch

code 36MREPR

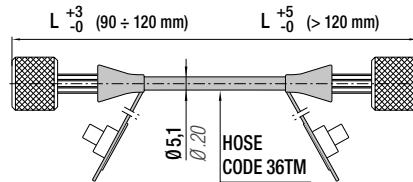
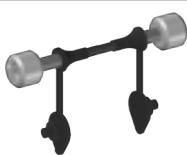




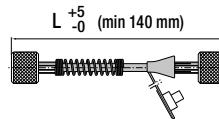
# FLEXFLOW Hose Ø 5,1 mm

TMA

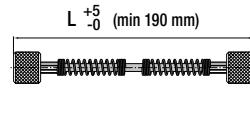
code TMAD



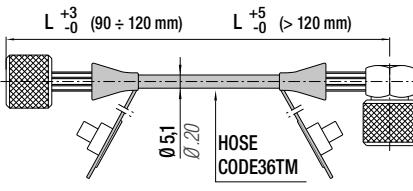
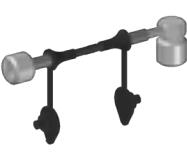
code TMAD...-1



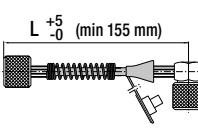
code TMAD...-2



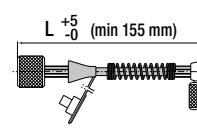
code TMADR



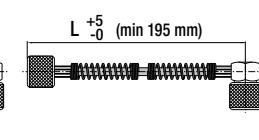
code TMADR...-1



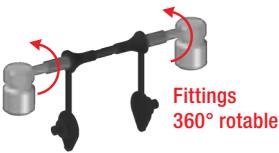
code TMADR...-3



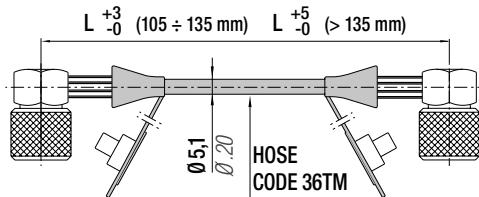
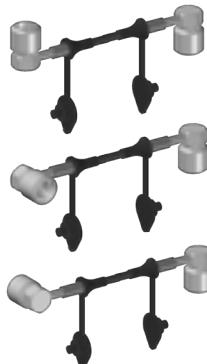
code TMADR...-2



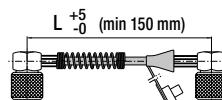
code TMAR



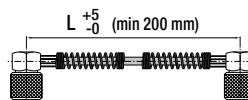
## Examples of rotated fittings:



code TMAR...-3



code TMAR...-2



## Examples of rotated fittings:



## Technical data

"L" min	See above	-	Dimension hose	5/64" (external ø 5,1 mm)
Operation pressure	630 bar	9135 psi	Material hose	Polyamide
Burst Pressure	1950 bar at 20°C	28275 psi at 68°F	Material fitting	Stainless Steel
R (bending radius)	20 mm	0.79 in	Standard	-
Operation temp.	-20 +100°C	-2+212°F	Outer casing hose	Perforated



Lunghezza standard (mm) inclusiva di n.2 raccordi e tappi  
Standard lengths (mm) inclusive of no.2 connections and plugs  
Standard-Länge (mm) einsch.2 und Stopfen Anschlüsse

Longueur standard (mm) comprenant 2 raccords et bouchons  
Longitud estándar (mm) con 2 racores incluidos y tapones  
Comprimento standard (mm) incluído nas 2 ligações e tampões

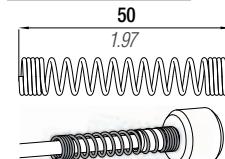
standard L = 90 ÷ 120 mm min. - 1 mm upward increase

Example (TMAD91; TMAD119; TMAR107; TMAR114; ...)

standard L = &gt; 120 mm min. - 5 mm upward increase

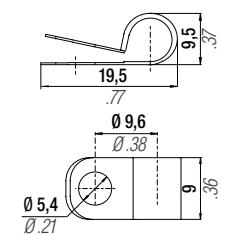
Example (TMAD120; TMAD125; TMAR135; TMAR150; ...)

code: 59MTM



Protezione antipiega  
Anti-kink protection  
Knickschutzwendel  
Protection anti-croquage  
Protección anti-plegue  
Proteção anti-dobra

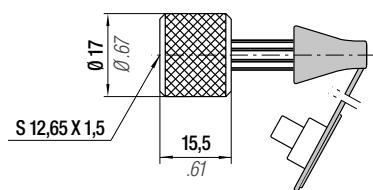
code: 36FF06A



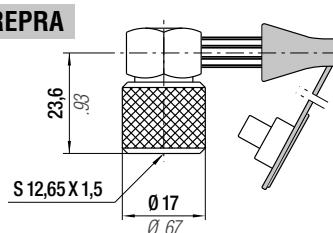
All dimensions in mm/inch

## HOSE FITTINGS

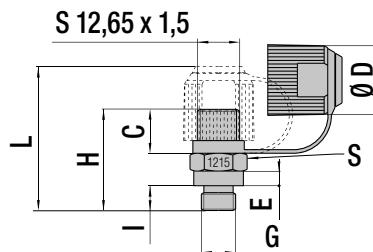
code 36MREPDA



code 36MREPRA

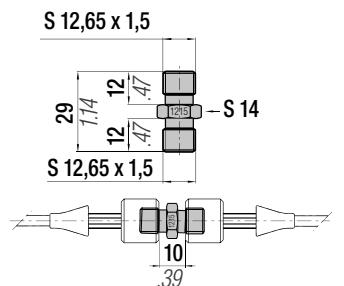


CODE	G	I	H	L	S	C	Ø D	E
		mm inch	mm inch	mm inch	S - ...÷... Nm	mm inch	mm inch	mm inch
RMTC 1)	G 1/8"	8 .31	30 1.18	41 1.61	S14 - 18÷20 Nm	12 0.47	19,5 0.77	4 0.16
RMTC01 1)	G 1/4"	10 0.39	31 1.22	39 1.54	S19 - 22÷25 Nm	12 0.47	17 0.67	3 0.12
RMTC02 2)	G 1/8"	8 .31	30 1.18	- -	S14 - 18÷20 Nm	12 0.47	- -	4 0.16
RMTC03 2)	G 1/4"	10 0.39	31 1.22	- -	S19 - 22÷25 Nm	12 0.47	- -	3 0.12
RMPT 1)	7/16-20	11 0.43	30 1.18	43 1.69	S17 - 18÷20 Nm	12 0.47	19,5 0.77	3 0.12



1) Con valvola unidirezionale - With one way valve - Mit Rückschlagventil - Avec valve unidirectionnelle - Con válvula unidireccional - Com válvula unidireccional  
 2) Senza valvola unidirezionale - Without one way valve - Ohne Rückschlagventil - Sans valve unidirectionnelle - Sin válvula unidireccional - Sem válvula unidireccional

## code RMTT



Bloccetto di distribuzione - Distribution block - Gasverteilstück - Plot de distribution - Bloque de distribución - Bloco de distribuição

CODE	L	mm	inch												
39BDM0102B	24	0.94		39BDM0202B	26	1.02		39BDM0302B	33,5	1.32		39BDM0402B	26	1.02	
39BDM01B	38,5	1.52		39BDM02B	40,5	1.59		39BDM0301B	48	1.89		39BDM04B	40,5	1.59	
39BDM0103B	48	1.89		39BDM0203B	50	1.97		39BDM0303B	57,5	2.26		39BDM0403B	50	1.97	

CODE	L	mm	inch
39BDM05A	26	1.020	
39BDM06A	42	1.65	

CODE	L	mm	inch
39BDM07A	33	1.30	
39BDM08A	49	1.93	



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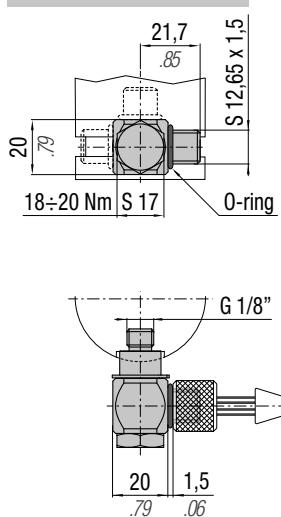
## CONNECTIONS

# FLEXFLOW HEAVY DUTY STAINLESS STEEL G 1/8"

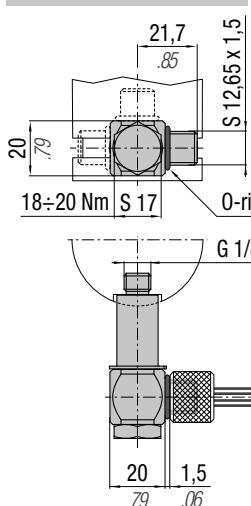


Raccordi tubo-cilindro/pannello - Hose-cylinder/panel connections - Anschlüsse zwischen schlauch und Zylinder/Kontrollarmatur - Raccords tuyau-cylindre/tableau - Racores manguera-cilindros/panel - Racord tubo-cilindro/painel

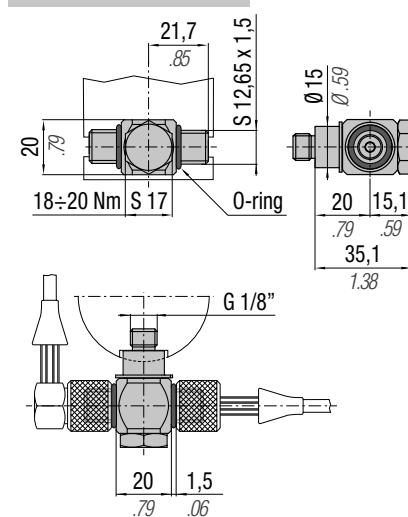
**code 39BDM0901**



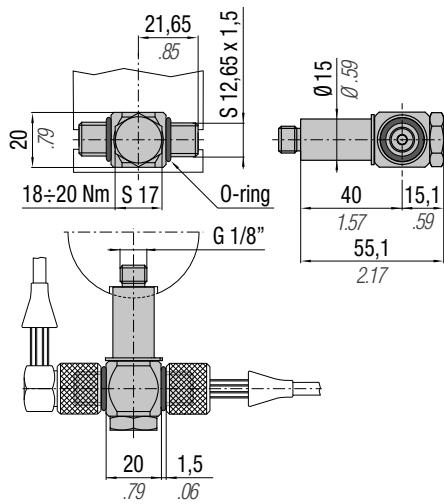
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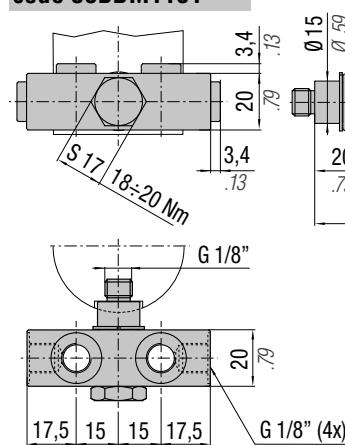
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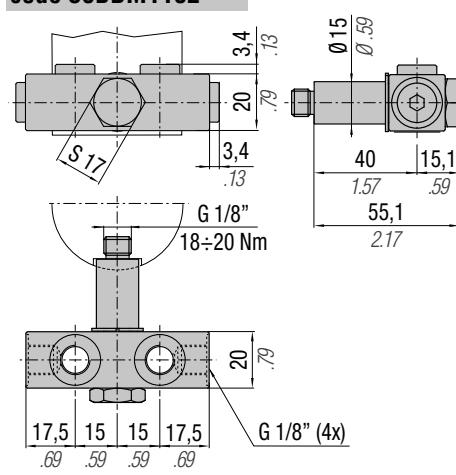
**code 39BDM1002**



**code 39BDM1101**



**code 39BDM1102**

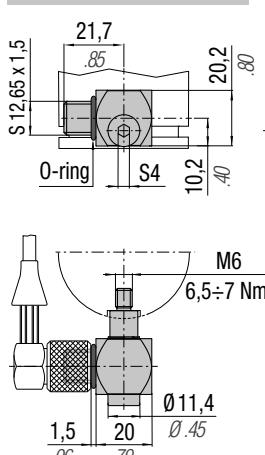


## CONNECTIONS

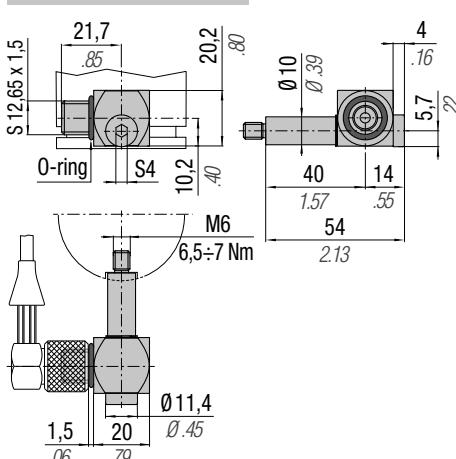
# FLEXFLOW HEAVY DUTY STAINLESS STEEL M6

Raccordi tubo-cilindro/pannello - Hose-cylinder/panel connections - Anschlüsse zwischen schlauch und Zylinder/Kontrollarmatur - Raccords tuyau-cylindre/tableau - Racores manguera-cilindros/panel - Racord tubo-cilindro/painel

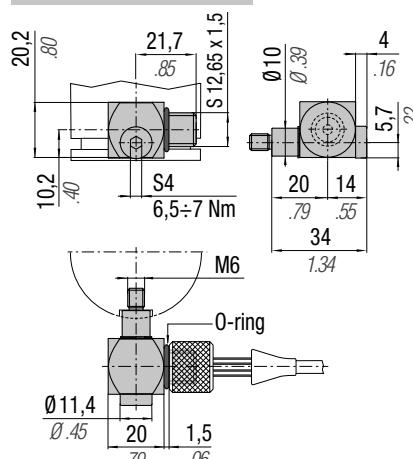
**code 39BDM1201**



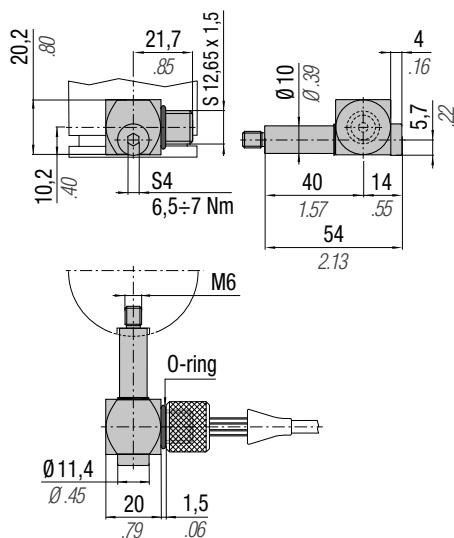
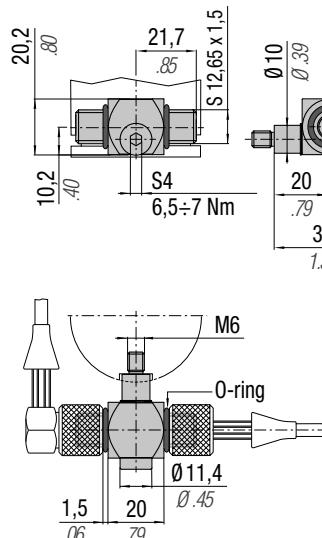
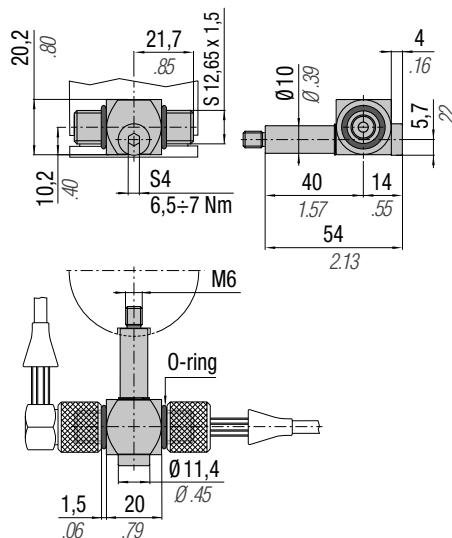
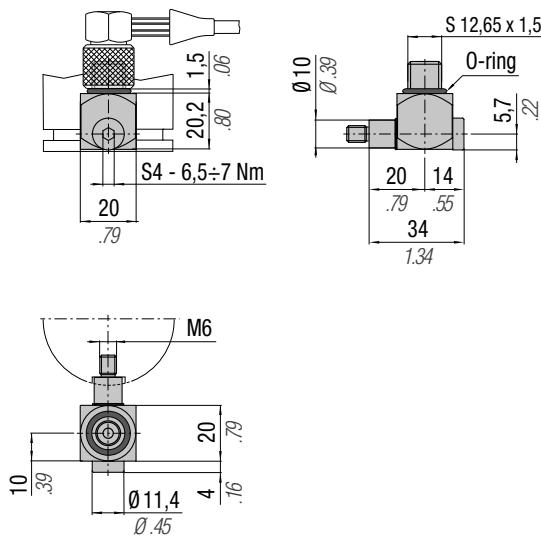
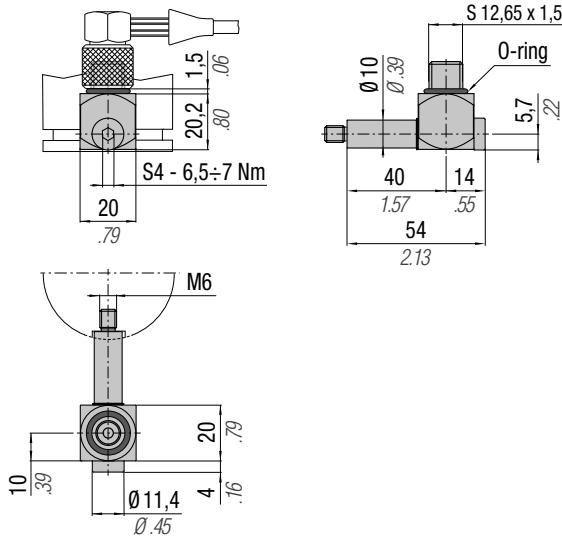
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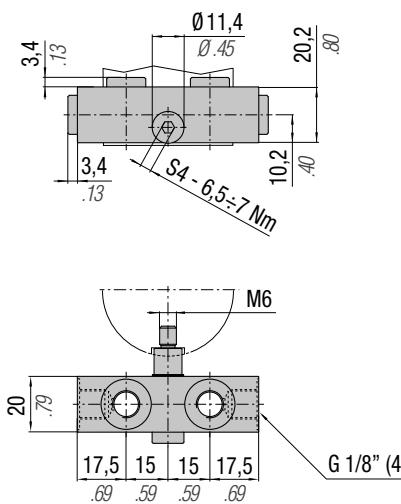
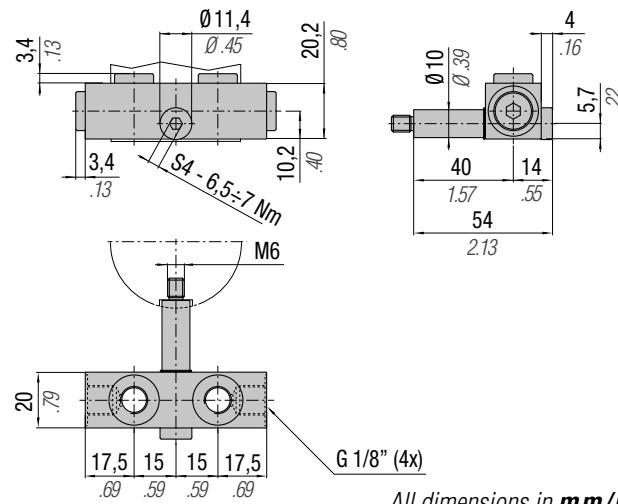
**code 39BDM1301**



All dimensions in mm/inch

**code 39BDM1302****code 39BDM1401****code 39BDM1402****code 39BDM1601****code 39BDM1602**

Blokchetto di distribuzione - Distribution block - Gasverteilstück - Plot de distribution - Bloque de distribución - Bloco de distribuição

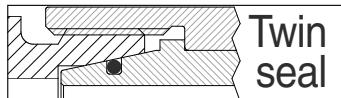
**code 39BDM1501****code 39BDM1502**

All dimensions in mm/inch

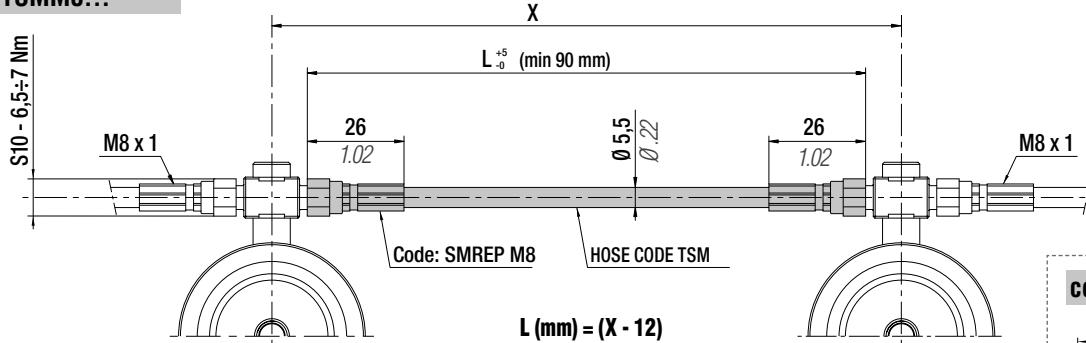
**TSM**

# MICRO 32°

## Hose Ø 5,5 mm

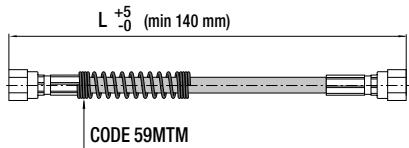


code TSMM8...

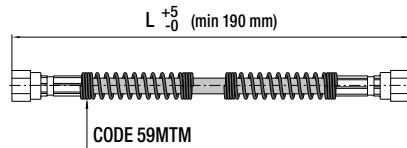


L = 5 mm upward increase - Example (TSMM8 090 mm; TSMM8 100 mm ...)

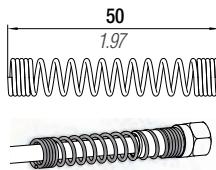
code TSMM8...-1



code TSMM8...-2

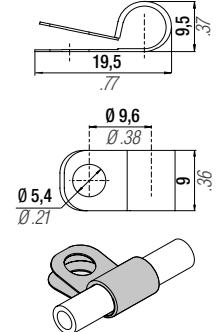


code: 59MTM



Protezione antipieghe  
Anti-kink protection  
Knickschutzwendel  
Protection anti-croquage  
Protección anti-piegue  
Proteção anti-dobra

code: 36FF06A



Technical data				
"L" min	See each type	3.54 in	Volume	3 ml/metre
Operation pressure	630 bar	9135 psi	Dimension	5/64" (external ø 5,5 mm)
Burst Pressure	1890 bar at 20°C	27400 psi at 68°F	Material	Thermoplastic
R (bending radius)	20 mm	0.79 in	Standard	-
Operation temp.	-40 +100°C	-38 +212°F	Outer casing	Perforated

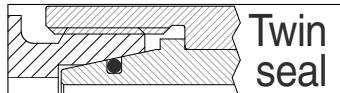


Lunghezza standard (mm) inclusiva di n.2 raccordi SMREP M8  
Standard lengths (mm) inclusive of no. 2 connections SMREP M8  
Standard-Länge (mm) einsch. 2 SMREP-Anschlüssen M8

Longueur standard (mm) comprenant 2 raccords SMREP M8  
Longitud estándar (mm) con 2 racores incluidos SMREP M8  
Comprimento standard (mm) incluído nas 2 ligações SMREP M8

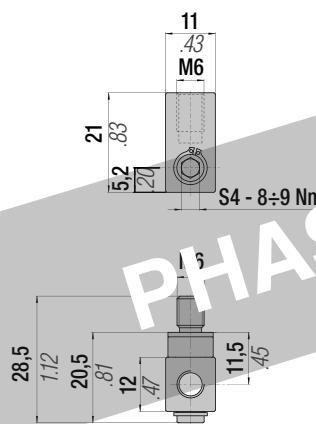
## CONNECTIONS

### MICRO 32°

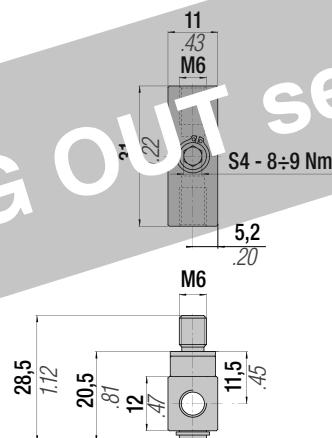


Blocchetto tubo-cilindro - Hose-cylinder block - Block, bestehend aus Schlauch-Zylinder - Bloc tube- cylindre - Bloque tubo-cilindro - Bloqueio do tubo-cilindro

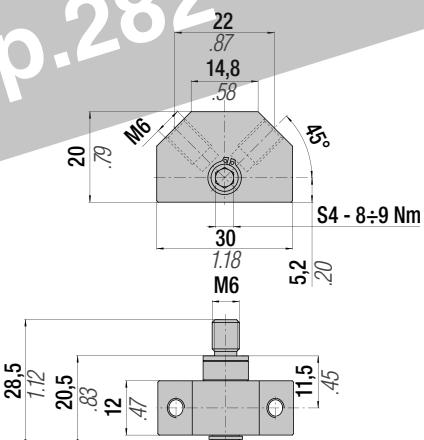
code BDSM01



code BDSM02



code BDSM02-45



All dimensions in mm/inch

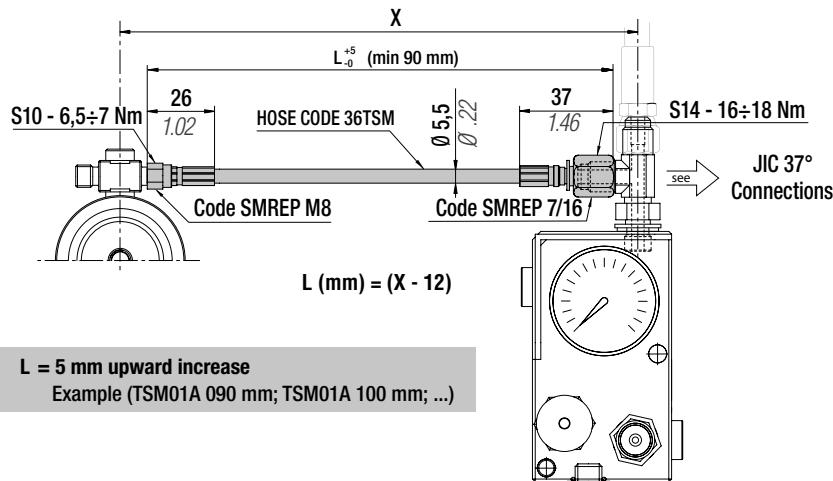
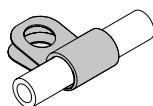
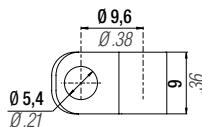
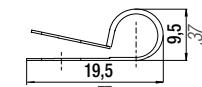


# MICRO 32° and JIC 37° Hose Ø 5,5 mm

TSM

code TSM01A...

code: 36FF06A



## Technical data

"L" min	See each type	3.54 in	Volume	3 ml/metre
Operation pressure	630 bar	9135 psi	Dimension	5/64" (external ø 5,5 mm)
Burst Pressure	1890 bar at 20°C	27400 psi at 68°F	Material	Thermoplastic
R (bending radius)	20 mm	0.79 in	Standard	-
Operation temp.	-40 +100°C	-38 +212°F	Outer casing	Perforated



Lunghezze standard (mm) inclusive di n.2 raccordi SMREP M8  
Standard lengths (mm) inclusive of no. 2 connections SMREP M8  
Standard-Länge (mm) einsch. 2 SMREP-Anschlüsse M8

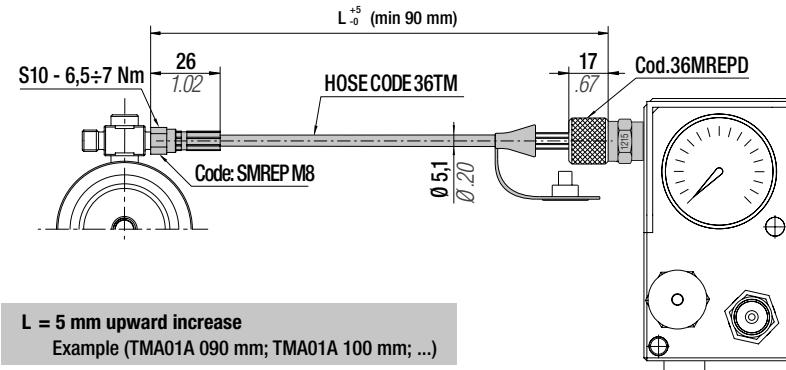
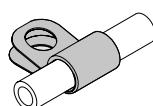
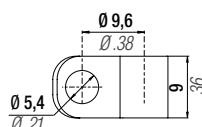
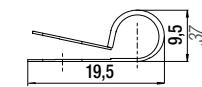
Longueur standard (mm) comprenant 2 raccords SMREP M8  
Longitud estandar (mm) con 2 racores incluidos SMREP M8  
Comprimento standard (mm) incluído nas 2 ligações SMREP M8

# MICRO 32° and FLEXFLOW Hose Ø 5,1 mm

TMA

code 36TMA01A...

code: 36FF06A



## Technical data

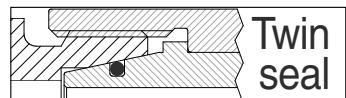
"L" min	See each type	-	Volume	3 ml/metre
Operation pressure	630 bar	9135 psi	Dimension hose	5/64" (external ø 5,1 mm)
Burst Pressure	1950 bar at 20°C	28275 psi at 68°F	Material hose	Polyamide
R (bending radius)	20 mm	0.79 in	Standard	-
Operation temp.	-20 +100°C	-2 +212°F	Outer casing hose	Perforated



Lunghezze standard (mm) inclusive di n.2 raccordi e tappi  
Standard lengths (mm) inclusive of no.2 connections and plugs  
Standard-Länge (mm) einsch.2 und Stopfen Anschlüsse

Longueur standard (mm) comprenant 2 raccords et bouchons  
Longitud estandar (mm) con 2 racores incluidos y tapones  
Comprimento standard (mm) incluído nas 2 ligações e tampões

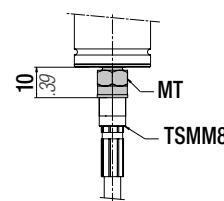
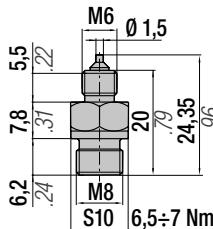
All dimensions in mm/inch



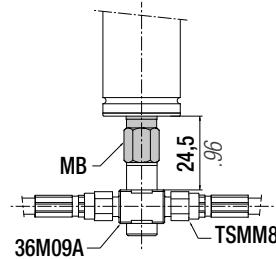
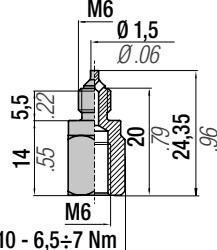
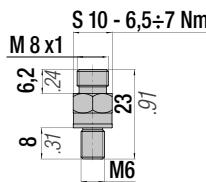
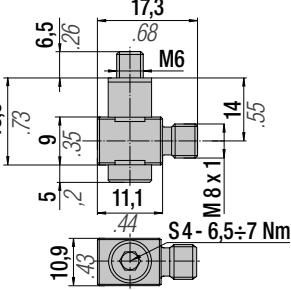
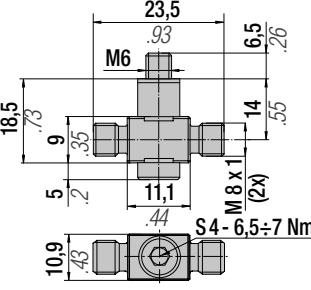
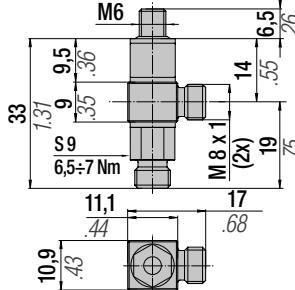
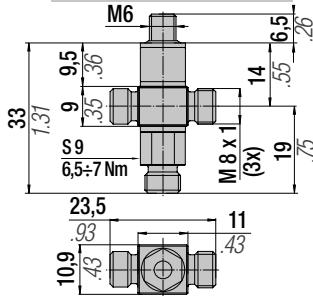
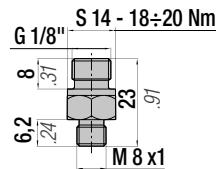
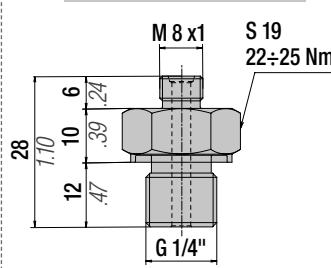
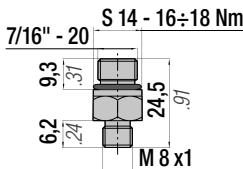
Raccordi tubo-cilindro/pannello - Hose-cylinder/panel connections - Anschlüsse zwischen schlauch und Zylinder/Kontrollarmatur - Raccords tuyau-cylindre/tableau - Racores manguera-cilindros/panel - Racord tubo-cilindro/painel

**code MT**

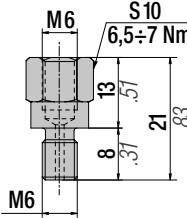
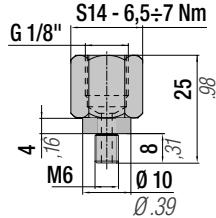
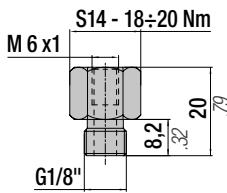
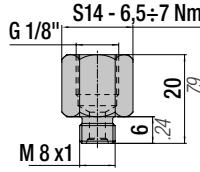
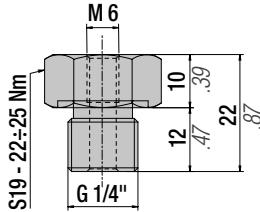
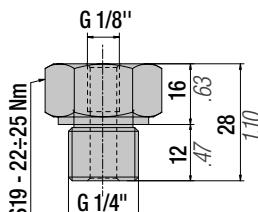
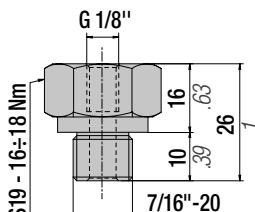
(only M 50, M70, M90, M90 TBM, M90 TEM, M90 TBI, M200 RV 170 - 320 rev.C)

**code MB**

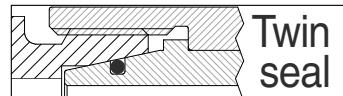
(only M 50, M70, M90, M90 TBM, M90 TEM, M90 TBI, M200 RV 170 - 320 rev.C)

**code RSMTCD****code 36M08B****code 36M09B****code 36M10C****code 36M11C****code RSMPTD****code 36M03A****code 36M22A**

Raccordi di derivazione - Offtake connections - Anschlüsse bei Abzweig - Raccords de dérivation - Racores de derivación - Racord de derivação

**code 36M02A****code 36M04A****code 36MTC****code 36MTR****code 36M01A****code 36M12A****code 36M21A**

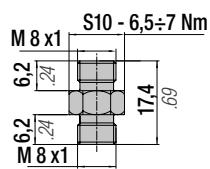
All dimensions in **mm/inch**



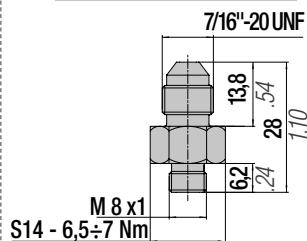
**MICRO 32° CONNECTIONS**

Raccordi tubo-tubo - Hose-hose connections - Anschlüsse zwischen Schlauch und Schlauch - Raccords tuyau-tuyau - Racores tubo-tubo - Racord tubo-tubo

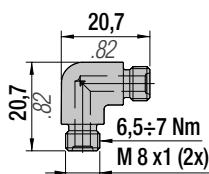
**code 36MTTD**



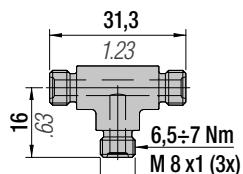
**code 36RTTJM**



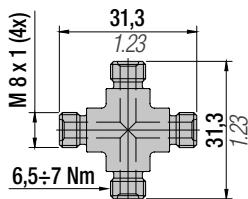
**code 36M05A**



**code 36M06A**



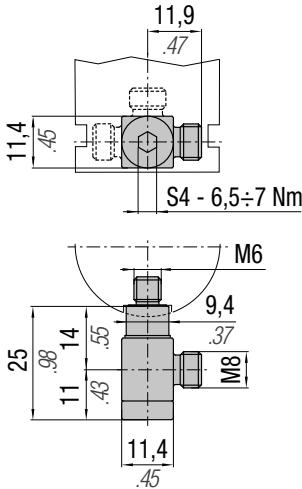
**code 36M07A**



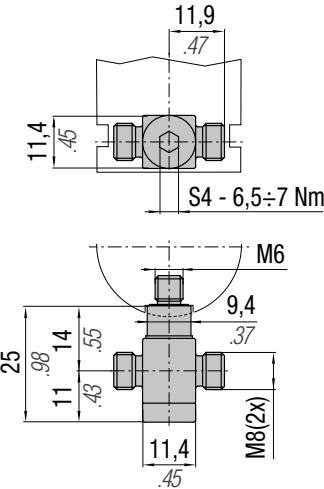
## **MICRO 32° HEAVY DUTY STAINLESS STEEL CONNECTIONS**

Raccordi tubo-cilindro/pannello - Hose-cylinder/panel connections - Anschlüsse zwischen schlauch und Zylinder/Kontrollarmatur - Raccords tuyau-cylindre/tableau - Conexiones sistema de cilindros/panel - Racord tubo-cilindro/painel

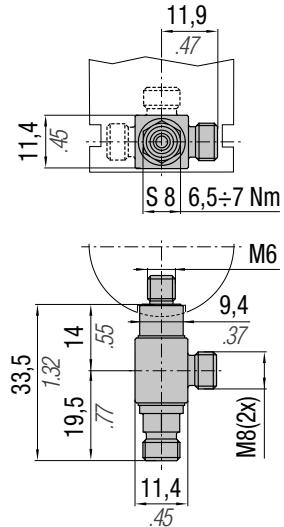
**code 36M15A**



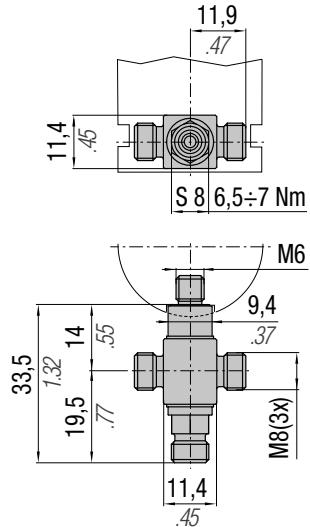
**code 36M16A**



**code 36M17A**



**code 36M18A**



All dimensions in mm/inch

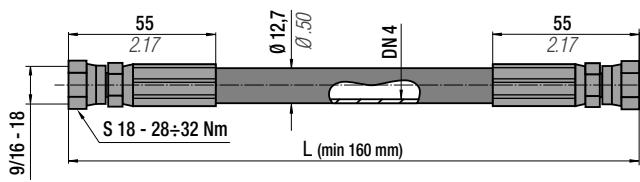
**HY 400**

# ORFS - O-ring face seal

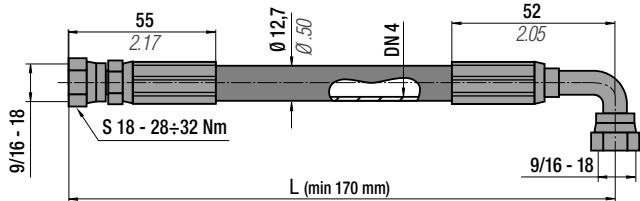
## Hose Ø 12,7 mm



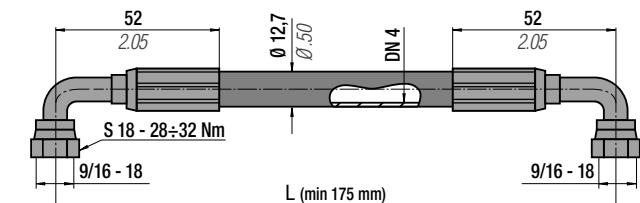
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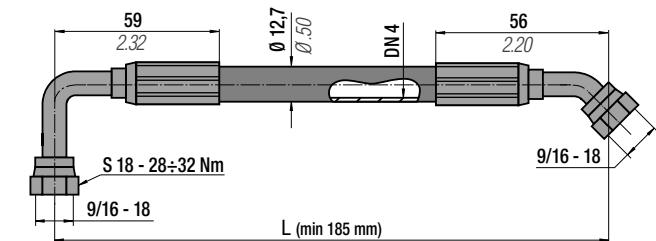
code 36HY40020...



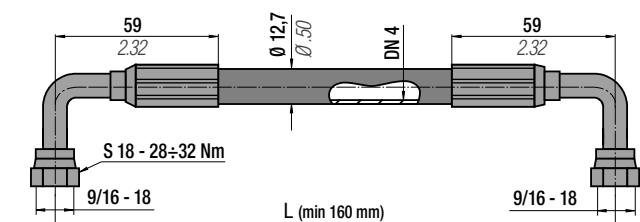
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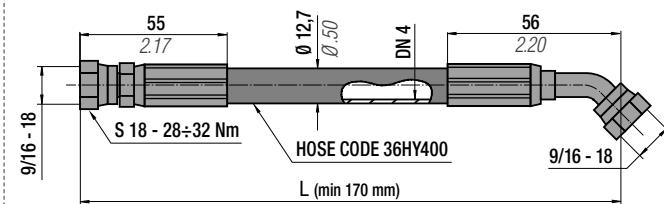
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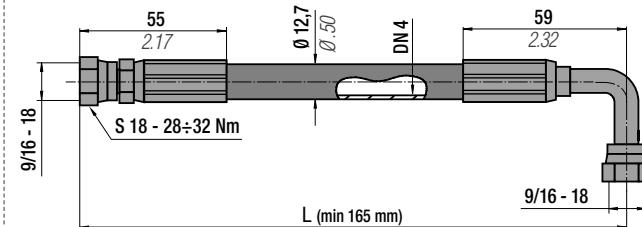
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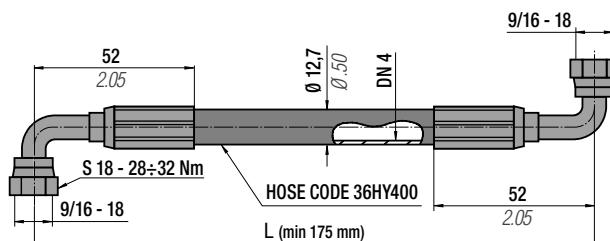
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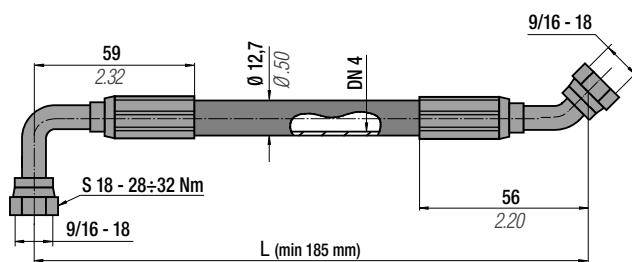
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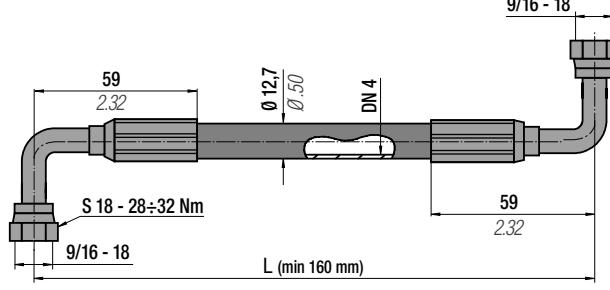
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code 36HY40025...V1



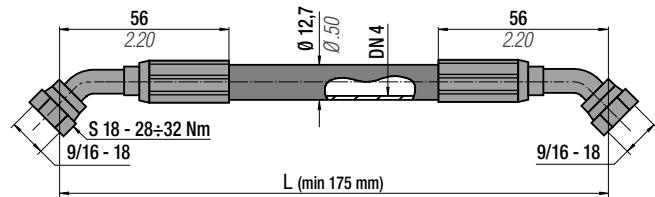
code 36HY40018...V1

All dimensions in **mm/inch**

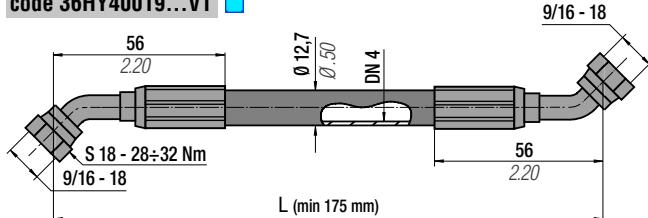


# ORFS - O-ring face seal Hose ø 12,7 mm HY 400

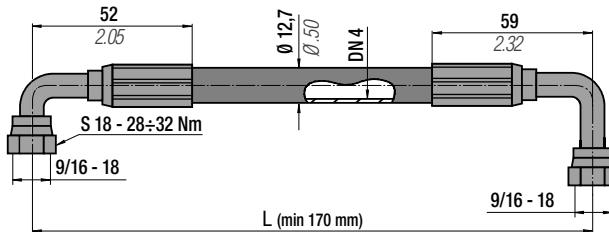
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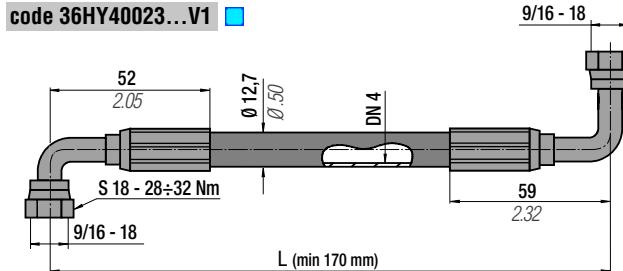
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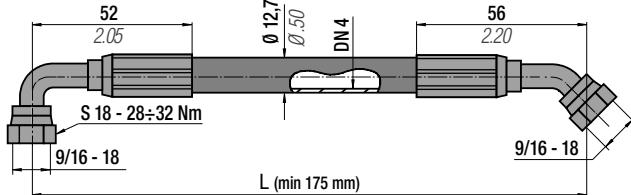
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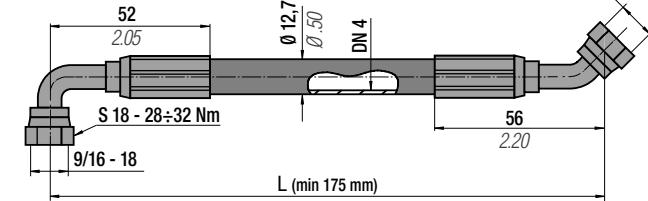
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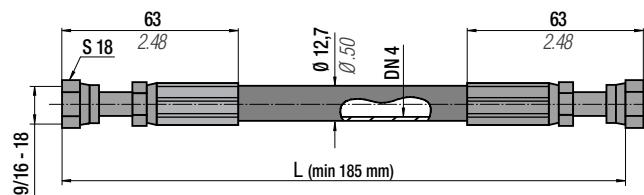
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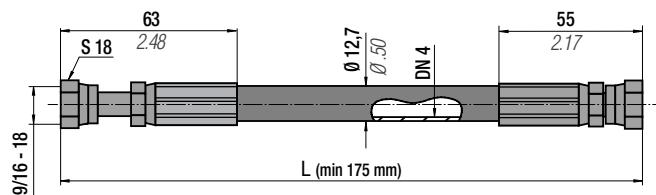
code 36HY40024...V1



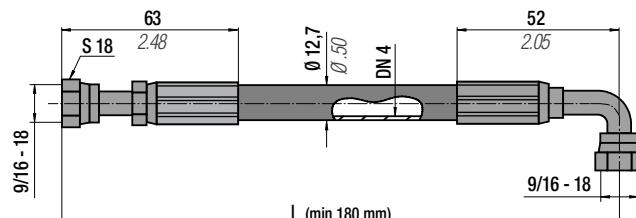
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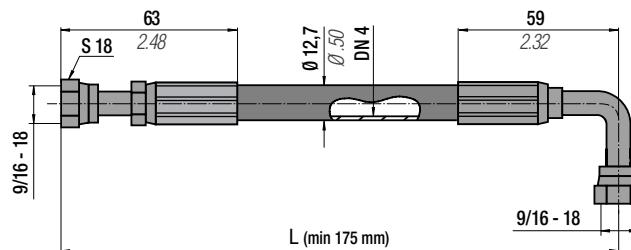
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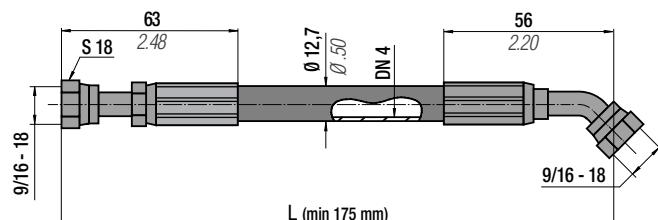
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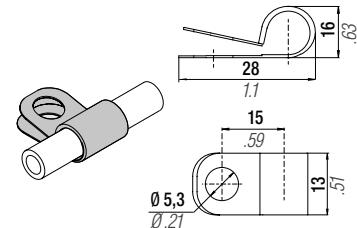
code 36HY40029...



code 36HY40030...



code: 36FF13A



All dimensions in mm/inch

Technical data				
"L" min	See each type	-	Volume	32 ml/metre
Operation pressure	345 bar	5003 psi	Dimension	1/4" (external ø 5,5 mm)
Burst Pressure	1380 bar at 20°C	20010 psi at 68°F	Material	Thermoplastic
R (bending radius)	51 mm	2.01 in	Standard	SAE 100R8
Operation temperature	-40+ 100°C	-38 +212°F	Outer casing	Perforated



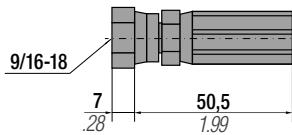
Lunghezza richiesta comprensiva di raccordi terminali  
Length upon request including end hose fittings  
Länge Anfrage einschließlich Ende Schlaucharmaturen  
Longueur requise, y compris des raccords d'extrémité  
Longitud requerida, incluyendo racores de los extremos  
Comprimento necessário incluindo todos os acessórios

**L = 5 mm upward increase - Example (36HY40016 0300; 36HY40016 0305; ...)**

## HOSE FITTINGS

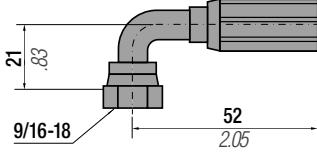
**code 36P9/1604**

Straight Swivel



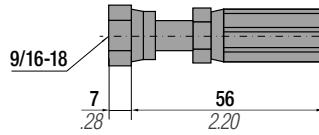
**code 36P9/1607**

90° Swivel



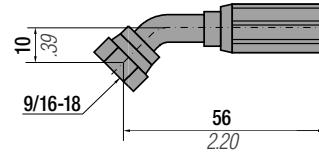
**code 36P9/1605**

Straight Long Swivel



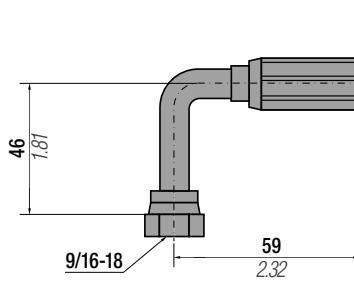
**code 36P9/1608**

45° Swivel



**code 36P9/1606**

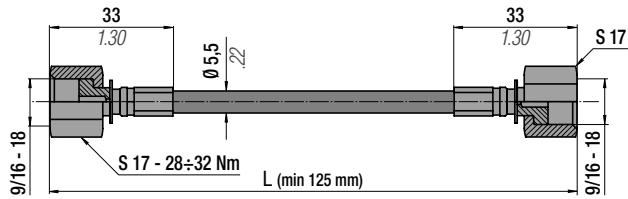
90° Long Swivel



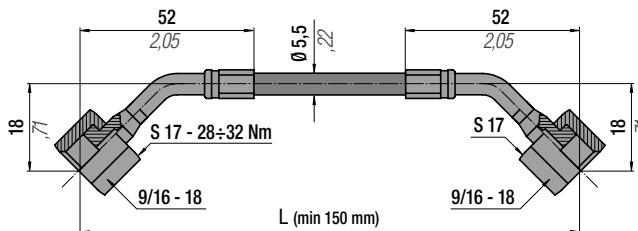


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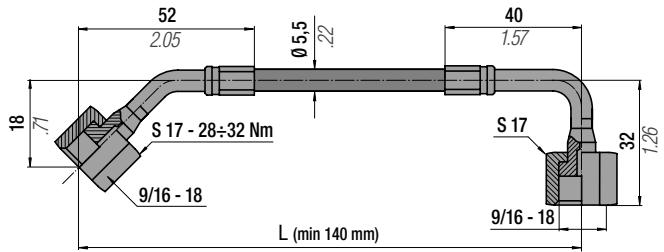
code 36TSM9/1601...



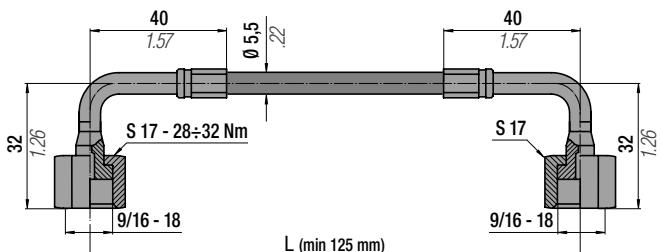
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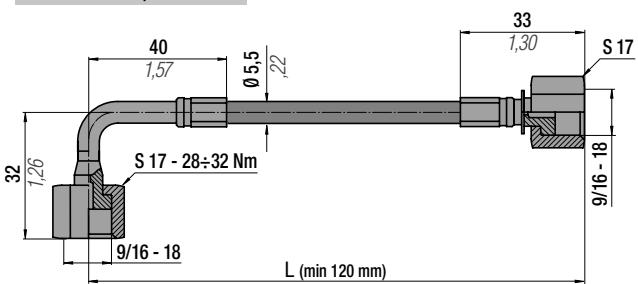
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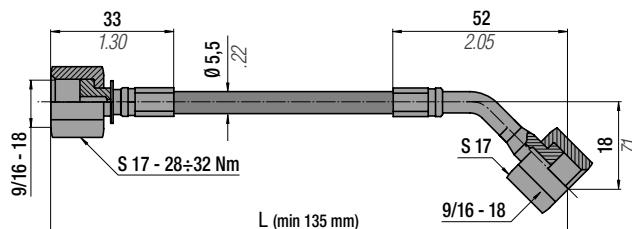
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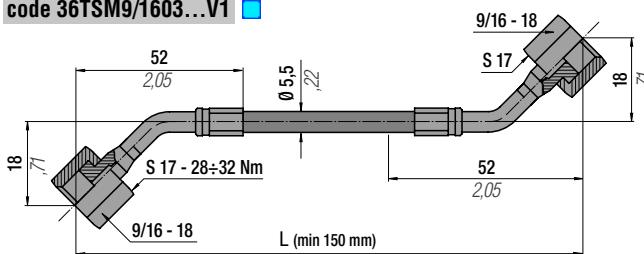
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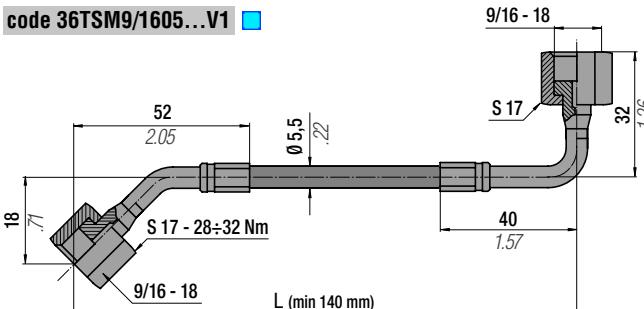
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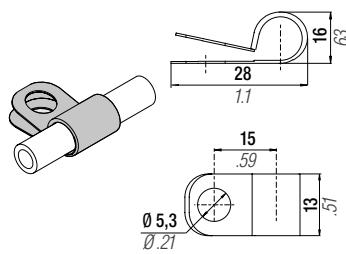
code 36TSM9/1603...V1



code 36TSM9/1605...V1



code: 36FF13A





# ORFS - O-ring face seal

## Hose Ø 5,5 mm

TSM



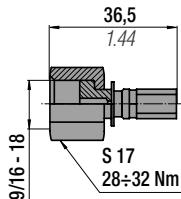
Lunghezza richiesta comprensiva di raccordi terminali  
 Length upon request including end hose fittings  
 Länge Anfrage einschließlich Ende Schlaucharmaturen  
 Longueur requise, y compris des raccords d'extrême  
 Longitud requerida, incluyendo rieores de los extremos  
 Comprimento necessário incluindo todos os acessórios

Technical data				
"L" min	See each type	-	Volume	3 ml/metre
Operation pressure	630 bar	9135 psi	Dimension	5/64" (external ø 5,5 mm)
Burst Pressure	1890 bar at 20°C	27400 psi at 68°F	Material	Thermoplastic
R (bending radius)	20 mm	0,79 in	Standard	-
Operation temperature	-40+100°C	-38+212°F	Outer casing	Perforated

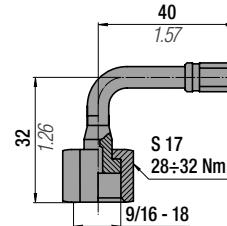
L = 5 mm upward increase - Example (36TSM9/1601 0300; 36TSM9/1605 0310; ...)

## HOSE FITTINGS

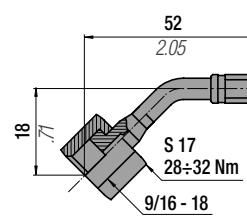
code 36P9/1601



code 36P9/1602



code 36P9/1603

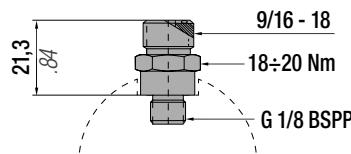


## ORFS CONNECTIONS

Raccordi tubo-cilindro/pannello - Hose-cylinder/panel connections - Anschlüsse zwischen schlauch und Zylinder/Kontrollarmatur - Raccords tuyau-cylindre/tableau - Racores manguera-cilindros/panel - Raccord tubo-cilindro/painel

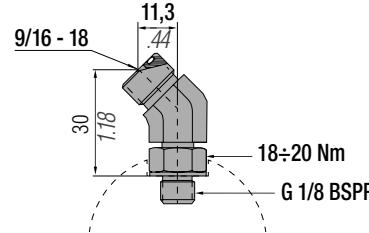
code PA-S

Port Adapter - Straight



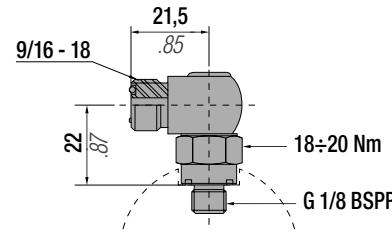
code PA-AS

Port Adapter - Angle Swivel



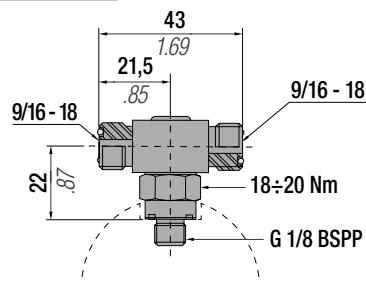
code PA-E

Port Adapter - Elbow



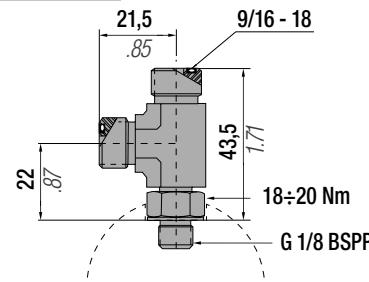
code PA-BTS

Port Adapter - Brach Tee Swivel



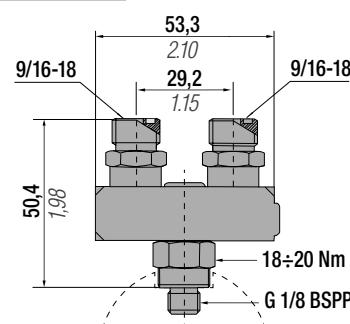
code PA-RT

Port Adapter - Rum Tee



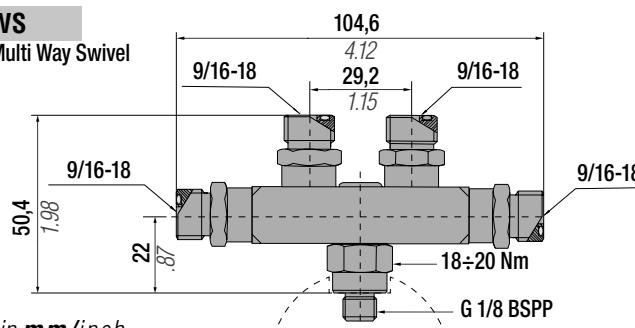
code PA-TWS

Port Adapter - Two Way Swivel

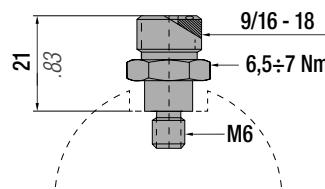


code PA-MWS

Port Adapter - Multi Way Swivel

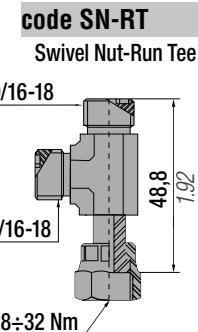
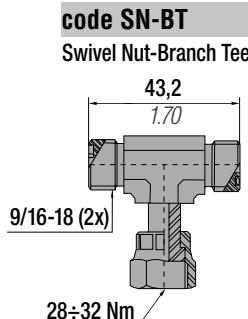
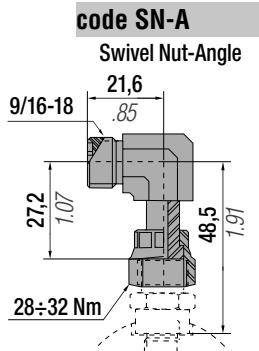


code PA-M6

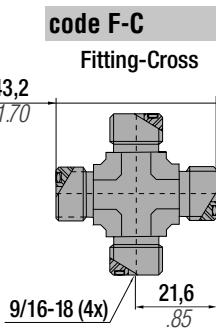
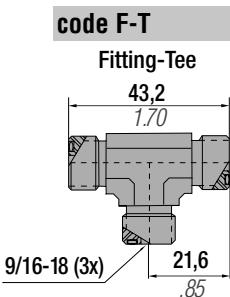
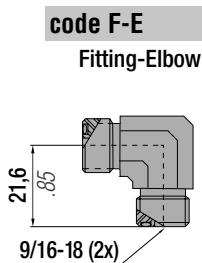
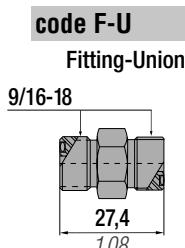


All dimensions in mm/inch

Raccordi di derivazione - Offtake connections - Anschlüsse derivaten - Raccords de dérivation - Racores de derivación - Racord de derivação

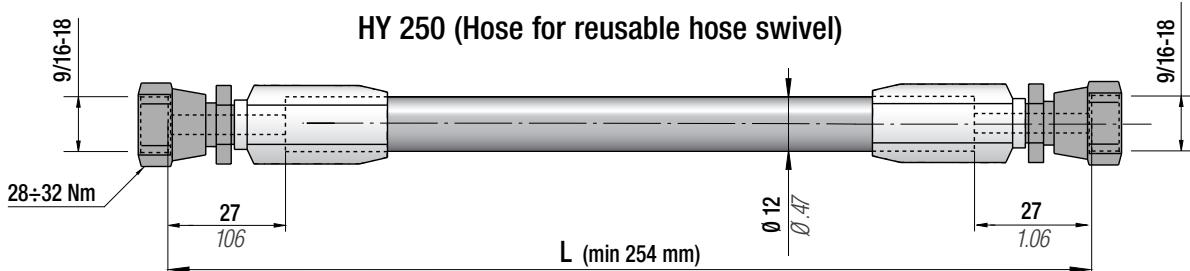


Raccordi tubo-tubo - Hose-hose connections - Anschlüsse zwischen Schlauch und Schlauch - Raccords tuyau-tuyau - Racores tubo-tubo - Racord tubo-tubo



**HY 250**

**ORFS - O-ring face seal (available in the North America market only)**



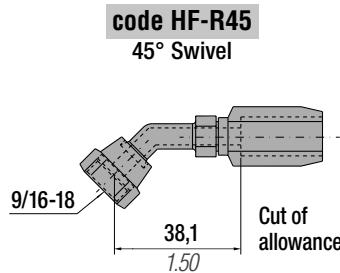
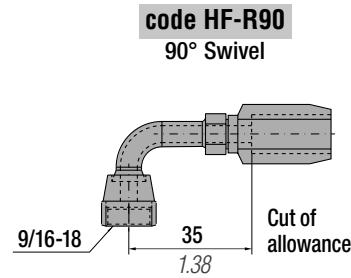
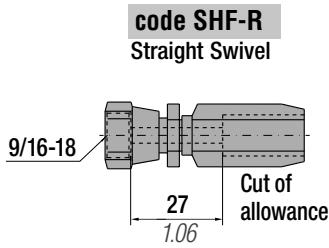
Technical data				
"L" min	See above	10,0 in	Volume	31 ml/metre
Operation pressure	190 bar	2750 psi	Dimension	1/4" (external ø 12 mm)
Burst Pressure	758 bar at 20°C	11000 psi at 68°F	Material	Thermoplastic
R (bending radius)	38 mm	1,5 in	Standard	SAE 100R7
Operation temperature	-40+ 100°C	-38 +212°F	Outer casing	Perforated



Lunghezza richiesta comprensiva di raccordi terminali  
Length upon request including end hose fittings  
Länge Anfrage einschließlich Ende Schlaucharmaturen  
Longueur requise, y compris des raccords d'extrémité  
Longitud requerida, incluyendo racores de los extremos  
Comprimento necessário incluindo todos os acessórios

**L = 10 mm upward increase - Example (36HY40005 12"(305)**

## REUSABLE HOSE SWIVELS





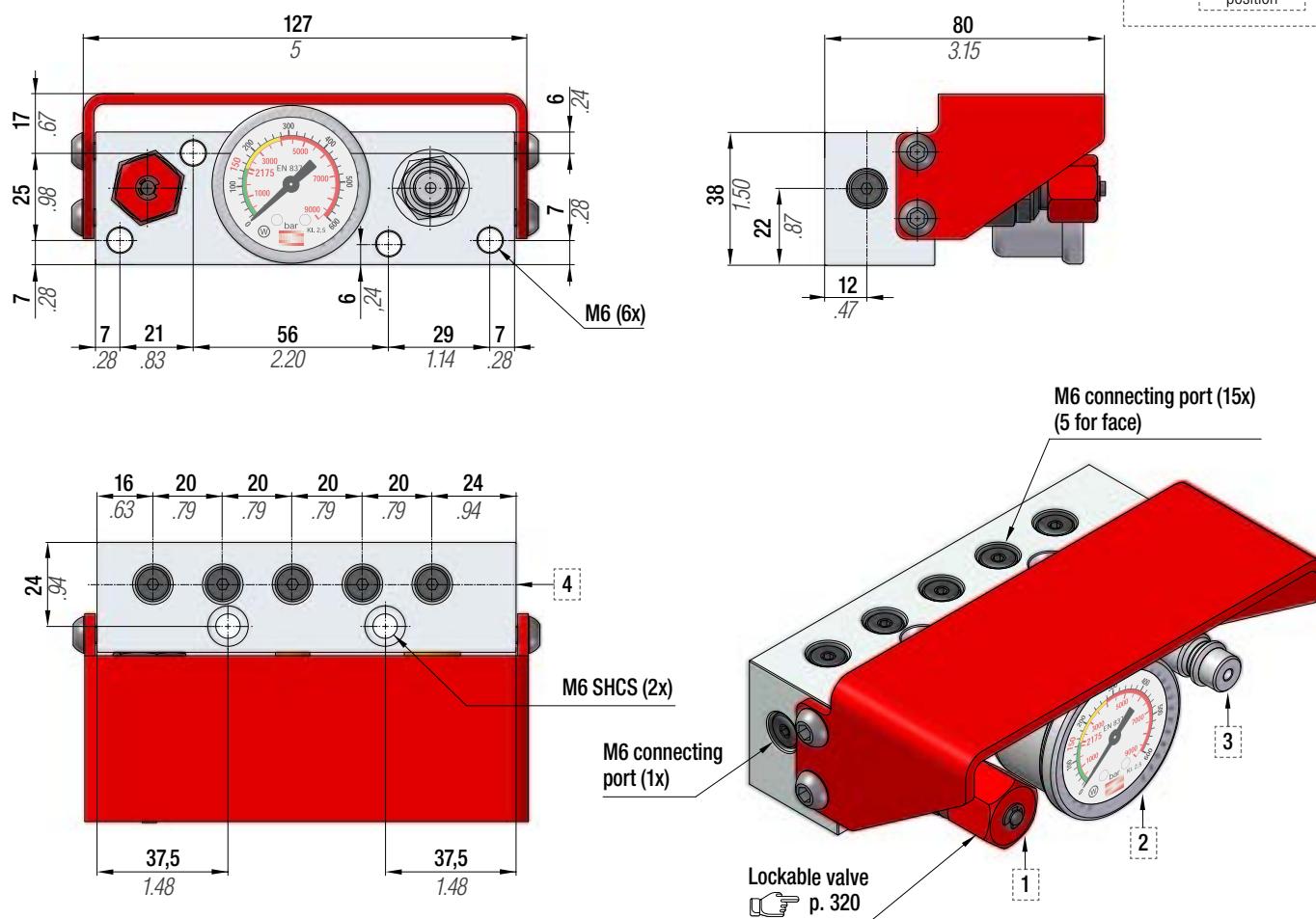
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# CONTROL PANEL CP01A



IT	EN	DE	FR	ES	PT
<p>Micro pannello di controllo composto da base in alluminio, manometro, valvola per caricamento e scaricamento, tappo di rottura sovrappressione e protezione in acciaio. Idoneo per le gestione di impianti collegati realizzati con micro hose e micro connnections. 16 uscite M6.</p>	<p>Micro control panel with aluminium base, gauge, charging and discharging valve, overpressure rupture plug and steel protection. Suitable for hose systems equipped with micro hose and micro connections. 16 M6 ports.</p>	<p>Micro-Kontrollar-matur mit Aluminiumsockel, Manometer, Auffüll- und Ablassventil, Überdruck-Bruchstecker und Stahlabdeckung. Geeignet für Verbundsysteme mit Micro-Kupplung und -Schläuchen. 16 M6 Anschlüsse.</p>	<p>Mini panneau de contrôle avec base en aluminium, manomètre, válvula de carga y descarga, tapón de rotura por sobrepresión y protección en acero. Idóneo para la gestión de instalaciones de cilindros conectados entre sí con micro mangueras y micro racores. 16 salidas M6.</p>	<p>Micropanel de control con base en aluminio, manómetro, válvula de carga y descarga, tapón de rotura por sobrepresión y protección en acero. Idóneo para la gestión de instalaciones de cilindros conectados entre sí con micro mangueras y micro racores. 16 salidas M6.</p>	<p>Micro Painel de Controlo com base em alumínio, manómetro, manómetro, válvula de carga e descarga, plugue ruptura sobrepressão e protecção em aço. Adequado para sistemas de mangueiras, equipado com micro mangueiras e micro conexões. 16 saídas M6.</p>

code	Pressure Gauge	Rupture Plug	Easy Manifold	Gauge Angle Position	HOW TO ORDER
39CP01A-...	bar/psi	✓	✓	0° *      180° -      180	<div style="border: 1px dashed black; padding: 5px;">         code  <b>39CP01A-180</b>          Gauge angle position       </div>



1	Valvola di scarico Discharging valve Ausl&uuml;fventil Valve de d��chargement V��lvula de descarga V��lvula de descarga	2	Manometro 0÷ 620 bar Pressure gauge 0÷ 620 bar Manometer 0÷ 620 bar Manom��tre 0÷ 620 bar Man��metro 0÷ 620 bar Man��metro 0÷ 620 bar	3	Innesto rapido di caricamento Cejn Quick coupling for charging Cejn Steckkegel Cejn Accouplement rapide m��le Cejn Acoplamiento r��pido para carga Cejn Uni��o r��pida para carregamento Cejn	4	Tappo di rottura sovrappressione Over pressure rupture plug ��berdruck-Bruchstecker Bouchon de rupture de surpression Tap��n de rotura por sobrepresi��n Plugue ruptura sobrepress��o
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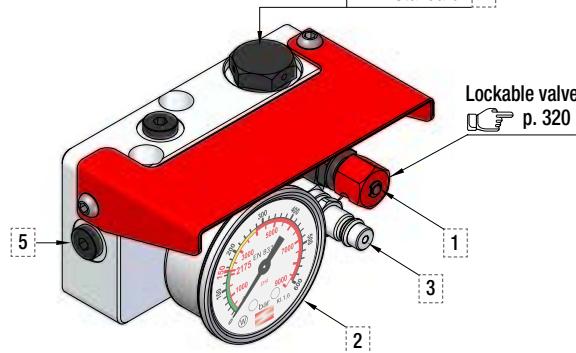
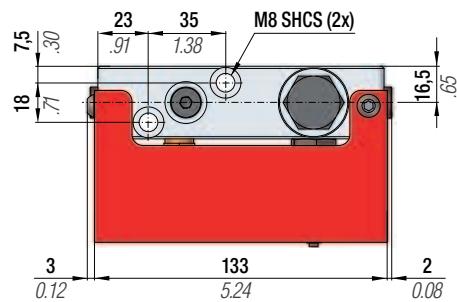
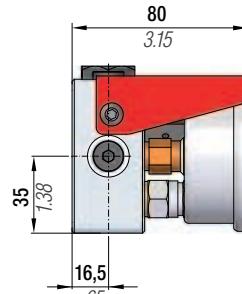
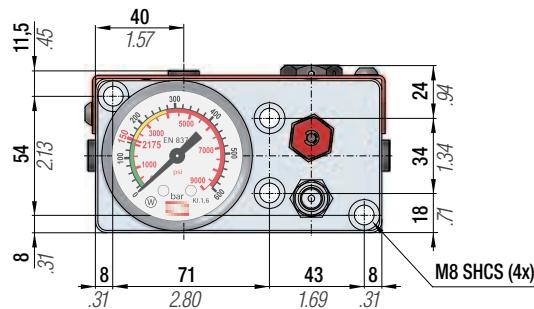


# **CONTROL PANEL CPVC**

IT	EN	DE	FR	ES	PT
Pannello standard per caricamento, regolazione, scaricamento e controllo della pressione nel sistema collegato. Consiste in una base provvista di manometro, valvola di caricamento e scaricamento, 3 uscite, protezione in acciaio. Può essere equipaggiato con disco di rotura (opzionale).	Standard control panel to charge, adjust and check the pressure in the connected system. It consists of a plate with pressure gauge, charging and discharging valve, 3 outlets, steel case and can be equipped with a rupture disc (optional).	Standard-Schaltarmatur zur Ladung, Regulierung, Entladung und Kontrolle des Drucks im angeschlossenen System. Besteht aus einer Sockel mit Manometer, Lade- und Entladeventil, 3 Ausgängen sowie Schutzabdeckung aus Stahl. Kann mit einer Berstscheibe ergänzt werden (Zubehör).	Panneau standard pour le chargement, régulation, décharge et contrôle de la pression dans les systèmes connectés. Il consiste en une base équipée d'un manomètre, une vanne de charge et de décharge, 3 sorties, protection en acier. Il peut être équipé d'un disque de rupture (option).	Panel estándar para la carga, regulación, descarga y control de la presión en sistemas de cilindros conectados. Consiste en una base provista de manómetro, válvula de carga y descarga, 3 salidas, protección en acero. Puede equiparse con disco de rotura (opcional).	Painel standard para carga, regulação, de-scarga e controlo da pressão no sistema ligado. É composto por uma base com manômetro. Válvula de carga e de-de-scarga, 3 saídas, protecção em aço. Pode ser equipado com disco de rotura (opcional).

code	Pressure Gauge	Rupture Plug	Easy Manifold  p.256	Gauge Angle Position ⌂	
				0°*	180°
39CPVC-...	bar/psi			-	180
39CPVC-... + 39DR004	bar/psi			-	180
39CPVC-... + 39TS460	bar/psi			-	180

\*Visible in the drawing



				<b>code: 39TS460</b>				
1	Valvola di scarico Discharging valve Auslaßventil Valve de déchargement Válvula de descarga Válvula de descarga	2	Manometro 0÷ 620 bar Pressure gauge 0÷620 bar Manometer 0÷ 620 bar Manomètre 0÷ 620 bar Manómetro 0÷ 620 bar Manómetro 0÷ 620 bar	3	Innesto rapido di caricamento Cejn Quick coupling for charging Cejn Steckkegel Cejn 3 Accouplement rapide mâle Cejn Acoplamiento rápido para carga Cejn União rápida para carregamento Cejn	4	Tappo di chiusura M20 Closing plug M20 Verschlussstopfen M20 Bouchon de fermeture M20 Tapón de cierre M20 Plugue de fechamento M20	
4.1	Tappo di rottura sovrappressione Over pressure rupture plug Überdruck-Bruchstecker Bouchon de rupture de surpression Tapón de rotura por sobrepresión Plugue ruptura sobrepressão	4.2	Tappo di sicurezza sovrappressione CE Overpressure safety plug CE Überdruck Sicherheitsstecker CE Bouchon de sécurité surpression CE Tapón de rotura por sobrepresión CE Bujão de segurança sobrepressão CE			5	Fori di collegamento 1/8"G (4x) 1/8"G connecting ports (4x) Anschlussöffnung 1/8"G (4x) Trous de raccordement 1/8"G (4x) Agujeros de conexión 1/8"G (4x) Furo de conexão 1/8"G (4x)	
								

# CONTROL PANEL MCPC / CP19A



Replace code 39MCPB



**IT**

Il mini pannello di controllo Special Springs, grazie a un design miniaturizzato e unico, offre una grande flessibilità d'uso che aumenta con le unità addizionali AUMCP. Consiste in un blocchetto di alluminio provvisto di manometro, valvola di caricamento e scaricamento, 4 uscite, valvola d'intercettazione e tappo di rottura sovrappressione.

**EN**

The Special Springs mini control panel, thanks to its unique miniaturized design, offers wide flexibility of use, increased when combined with additional AUMCP units. It consists of a aluminium block with pressure gauge, charging and discharging valve, 4 outlets, on-off valve and overpressure rupture plug.

**DE**

Die Mini-Steuerung Special Springs bietet dank ihres miniaturisierten und einzigartigen Designs größte Benutzungsflexibilität, die mit den zusätzlichen AUMCP-Einheiten noch erhöht wird. Bestehend aus einem Aluminium-block mit Manometer, Lade- und Entladeventil, 4 Ausgängen, Sperrventil und Überdruck-Bruchstecker.

**FR**

Grâce à une conception miniaturisée et unique, le mini-panneau de contrôle Special Springs offre une grande souplesse d'utilisation qui augmente avec les unités supplémentaires AUMCP. Il est formé par une plaque en aluminium équipée de manomètre, vanne de chargement et décharge, 4 sorties, vanne d'arrêt et Bouchon de rupture surpression.

**ES**

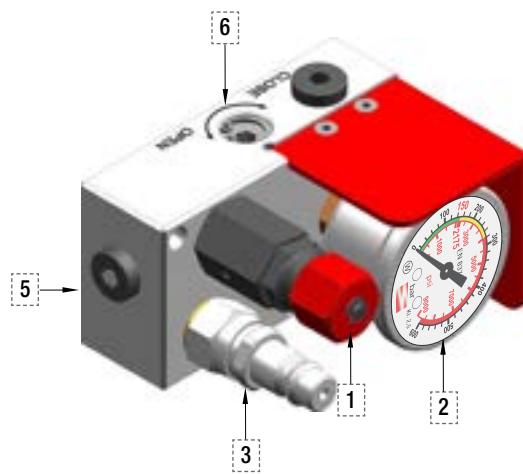
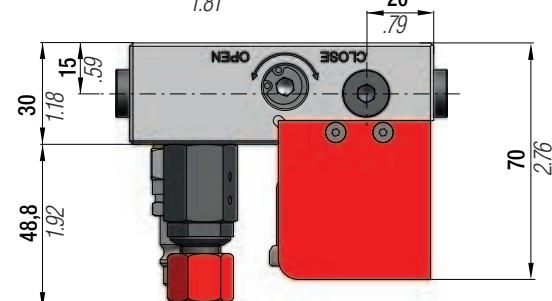
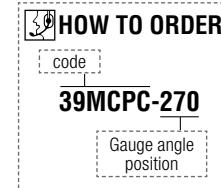
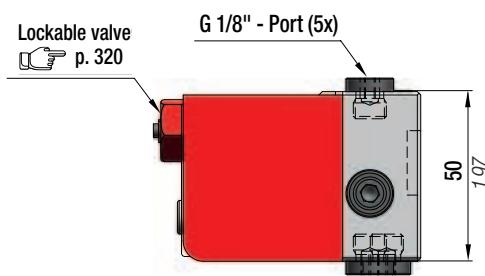
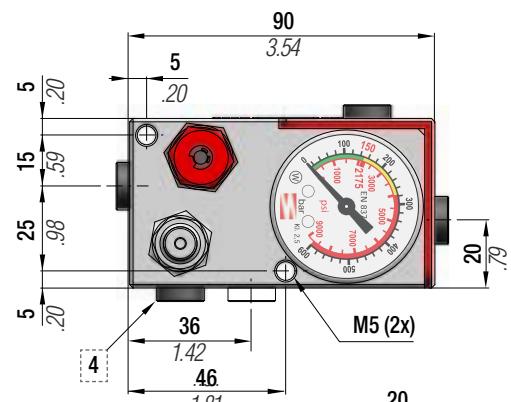
El mini-panel de control Special Springs, gracias a su compacto y exclusivo diseño, ofrece una gran flexibilidad de uso, más si cabe al poder añadir unidades adicionales AUMCP. Consiste en un bloque de aluminio provisto de manómetro, válvula de carga y descarga, 4 salidas, válvula de cierre y tapón de rotura por sobrepresión.

**PT**

O mini-painel de controlo Special Springs, graças a um design miniaturizado e exclusivo, oferece uma grande flexibilidade de utilização que aumenta com as unidades adicionais AUMCP. É composto por um bloco em alumínio com manômetro, válvula de carga e de descarga, 4 saídas, válvula de intercepção e plugue ruptura sobrepressão.

code	Pressure Gauge	Rupture Plug	Shut off valve	Easy Manifold	Gauge Angle Position ◎
39MCPC-...	bar/psi	✓	✓	✓	0°* 270°
39CP19A-...	bar/psi	✓	✗	✓	- 270 - 270

\*Visible in the drawing



1 Valvola di scarico  
Discharging valve  
Auslaßventil  
Valve de déchargement  
Válvula de descarga  
Válvula de descarga

2 Manometro 0÷ 620 bar  
Pressure gauge 0÷620 bar  
Manometer 0÷ 620 bar  
Manomètre 0÷ 620 bar  
Manómetro 0÷ 620 bar  
Manômetro 0÷ 620 bar

3 Innesto rapido di caricamento Cejn  
Quick coupling for charging Cejn  
Steckkegel Cejn  
Accouplement rapide mâle Cejn  
Acoplamiento rápido para carga Cejn  
União rápida para carregamento Cejn

4 Tappo di rottura sovrappressione  
Over pressure rupture plug  
Überdruck-Bruchstecker  
Bouchon de rupture de surpression  
Tapón de rotura por sobrepresión  
Plugue ruptura sobrepressão



# CONTROL PANEL AUMCP

## IT

Unità addizionali per minipannello MCPC. Ideali per gestire impianti o cilindri singoli con pressioni diverse nello stesso stampo. Ogni unità include un manometro, una valvola di intercettazione e 1 uscita. Combinazione massima prevista 1 MCPC + 4 AUMCP.

## EN

Additional units for the mini control panel MCPC. Ideal for operating hoses or single gas springs with different pressures in the same mould. Each unit includes pressure gauge, on-off valve and 1 outlet. Designed for a maximum combination of 1 MCPC + 4 AUMCP.

## DE

Zusätzliche Einheiten für die Ministeuerung MCPC. Ideal zur Verwaltung von Anlagen oder einzelnen Zylindern, die beim selben Werkzeug verschiedene Druckwerte aufweisen. Jede Einheit ist mit einem Manometer, einem Sperrventil und einem Ausgang ausgestattet. Maximal mögliche Kombination: 1 MCPC + 4 AUMCP.

## FR

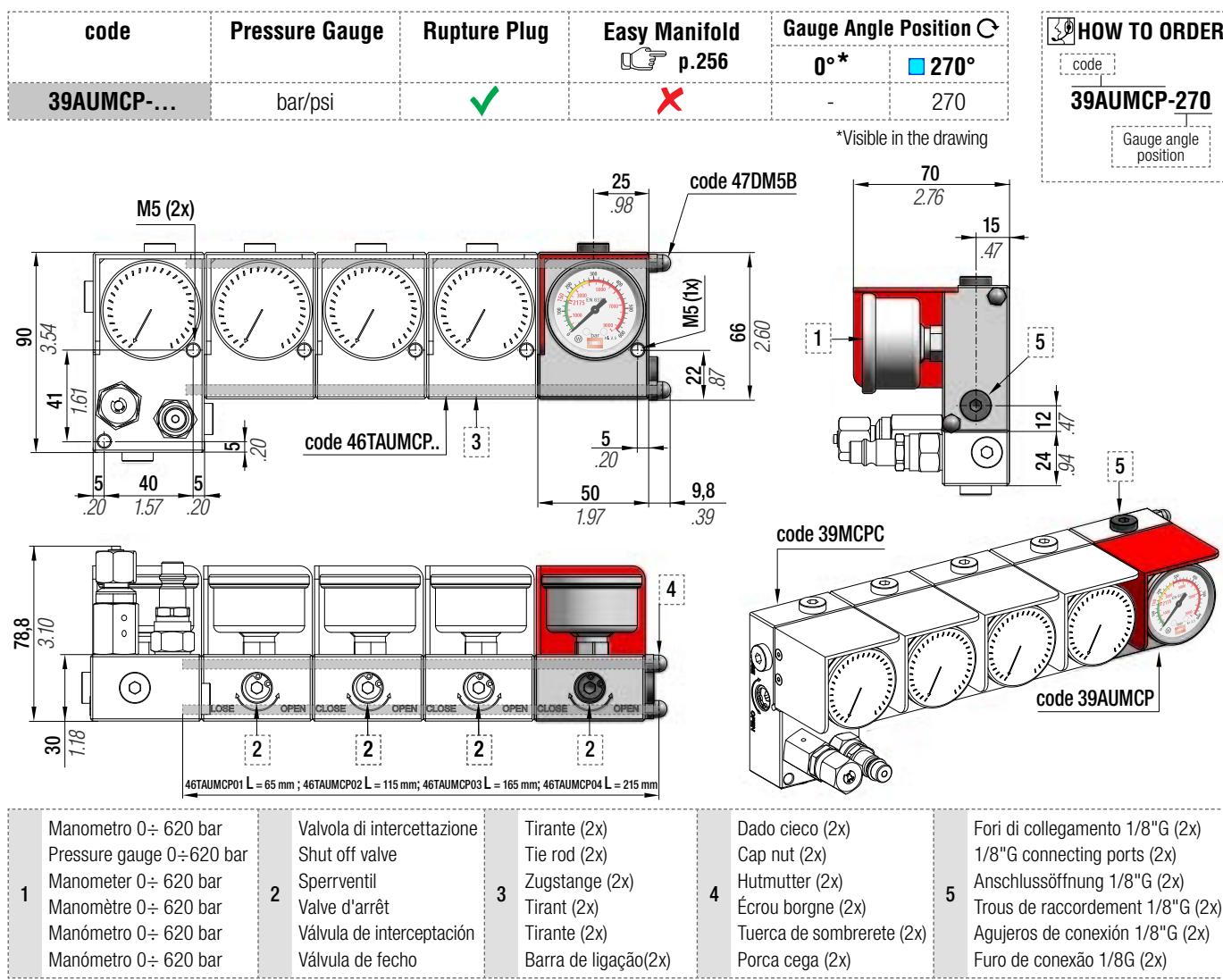
Unités supplémentaires pour le mini-panneau MCPC. L'idéal pour gérer des installations ou des cylindres seuls sous des pressions différentes dans le même moule. Chaque unité inclut un manomètre, une vanne d'arrêt et 1 sortie. Combinaison maximum prévue: 1 MCPC + 4 AUMCP.

## ES

Unidad adicional para mini-panel MCPC. Ideais para gerir sistemas ou de cilindros aislados com presiones distintas en un mismo útil. Cada unidad incluye un manómetro, una válvula de cierre y 1 salida. Combinación máxima prevista 1 MCPC + 4 AUMCP.

## PT

Unidade adicional para mini-painel MCPC. Ideais para gerir instalações ou cilindros individuais com pressões diferentes na mesma ferramenta. Cada unidade inclui um manómetro, uma válvula de intercepção e 1 saída. Combinação máxima prevista 1 MCPC + 4 AUMCP.



Q.ty

Q.ty

Ordering example: (1) 39MCPC + (4) 39AUMCP + 39TAUMCP04

Micro control panel

Additional units

Tie rod(2x) + Cap nut(2x)

## Ordering options code

- (1) 39MCPC + (1) 39AUMCP + 39TAUMCP01
- (1) 39MCPC + (2) 39AUMCP + 39TAUMCP02
- (1) 39MCPC + (3) 39AUMCP + 39TAUMCP03
- (1) 39MCPC + (4) 39AUMCP + 39TAUMCP04

# CONTROL PANEL CP02A / CP08A / CP11A

(Ford, MABEC, Nissan, Renault and GM North America die Standard)



**IT**

Pannello di controllo secondo standard Ford e GM Nord America. Base in alluminio provvista di manometro, valvola di caricamento e scaricamento, adattatore 9/16-18 UNF ORFS, tappo di rottura sovrapressione e protezione in acciaio. 3 uscite G1/8" per gestione sistemi collegati.

**EN**

Control panel according to Ford and GM North America standards. Made up of aluminium base. Gauge, charging and discharging valve, 9/16-18 UNF ORFS adapter, over pressure rupture plug and steel protection. 3 ports G1/8".

**DE**

Kontrollarmatur gem. Ford und GM North America Normen. Mit Aluminiumgehäuse, Manometer, Auffüll- und Ablassventil, 9/16-18 UNF ORFS Adapter, Überdruck-Bruchstecker und Stahlabdeckung. 3 G1/8" Anschlüsse.

**FR**

Panneau de contrôle selon les standards Ford et GM, Amérique du Nord, base en aluminium. Manomètre, valve de chargement et décharge, adaptateur 9/16-18 UNF ORFS, Bouchon de rupture de surpression et protection acier, 3 sorties G1/8" pour gestion systèmes de cylindres connectés.

**ES**

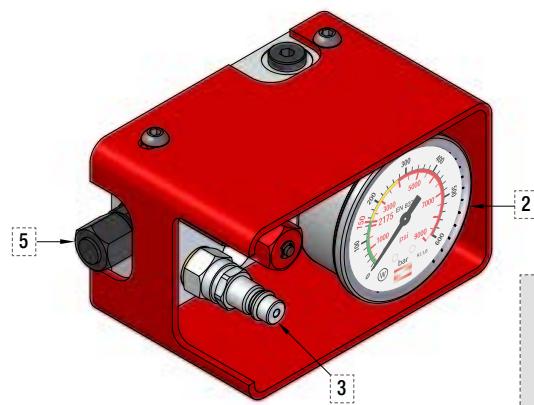
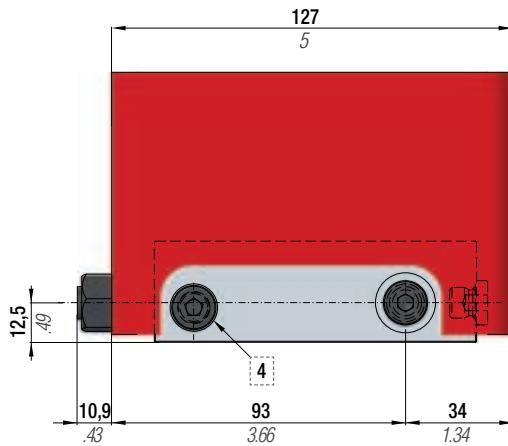
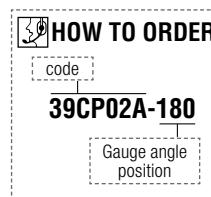
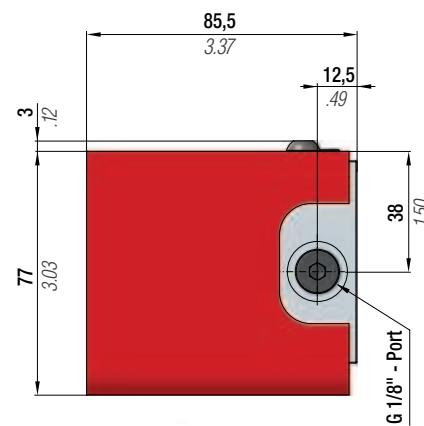
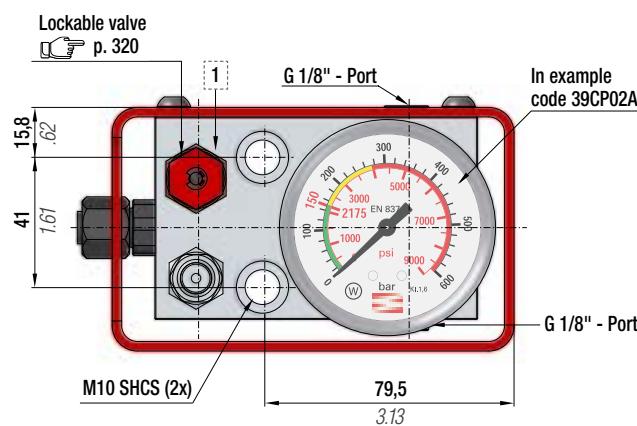
Panel de control según standard Ford y GM Norte América. Base de aluminio con manómetro, valvula de carga y descarga, adaptador 9/16-18 UNF ORFS, tapón de rotura por sobrepresión y protección en acero. 3 salidas G1/8" para gestión sistemas de cilindros conectados.

**PT**

Painel de controlo de acordo com os Standards Ford e GM América do Norte. Fabricado a partir de uma base de alumínio, manómetro, válvula de carga e descarga,adaptador ORFS 9/16-18 UNF, Plugue ruptura sobrepressão e protecção em aço. 3 saídas G1/8" para sistemas de gestão relacionados.

code	Pressure Gauge	Rupture Plug	Easy Manifold	Gauge Angle Position C
39CP02A-...	bar/psi	✓	X	0°*
39CP08A-...	bar/MPa	✓	X	180
39CP11A-...	bar/psi	X	X	180

\*Visible in the drawing



Valvola di scarico  
Discharging valve  
Auslaßventil  
Valve de décharge  
Válvula de descarga  
Válvula de descarga

Manometro 0÷ 620 bar Pressure gauge 0÷ 620 bar	Innesto rapido di caricamento Cejn Quick coupling for charging Cejn Steckkegel Cejn	Tappo di rottura sovrapressione Over pressure rupture plug Überdruck-Bruchstecker Bouchon de rupture de surpression Tapón de rotura por sobrepresión Plugue ruptura sobrepressão	Adattatore tenuta frontale 9/16-18 UNF O-Ring Face Seal Adapter 9/16-18 UNF O-ring-Dichtung Adapter 9/16-18 UNF Joint torique adaptateur 9/16-18 UNF O-ring face seal adapter 9/16-18 UNF Adaptador de vedação frontal 9/16-18 UNF
2 Manometro 0÷ 620 bar Manometre 0÷ 620 bar Manómetro 0÷ 620 bar Manómetro 0÷ 620 bar	3 Innesto rapido di caricamento Cejn Quick coupling for charging Cejn Steckkegel Cejn	4 Tappo di rottura sovrapressione Over pressure rupture plug Überdruck-Bruchstecker Bouchon de rupture de surpression Tapón de rotura por sobrepresión Plugue ruptura sobrepressão	5 Adattatore tenuta frontale 9/16-18 UNF O-Ring Face Seal Adapter 9/16-18 UNF O-ring-Dichtung Adapter 9/16-18 UNF Joint torique adaptateur 9/16-18 UNF O-ring face seal adapter 9/16-18 UNF Adaptador de vedação frontal 9/16-18 UNF

# CONTROL PANEL CP03A

**IT**

Pannello di controllo con base in alluminio, provvisto di manometro con valvola di intercettazione, valvola di caricamento e scaricamento, tappo di rottura sovrappressione, protezione in acciaio, 9 uscite da G1/4" per gestione sistemi collegati. La valvola di intercettazione protegge il manometro dalla pressione pulsante durante il funzionamento. Per controllare e regolare la pressione dell'impianto bisogna aprire la valvola di intercettazione del manometro.

**EN**

Control panel with aluminium base, gauge with shut-off valve, charging and discharging valve, over pressure rupture plug, steel protection. 9 G1/4" ports for hose systems managing. With shut-off valve closed the gauge is protected from pulsating pressure during operation. For checking and adjusting the pressure the interception valve on the gauge must be opened.

**DE**

Kontrollarmatur mit Aluminiumgehäuse, Manometer mit Sperrventil, Auffüll- und Ablassventil, Überdruck-Bruchstecker und Stahlabdeckung. 9 G1/4" Anschlüsse zur Steuerung der Verbundsysteme. Das Schließen des Manometers mit dem Sperrventil schützt vor Druckschwankungen während des Arbeitsgangs. Zum Prüfen und Einstellen des Drucks muss das Sperrventil am Manometer geöffnet sein.

**FR**

Panneau de contrôle avec embase aluminiun, manomètre avec valve d'arrêt, valve de chargement et décharge, bouchon de rupture de surpression et protection acier. 9 sorties G1/4" pour gestion de systèmes interconnectés. Con la valve d'arrêt fermée, le manomètre est protégé des vibrations dues à la pression durant les opérations. Pour contrôler et ajuster la pression, il convient d'ouvrir la valve d'interception au niveau du manomètre.

**ES**

Panel de control con base de aluminio, manómetro con válvula de cierre, válvula de carga y descarga, tapón de rotura por sobrepresión y protección en acero. 9 salidas G1/4" para gestión de sistemas interconectados. Con la válvula de cierre cerrada el manómetro está protegido de picos de presión durante un funcionamiento normal. Para controlar y regular la presión abrir la válvula de cierre del manómetro.

**PT**

Painel de Controlo com base em alumínio, manómetro com válvula de obturação, plugue ruptura sobrepressão e protecção em aço. 9 furos\* G1/4" para uso de sistemas de mangueiras. Com a válvula de obturação fechada fica protegido das pressões existentes durante a operação. Para verificar e ajustar a pressão, a válvula de intercepção no manómetro tem que estar aberta.

code	Pressure Gauge	Rupture Plug	Easy Manifold	Gauge Angle Position ◎
39CP03A-...	bar/psi	✓	✗	0°* <span style="color: blue;">180°</span> -            180

\*Visible in the drawing

The technical drawings provide detailed dimensions for the Control Panel CP03A. The front view shows a rectangular base with a gauge and a handle. Dimensions include height 31, width 150, and various mounting holes. The side view shows the base thickness (35), height (75), and a 6 1/4" port (9x). The 3D view shows the base with callouts for the gauge (2), handle (5), and a lockable valve (1).

**M8 SHCS (2x)**

3  
20  
.70  
15 .59  
120 4.72  
150 4.72  
15 .59  
31  
.75  
25 .98  
19  
35  
1.38  
75  
2.95  
35.9  
1.41  
15 .59

**HOW TO ORDER**

code	<b>39CP03A-180</b>
Gauge angle position	

1  
Valvola di scarico  
Discharging valve  
Auslaßventil  
Valve de déchargement  
Válvula de descarga  
Válvula de descarga

2  
Manometro 0÷ 620 bar  
Pressure gauge 0÷ 620 bar  
Manometer 0÷ 620 bar  
Manomètre 0÷ 620 bar  
Manómetro 0÷ 620 bar  
Manômetro 0÷ 620 bar

3  
Innesto rapido di caricamento Cejn  
Quick coupling for charging Cejn  
Steckkegel Cejn  
Accouplement rapide mâle Cejn  
Acoplamiento rápido para carga Cejn  
União rápida para carregamento Cejn

4  
Tappo di rottura sovrappressione  
Over pressure rupture plug  
Überdruck-Bruchstecker  
Bouchon de rupture de surpression  
Tapón de rotura por sobrepresión  
Plugue ruptura sobrepressão

5  
Valvola di intercettazione  
Shut off valve  
Sperrventil  
Valve d'arrêt  
Válvula de intercepción  
Válvula de fecho

# CONTROL PANEL CP06B / CP09B


**IT**

Pannello di controllo con base in alluminio provvisto di sensore di pressione con display digitale, valvola di caricamento e scaricamento, tappo di rotura sovrappressione, protezione in acciaio, 2 uscite da 1/8" gas per gestione sistemi collegati. Collegando direttamente il sensore di pressione al controllo presa è possibile impostare un range di lavoro desiderato al di fuori del quale il dispositivo invierà un segnale di allarme.

**EN**

Control panel with aluminium base, equipped with pressure sensor with digital display, charging and discharging valve, over pressure rupture plug, steel protection and two 1/8"gas outlets for hose system managing. By connecting directly the pressure sensor with the Press control unit, it is possible to set a desired working range, outside this value, the controll unit will send an alarm signal.

**DE**

Kontrollarmatur mit Aluminiumgehäuse, ausgestattet mit Drucksensor mit Digital-Display, Auffüll- und Ablassventil, Überdruck-Bruchstecker, Stahlabdeckung und zwei 1/8" Anschlüssen zur Steuerung der Verbundsysteme. Bei der direkten Verbindung des Drucksensors mit der Pressensteuerung kann der gewünschte Arbeitsbereich eingestellt werden, außerhalb dieses Werts sendet die Einheit ein Alarmsignal.

**FR**

Panneau de contrôle avec embase en aluminium, équipé de senseur de pression à écran numérique, chargement et déchargement valve, Bouchon de rupture de surpression, protection en acier et deux sorties 1/8 gaz pour la gestion des systèmes connectés. En reliant directement le senseur de pression au système de gestion de la presse on peut établir un éventail désiré des valeurs de travail, au dehors de ces valeurs, le dispositif émettra un signal d'alarme.

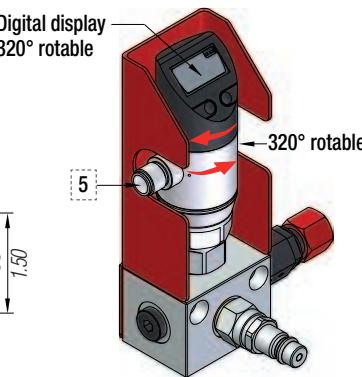
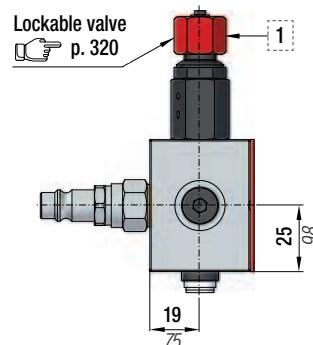
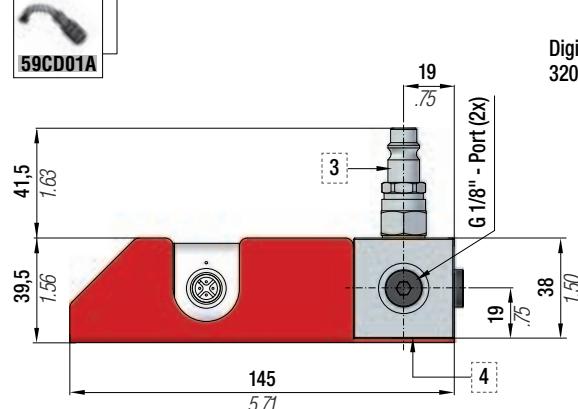
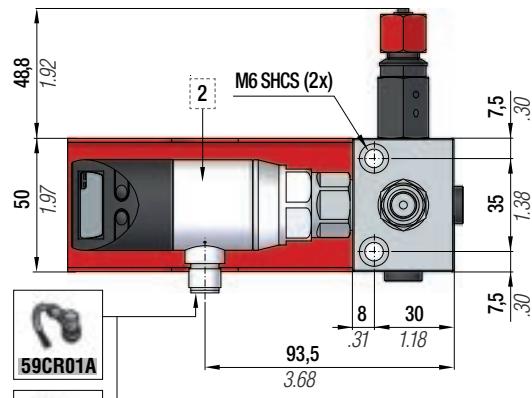
**ES**

Panel de control con base de aluminio, provisto de sensor de presión con pantalla digital, válvula de carga y descarga, tapón de rotura por sobre-presión, protección en acero, 2 salidas de 1/8"gas para gestión de sistemas conectados. Conectando directamente el sensor de presión al control de la prensa es posible determinar unos rangos de trabajo, fuera de los cuales el dispositivo envía una señal de alarma.

**PT**

Painel de controlo com base de alumínio, equipado com sensor de pressão digital, válvula de carga e descarga, Plugue ruptura sobrepressão, sistema de protecção em aço e duas tomadas de 1/8"gas para ligação a mangueiras. ao ligar directamente o sensor de pressão com a unidade de controlo, é possível definir o funcionamento desejado, fora destes valores, a unidade de controlo envia um sinal de alarme.

code	Pressure Gauge	Rupture Plug	Easy Manifold	59CD01A	59CR01A
39CP06B	bar/psi	✓	✗	✓	✗
39CP09B	bar/psi	✓	✗	✗	✓

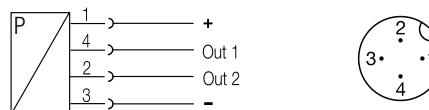


Technical data	
Electrical connector type	M12x1 - Male (4-pin), A-coded
Pressure connection	G 1/4" DIN 3852
Nominal pressure	0 - 600 bar
Burst pressure	1570 bar
Operating voltage Uo	18...36 V DC
Output current max.	150 mA
Current draw max	50 mA
Switching frequency f	170 Hz
Temperature range	- 25°C... + 85°C
Degree of protection as per IEC 60529	IP67 when connected

Always depressurize and disconnect sensors from the power supply before establishing an electrical connection.



Electrical connections	Pin number	Wire color	Factory setting
Supply +	1	Brown	-
Supply -	3	Blue	-
Out 1	4	Black	PNP Switching output / IO-link
Out 2	2	White	PNP Switching output



Electrical connections	Programmable settings
Out 1	PNP-NPN Switching output / IO-Link
Out 2	PNP-NPN Switching output / 4..20mA 0-10V analog output

1	Valvola di scarico Discharging valve Auslaßventil Valve de déchargement Válvula de descarga Válvula de descarga
2	Manometro 0÷ 600 bar Pressure gauge 0÷ 600 bar Manometer 0÷ 600 bar Manomètre 0÷ 600 bar Manómetro 0÷ 600 bar Manômetro 0÷ 600 bar

3	Innesto rapido di caricamento Cejn Quick coupling for charging Cejn Steckkegel Cejn Accouplement rapide mâle Cejn Acoplamiento rápido para carga Cejn União rápida para carregamento Cejn
4	Tappo di rotura sovrappressione Over pressure rupture plug Überdruck-Bruchstecker Bouchon de rupture de surpression Tapón de rotura por sobrepresión Plugue ruptura sobrepressão

5	Tappo di rotura sovrappressione Over pressure rupture plug Überdruck-Bruchstecker Bouchon de rupture de surpression Tapón de rotura por sobrepresión Plugue ruptura sobrepressão
5	Connettore elettrico Electrical connector Elektrische Connecteur électrique Eléctrica Conector Conector elétrico



# IO-Link ■ CONTROL PANEL CP20B / CP21B

IT

Pannello di controllo con base in alluminio provvisto di sensore di pressione con display digitale, valvola di caricamento e scaricamento, tappo di rotura sovrappressione, protezione in acciaio, 2 uscite da 1/8" gas per gestione sistemi collegati. Collegando direttamente il sensore di pressione al controllo presa è possibile monitorare in continuo il valore della pressione dell'impianto e gestirlo di conseguenza.

EN

Control panel with aluminium base, equipped with pressure sensor and digital display, charging and discharging valve, overpressure rupture plug, steel protective cover and two G 1/8" ports for managing linked systems. By connecting the pressure sensor to the press control, it is possible to constantly monitor the pressure value of the system and manage it accordingly.

DE

Kontrollarmatur mit Aluminiumgehäuse mit Drucksensor und Digitalanzeige, Befüll- und Ablässventil, Überdruck-Berstsicherung, Schutzabdeckung aus Stahl, zwei G1/8 Anschlussgewinden zur Steuerung von Verbundsystemen. Durch den Anschluss des Drucksensors direkt an die Pressensteuerung ist es möglich, den Druck der Anlage kontinuierlich zu überwachen und entsprechend zu steuern.

FR

Panneau de contrôle avec base en aluminium, équipé d'un capteur de pression et d'un affichage numérique, valve de chargement-décharge, bouchon de rupture pour surpression, couverture de protection en acier et deux ports G 1/8" pour la gestion des systèmes connectés. En connectant le capteur de pression à la commande de la presse, il est possible de surveiller en permanence la valeur de pression du système et de la gérer en conséquence.

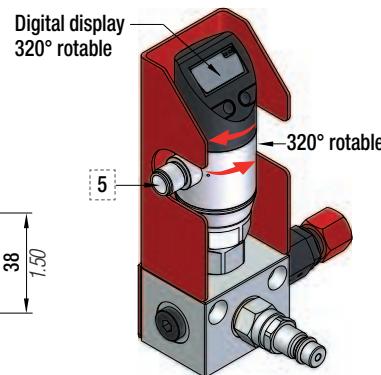
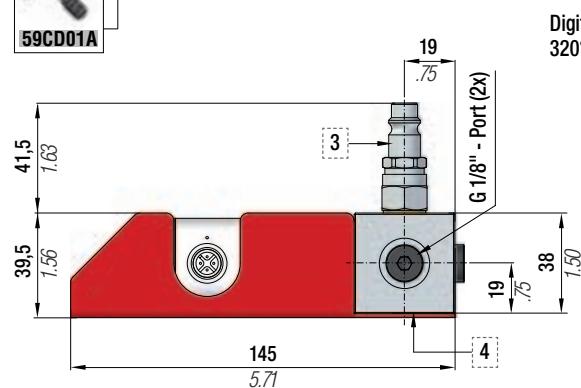
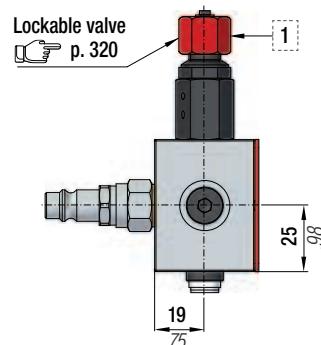
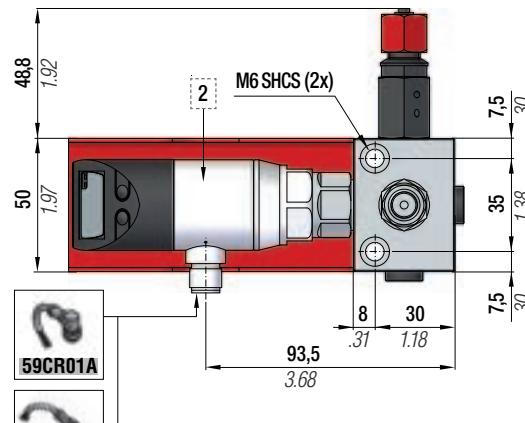
ES

Panel de control con base de aluminio provisto con sensor de presión con pantalla digital, válvula de carga y descarga, tapón de rotura por sobrepresión, protección en acero, 2 salidas G1/8" para administrar los sistemas conectados. Conectando directamente el sensor de presión al control de la prensa, es posible monitorear continuamente el valor de presión del sistema y administrarlo en consecuencia.

PT

Painel de controle com base em alumínio, fornecido com sensor de pressão e display digital, válvula de carregamento e descarregamento, bujão de ruptura para sobre pressão, 2 saídas G1/8" para verificação do sistema. Conectando o painel ao comando da prensa, é possível monitorar continuamente a pressão de trabalho do sistema, monitorando com total segurança o funcionamento.

code	Pressure Gauge	Rupture Plug	Easy Manifold	59CD01A	59CR01A
39CP20B	bar/psi	✓	✗	✓	✗
39CP21B	bar/psi	✓	✗	✗	✓

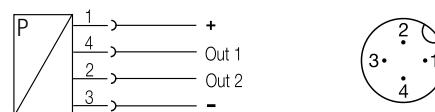


Technical data	
Electrical connector type	M12x1 - Male (4-pin), A-coded
Pressure connection	G 1/4" DIN 3852
Nominal pressure	0 - 600 bar
Burst pressure	1570 bar
Operating voltage Uo	18...36 V DC
Output current max.	150 mA
Current draw max	50 mA
Switching frequency f	170 Hz
Temperature range	-25°C...+85°C
Degree of protection as per IEC 60529	IP67 when connected

Always depressurize and disconnect sensors from the power supply before establishing an electrical connection.



Electrical connections	Pin number	Wire color	Factory setting
Supply +	1	Brown	-
Supply -	3	Blue	-
Out 1	4	Black	PNP Switching output / IO-link
Out 2	2	White	4..20mA analog output



Electrical connections	Programmable settings
Out 1	PNP-NPN Switching output / IO-Link
Out 2	PNP-NPN Switching output / 4..20mA - 0-10V analog output

1 Valvola di scarico Discharging valve Ausläßventil Valve de déchargement Válvula de descarga Válvula de descarga	2 Manometro 0÷ 600 bar Pressure gauge 0÷ 600 bar Manometer 0÷ 600 bar Manomètre 0÷ 600 bar Manómetro 0÷ 600 bar Manômetro 0÷ 600 bar	3 Innesto rapido di caricamento Cejn Quick coupling for charging Cejn Steckkegel Cejn Accouplement rapide mâle Cejn Acoplamiento rápido para carga Cejn União rápida para carregamento Cejn	4 Tappo di rotura sovrappressione Over pressure rupture plug Überdruck-Bruchstecker Bouchon de rupture de surpression Tapón de rotura por sobrepresión Plugue ruptura sobrepresão	5 Connettore elettrico Electrical connector Elektrische Connecteur électrique Conector eléctrico Conector elétrico
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# CONTROL PANEL CP07A / CP10A / CP12A


**IT**

Pannello di controllo con base in alluminio provvisto di manometro, valvola di caricamento e scaricamento, tappo di rottura sovrappressione, protezione in acciaio, 3 uscite da 1/4" gas e un uscita da 1/8" gas per gestione sistemi collegati.

**EN**

Control panel with aluminium base, equipped with gauge, charging and discharging valve, over pressure rupture plug, steel protection and three 1/4" and one 1/8" gas outlets for hose system managing.

**DE**

Kontrollarmatur mit Aluminiumgehäuse, Manometer, Auffüll- und Ablassventil, Überdruck-Bruchstecker, Stahlabdeckung, drei 1/4" und eine 1/8" Gas-Anschlüsse zur Steuerung der Verbundsysteme.

**FR**

Panneau de contrôle avec base en aluminium pourvu de manomètre, valve de chargement-décharge, bouchon de rupture de surpression, protection en acier et trois sorties 1/4 gaz et une sortie 1/8 gaz pour la gestion des systèmes connectés.

**ES**

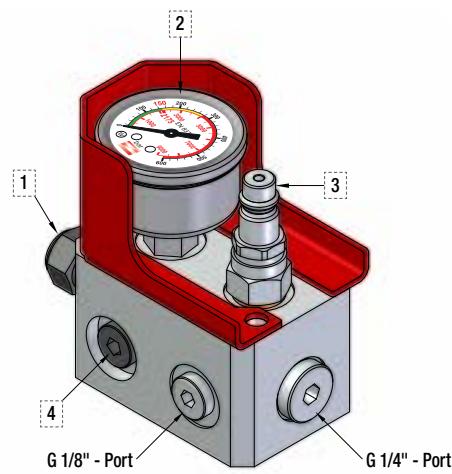
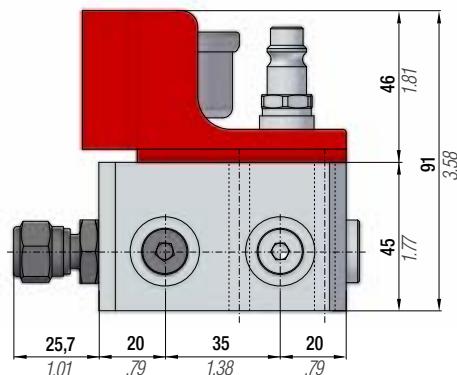
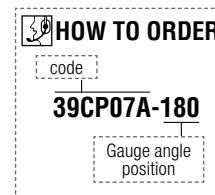
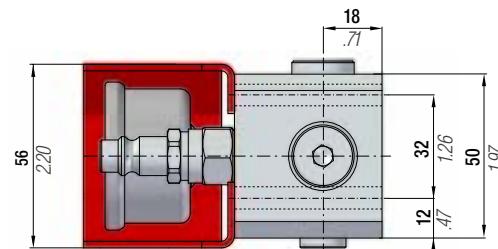
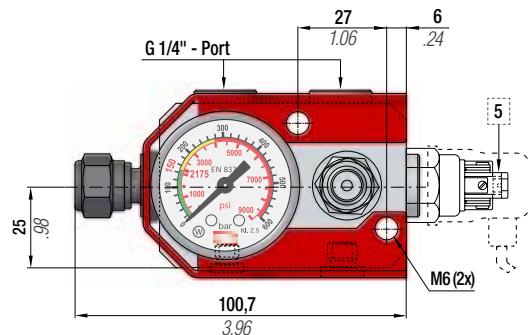
Panel de control con base de aluminio provisto de manómetro, equipado com válvula de carga y descarga, tapón de rotura por sobrepresión, protección en acero, 3 salidas de 1/4" gas y 1 salida de 1/8" gas para gestión de sistemas conectados.

**PT**

Painel de controlo com base de alumínio, equipado com manómetro, válvula de carga e descarga, plugue ruptura sobrepresão, sistema de protecção de aço, três tomadas de 1/4" e uma 1/8"gas para ligação a mangueiras.

code	Pressure Gauge	Pressure Switch	Rupture Plug	Easy Manifold p.256	Gauge Angle Position ◎
39CP07A-...	bar/psi	✗	✓	✓	0°* 180° 270°
39CP10A-...	bar/psi	✓	✓	✓	180 270
39CP12A-...	bar/psi	✗	✗	✓	180 270

\*Visible in the drawing



1 Valvola di scarico Discharging valve Auslaßventil Valve de déchargement Válvula de descarga Válvula de descarga	2 Manometro 0÷ 620 bar Pressure gauge 0÷ 620 bar Manometer 0÷ 620 bar Manomètre 0÷ 620 bar Manómetro 0÷ 620 bar Manómetro 0÷ 620 bar	3 Innesto rapido di caricamento Cejn Quick coupling for charging Cejn Steckkegel Cejn Accouplement rapide mâle Cejn Acoplamiento rápido para carga Cejn União rápida para carregamento Cejn	4 Tappo di rottura sovrappressione Over pressure rupture plug Überdruck-Bruchstecker Bouchon de rupture de surpression Tapón de rotura por sobrepresión Plugue ruptura sobrepressão	5 Pressostato 50÷300 bar Pressure switch 50÷300 bar Druckwächter 50÷300 bar Pressostat 50÷300 bar Presostato 50÷300 bar Pressostato 50÷300 bar
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# CONTROL PANEL CP14A

## (Daimler standard)

**IT**

Pannello di controllo a standard Daimler. Base in alluminio provvisto di manometro, valvola di caricamento e scaricamento, pressostato e protezione in acciaio. 3 uscite 7/16-20UNF per gestione sistemi collegati. Può essere equipaggiato con tappo di rotura sovrappressione.

**EN**

Control panel according to Daimler standard. Made of aluminum base. Equipped with pressure gauge, charging and discharging valve, pressure switch and steel protection. Three 7/16-20UNF gas outlets for managing hose system. It can be equipped with over pressure rupture plug.

**DE**

Kontrollarmatur nach Daimler-Norm. Mit Aluminiumgehäuse, Manometer, Auflöf- und Ablassventil, Druckwächter und Stahlabdeckung. Drei 7/16-20UNF Gas-Anschlüsse zur Steuerung der Verbundsysteme. Einheit kann mit Überdruck-Bruchstecker ausgestattet werden.

**FR**

Panneau de contrôle selon le standard Daimler. Avec base en aluminium, manomètre, valve de chargement-décharge, pressostat et protection en acier. Trois sorties 7/16-20UNF gaz pour la gestion des systèmes connectés. Il peut être équipé avec bouchon de rupture de surpression.

**ES**

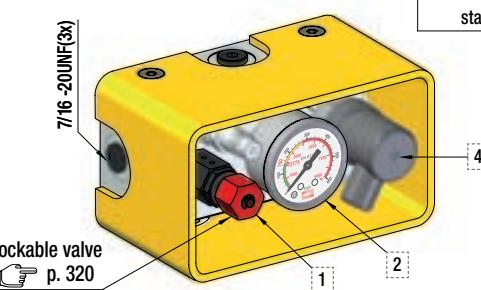
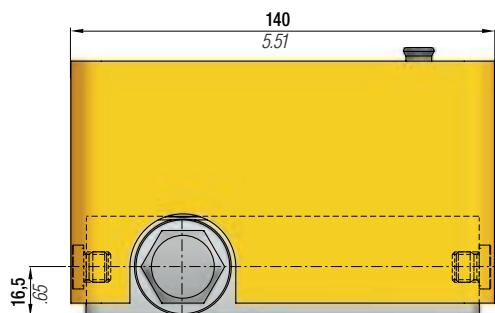
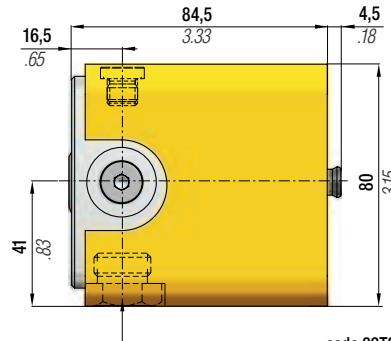
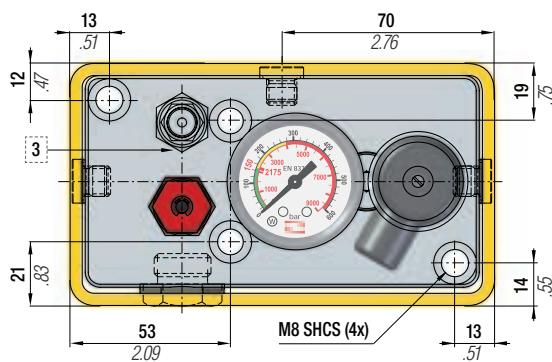
Panel de control según standard Daimler. Con base de aluminio, manómetro, válvula de carga y descarga, pre-sostato y protección en acero. 3 salidas de 7/16-20UNF gas para gestión de sistemas conectados. Puede equiparse con tapón de rotura por sobre-presión.

**PT**

Painel de controlo de acordo com o Standard Daimler. Fabricado a partir de uma base de alumínio. Equipado com manómetro, válvula de carga e descarga, pressostato e sistema de proteção de aço. Três saída de gás 7/16-20UNF para ligação a mangueiras. Pode ser equipado com plugue ruptura sobrepressão.

code	Pressure Gauge	Pressure Switch	Rupture Plug	Easy Manifold p.256	Gauge Angle Position C
39CP14A-...	bar/psi	✓	✗	✓	0° *  180°
39CP14A-... + 39DR004	bar/psi	✓	✓	✓	- 180
39CP14A-... + 39TS460	bar/psi	✓	✓	✓	- 180

\*Visible in the drawing



1 Valvola di scarico Discharging valve Auslaßventil Valve de déchargement Válvula de descarga Válvula de descarga	2 Manometro 0÷ 620 bar Pressure gauge 0÷ 620 bar Manometer 0÷ 620 bar Manomètre 0÷ 620 bar Manómetro 0÷ 620 bar Manômetro 0÷ 620 bar	3 Innesto rapido di caricamento Cejn Quick coupling for charging Cejn Steckkegel Cejn Accouplement rapide mâle Cejn Acoplamiento rápido para carga Cejn Acoplamiento rápido para carregamento Cejn	4 Pressostato 50÷300 bar Pressure switch 50÷300 bar Druckwächter 50÷300 bar Pressostat 50÷300 bar Presostato 50÷300 bar Pressostato 50÷300 bar	<b>code: 39TS460</b>
5 Tappo di chiusura M20 Closing plug M20 Verschlussstopfen M20 Bouchon de fermeture M20 Tapon de cierre M20 Plugue de fechamento M20	5.1 Tappo di rotura sovrappressione Over pressure rupture plug Überdruck-Bruchstecker Bouchon de rupture de surpression Enchufe de ruptura de sobrepresión Plugue ruptura sobrepressão	5.2 Tappo di sicurezza sovrappressione CE Overpressure safety plug CE Überdruck Sicherheitsstecker CE Bouchon de sécurité surpression CE Enchufe de seguridad sobrepresión CE Bujão de segurança sobrepressão CE		

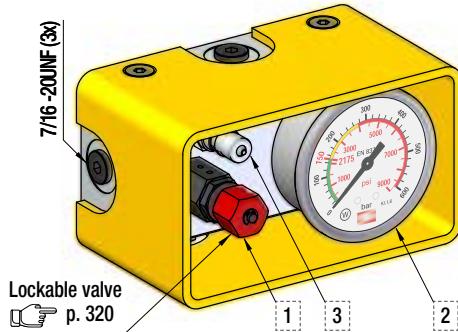
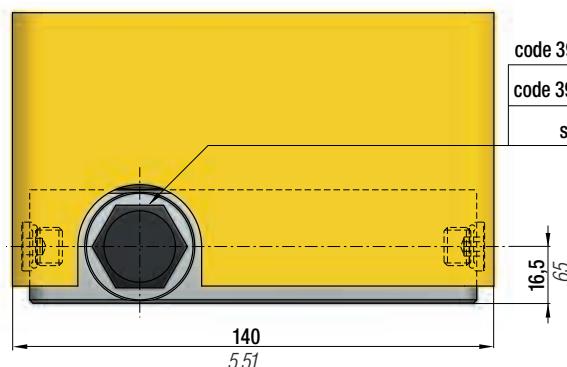
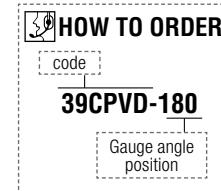
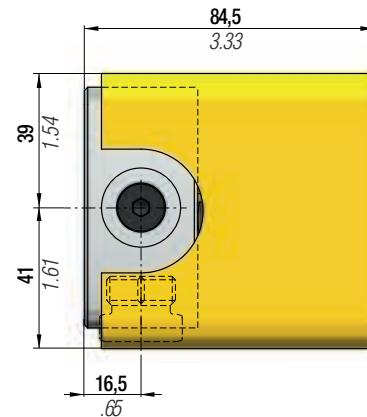
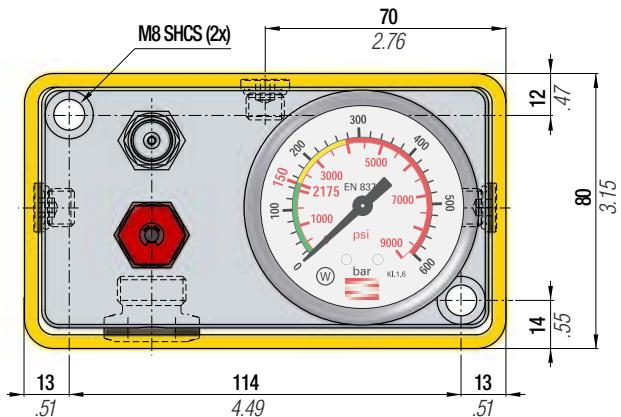
# CONTROL PANEL CPVD

## (Fiat standard)



code	Pressure Gauge	Rupture Plug	Easy Manifold	Gauge Angle Position C
39CPVD-...	bar/psi	X		0° * 180°
39CPVD-... + 39DR004	bar/psi	✓	X	- 180
39CPVD-... + 39TS460	bar/psi	✓	X	- 180

\*Visible in the drawing



1	Valvola di scarico Discharging valve Auslaßventil Valve de déchargement Válvula de descarga Válvula de descarga	2	Manometro 0÷ 620 bar Pressure gauge 0÷ 620 bar Manometer 0÷ 620 bar Manomètre 0÷ 620 bar Manómetro 0÷ 620 bar Manómetro 0÷ 620 bar	3	Innesto rapido per caricamento ISO7241-1 Series B Quick coupling for charging ISO7241-1 Series B Steckkegel ISO7241-1 Series B Accouplement rapide mâle ISO7241-1 Series B Acoplamiento rápido para carga ISO7241-1 Series B União rápida para carregamento ISO7241-1 Series B	code: <b>39TS460</b>
4	Tappo di chiusura M20 Closing plug M20 Verschlussstopfen M20 Bouchon de fermeture M20 Tapon de cierre M20 Plugue de fechamento M20	4.1	Tappo di rottura sovrappressione Over pressure rupture plug Überdruck-Bruchstecker Bouchon de rupture de surpression Enchufe de ruptura de sobrepresión Plugue ruptura sobrepressão	4.2	Tappo di sicurezza sovrappressione CE Overpressure safety plug CE Überdruck Sicherheitsstecker CE Bouchon de sécurité surpression CE Enchufe de seguridad sobrepresión CE Bujão de segurança sobrepressão CE	

### CONTROL PANEL CPVD (FIAT standard) - Hose connections

code RPT-D	code RPT-R	code RPT-M	code RPT-T	code RPT-L	code RMPT



# CONTROL PANEL CP15A

(Toyota standard)

IT

Pannello di controllo con base in alluminio, provvisto di manometro, valvola di caricamento e protezione in acciaio. 2 uscite da 1/8" gas per gestione sistemi collegati.

EN

Control panel with aluminum base. Equipped with pressure gauge, charging valve and steel protection. Two 1/8" gas outlets for managing hose system.

DE

Kontrollarmatur mit Aluminiumgehäuse. Ausgestattet mit Manometer, Auffüllventil und Stahlabdeckung. Zwei 1/8" Gas-Anschlüsse zur Steuerung der Verbundsysteme.

FR

Panneau de contrôle avec base en aluminium. Equipé de manomètre, valve de chargement et protection en acier. Deux sorties 1/8" gaz pour la gestion des systèmes connectés.

ES

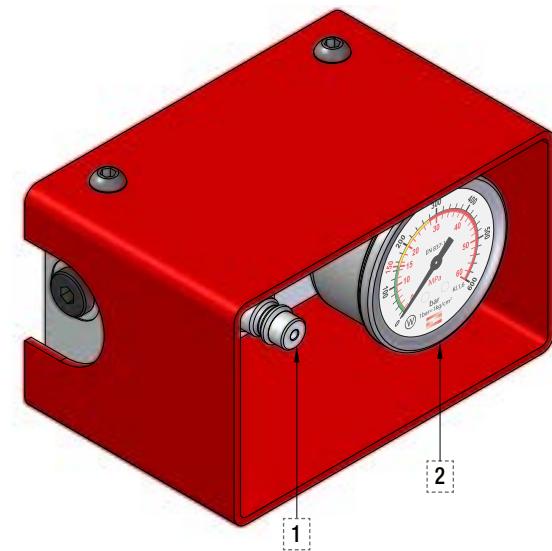
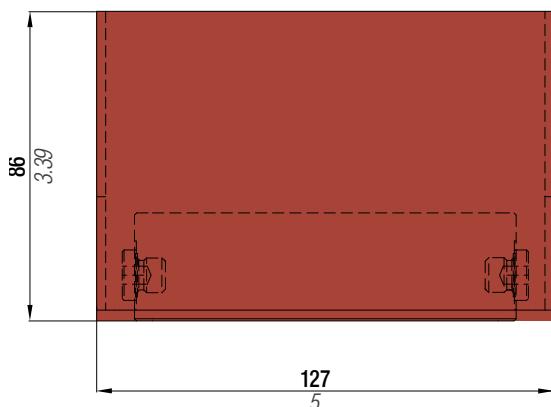
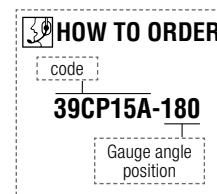
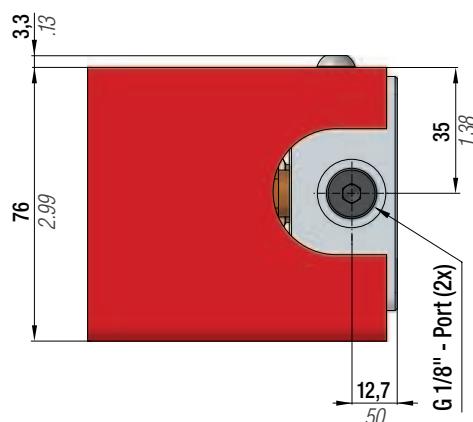
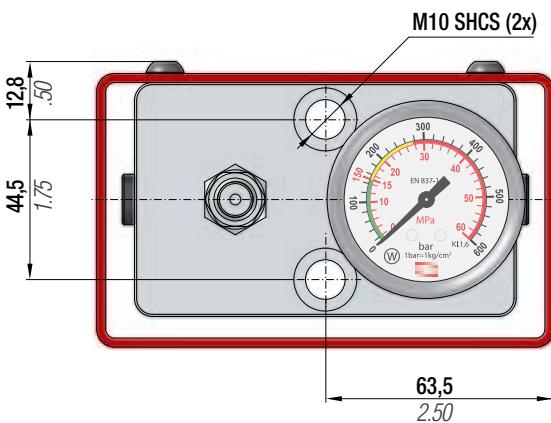
Panel de control con base de aluminio. Equipado con manómetro, válvula de carga y protección en acero. 2 salidas de 1/8" gas para gestión de sistemas conectados.

PT

Painel de controlo com base de alumínio. Equipado com manómetro, válvula de carga e sistema de protecção de aço. Duas saídas de gás 1/8" para ligação a mangueiras.

code	Pressure Gauge	Rupture Plug	Easy Manifold	Gauge Angle Position ◎
39CP15A-...	bar/MPa	X	X	0° *      180° 180

\*Visible in the drawing



1	Innesto rapido di caricamento Cejn Quick coupling for charging Cejn Steckkegel Cejn Accouplement rapide mâle Cejn Acoplamiento rápido para carga Cejn União rápida para carregamento Cejn	2	Manometro 0÷ 600 bar Pressure gauge 0÷ 600 bar Manometer 0÷ 600 bar Manomètre 0÷ 600 bar Manómetro 0÷ 600 bar Manómetro 0÷ 620 bar
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code 39VS03B



⚠ Use only for 39CP15A

IT	Dispositivo di scaricamento
EN	Discharging device
DE	Ablassvorrichtung
FR	Dispositif de déchargement
ES	Dispositivo de descarga
PT	Dispositivo de descarga

# CONTROL PANEL CP16A


**IT**

Pannello di controllo con base in alluminio, provvisto di manometro, valvola di caricamento e scaricamento, tappo di rotura sovrappressione, protezione in acciaio, 4 uscite da 1/8" gas per gestione sistemi collegati.

**EN**

Control panel with aluminum base. Equipped with pressure gauge, charging and discharging valve, over pressure rupture plug, steel protection, four 1/8" gas outlets for managing hose system.

**DE**

Kontrollarmatur mit Aluminiumgehäuse. Ausgestattet mit Manometer, Auffüll- und Ablassventil, Überdruck-Bruchstecker, Stahlabdeckung, vier 1/8" Gas-Anschlüsse zur Steuerung der Verbundsysteme.

**FR**

Panneau de contrôle avec base en aluminium. Equipé de manomètre, valve de chargement-décharge, bouchon de rupture de surpression, protection en acier, quatre sorties 1/8" gaz pour la gestion des systèmes connectés.

**ES**

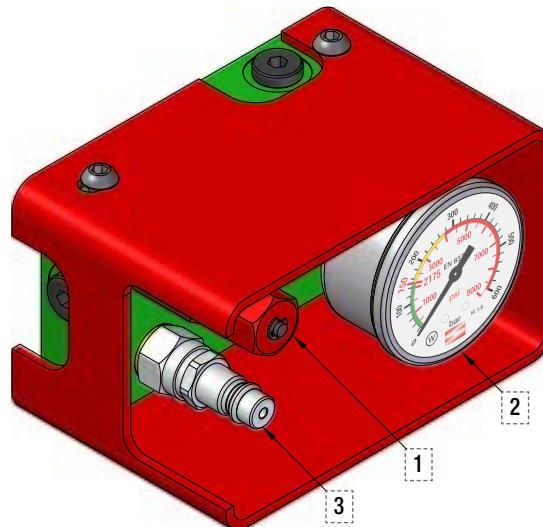
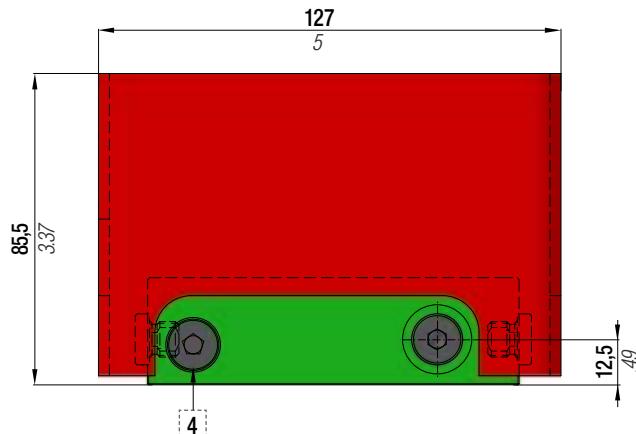
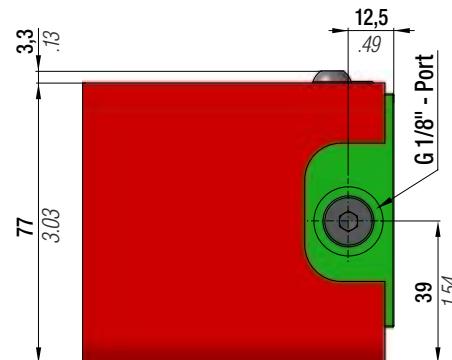
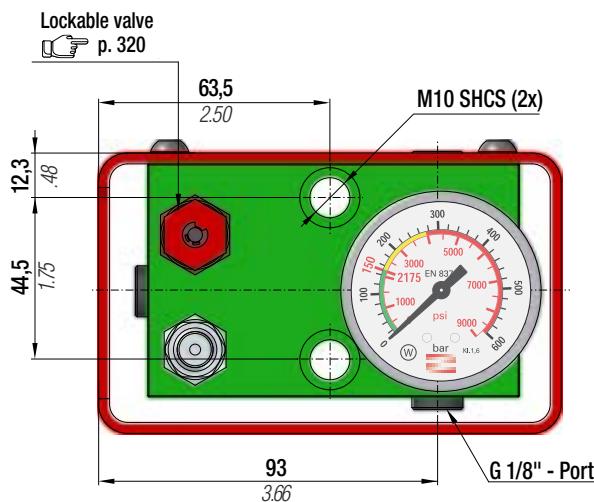
Panel de control con base de aluminio, provisto de manómetro, válvula de carga y descarga, tapón de rotura por sobrepresión, protección en acero, 4 salidas de 1/8" gas para gestión de sistemas conectados.

**PT**

Painel de controlo com base de alumínio. Equipado com manômetro, válvula de carga e descarga, plugue ruptura sobrepressão, sistema de protecção de aço, quatro saídas de gás 1/8" para ligação a mangueiras.

code	Pressure Gauge	Rupture Plug	Easy Manifold	Gauge Angle Position
39CP16A-...	bar/psi	✓	✗	0°* <span style="color: blue;">180°</span> 180

\*Visible in the drawing



1	Valvola di scarico Discharging valve Auslăßventil Valve de déchargement Válvula de descarga Válvula de descarga
2	Manometro 0÷ 620 bar Pressure gauge 0÷620 bar Manometer 0÷ 620 bar Manomètre 0÷ 620 bar Manómetro 0÷ 620 bar Manômetro 0÷ 620 bar

3	Innesto rapido di caricamento Cejn Quick coupling for charging Cejn Steckkegel Cejn Accouplement rapide mâle Cejn Acoplamiento rápido para carga Cejn União rápida para carregamento Cejn
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4	Tappo di rotura sovrappressione Over pressure rupture plug Überdruck-Bruchstecker Bouchon de rupture de surpression Tapón de rotura por sobrepresión Plugue ruptura sobrepressão
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**IT**

Pannello di controllo con base in alluminio provvisto di sensore di pressione con display digitale, innesto rapido di caricamento Cejn, tappo di rottura sovrappressione, 3 uscite da 1/8" gas. Collegando il pannello al controllo pressa, è possibile impostare un range di lavoro desiderato al di fuori del quale il dispositivo invierà un segnale di allarme.

**EN**

Control panel with aluminium base, equipped with pressure sensor and digital display, Cejn-quick coupling for charging, overpressure rupture plug and three G 1/8" ports. By connecting the control panel to the press control, it is possible to set a desired working range outside which the unit sends an alarm signal.

**DE**

Kontrollarmatur mit Aluminiumgehäuse mit Drucksensor und Digitalanzeige, Cejn-Schnellkupplung zur Befüllung, Überdruck-Berstsicherung und drei G 1/8 Anschlussgewinden. Durch den Anschluss der Kontrollarmatur an die Pressensteuerung ist es möglich, einen gewünschten Arbeitsbereich einzustellen, außerhalb dessen das Gerät ein Alarmsignal sendet.

**FR**

Panneau de contrôle avec base en aluminium, équipé d'un capteur de pression et d'un affichage numérique, raccord rapide Cejn pour le chargement, bouchon de rupture pour surpression et trois ports G 1/8". En connectant le panneau de contrôle au système de contrôle de la presse, il est possible de définir une plage de fonctionnement souhaitée en dehors de laquelle l'unité envoie un signal d'alarme.

**ES**

Panel de control con base de aluminio, fornecido com sensor de presión con pantalla digital, conexión de carga rápida Cejn, tapón de rotura por sobrepresión, 3 salidas 1/8" gas. Conectando el panel al control de la prensa es posible establecer un rango de trabajo deseado fuera del cual el dispositivo enviará una señal de alarma.

**PT**

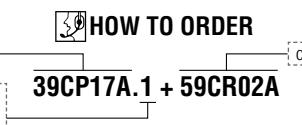
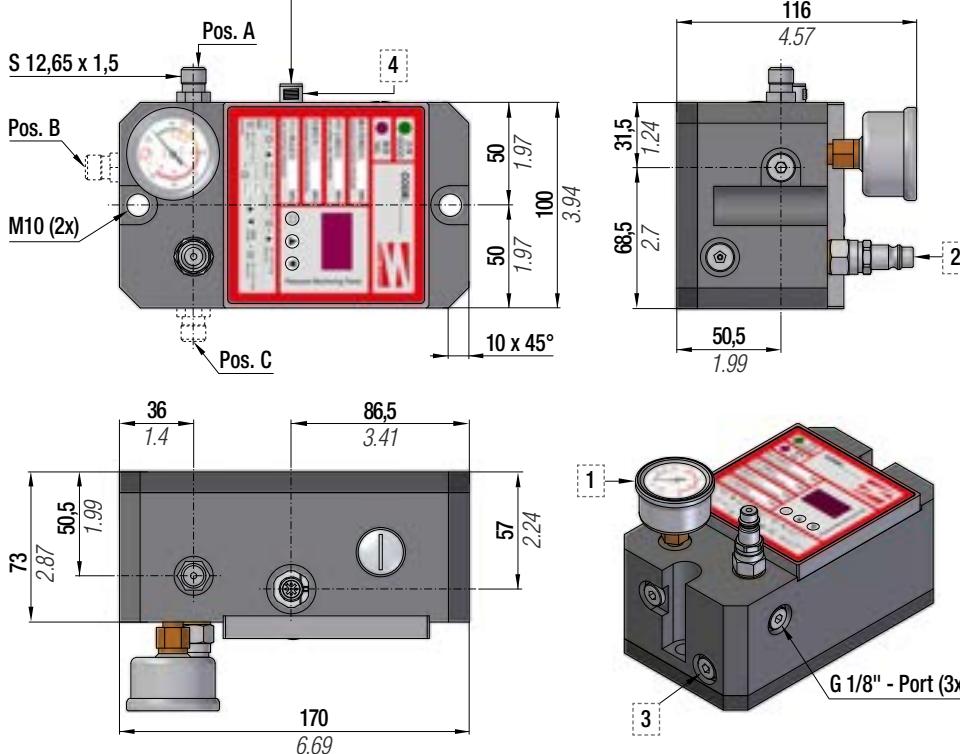
Painel de controle com base de aluminio, fornecido com sensor de pressão e display digital, engate rápido de carregamento CEJN, bujão de ruptura para sobrepressão, 3 saídas G 1/8". Conectando o painel ao comando da prensa, é possível determinar uma faixa de trabalho, que qualquer alteração desta faixa, o painel emitirá um alarme.

code	Pressure Gauge	Rupture Plug	Easy Manifold	Pressure fitting position			
				Pos. A	Pos. B	Pos. C	Pos. A + C
39CP17A.	bar/MPa	✓	✗	.1	.2	.3	.4

(Toyota part number D-PACPS-B-...)

	Straight	Cable length	Female
59CD02A		2 meter	4 3 (5) 1 2
59CD03A		5 meter	
59CD04A		10 meter	

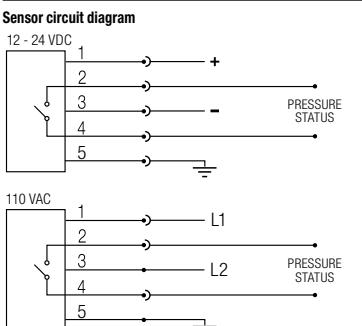
	90°	Cable length	Female
59CR02A		2 meter	4 3 (5) 1 2
59CR03A		5 meter	
59CR04A		10 meter	



Technical data	
Electrical connector type	M12x1 (5-pin) male Reverse key (B-Code)
Pressure connection	S12,65x1,5
Nominal pressure	0 - 350 bar
Temperature range	- 20°C... + 60°C
Degree of protection as per IEC 60529	IP65 when connected
Supply voltage	12...24 V DC 100...120 V AC 50...60Hz
Max Output relay current (2-4 wire)	2A 1A
Max current	230mA

Always depressurize and disconnect control panel from the power supply before establishing an electrical connection.

Electrical connections	12...24 V DC	100...120 V AC 50...60Hz	Wire connections color
1	+	1	Brown
3	-	3	Blue
2	Output relay - Normally Open		White
4	Output relay - Normally Open		Black
5	Ground	Green / Yellow	



1	Manometro 0÷ 600 bar Pressure gauge 0÷ 600 bar Manometer 0÷ 600 bar Manomètre 0÷ 600 bar Manómetro 0÷ 600 bar Manômetro 0÷ 620 bar	2	Innesto rapido di caricamento Cejn Quick coupling for charging Cejn Steckkegel Cejn Accouplement rapide mâle Cejn Acoplamiento rápido para carga Cejn União rápida para carregamento Cejn	3	Tappo di sicurezza sovrappressione CE Overpressure safety plug CE Überdruck Sicherheitsstecker CE Bouchon de sécurité surpression CE Enchufe de seguridad sobrepresión CE Bujão de segurança sobrepressão CE	4	Connettore elettrico Electrical connector Elektrische Connecteur électrique Eléctrica Conector Conector elétrico
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# CONTROL PANEL CP23A


**IT**

Pannello di controllo con base in alluminio provvisto di sensore di pressione EYE, valvola di caricamento e scaricamento, tappo di rottura sovrappressione, protezione in acciaio, innesto rapido di caricamento Cejn e 3 uscite da 1/8" gas per gestione sistemi collegati.

**EN**

Control panel with aluminium base, equipped with pressure sensor EYE, charging and discharging valve, overpressure rupture plug, steel protective cover, Cejn-quick coupling for charging and three G 1/8" ports for managing linked systems.

**DE**

Kontrollarmatur mit Aluminiumgehäuse mit Drucksensor EYE, Befüll- und Ablässventil, Überdruck-Berstsicherung, Schutzabdeckung aus Stahl, Cejn-Schnellkupplung zur Befüllung, und drei G1/8 Anschlussgewinden zur Steuerung von Verbundsystemen.

**FR**

Panneau de contrôle avec base en aluminium, équipé du capteur de pression EYE, valve de chargement-décharge, bouchon de rupture pour surpression, couverture de protection en acier, raccord rapide Cejn pour le chargement et trois ports G 1/8" pour la gestion des systèmes connectés.

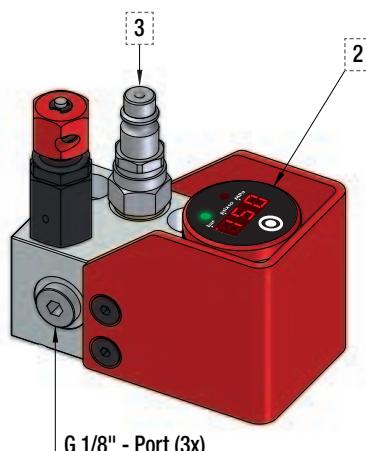
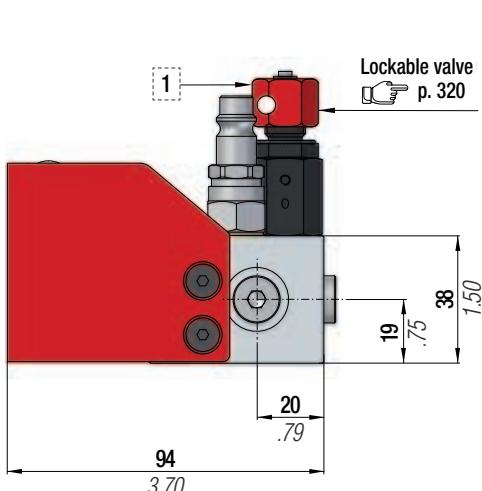
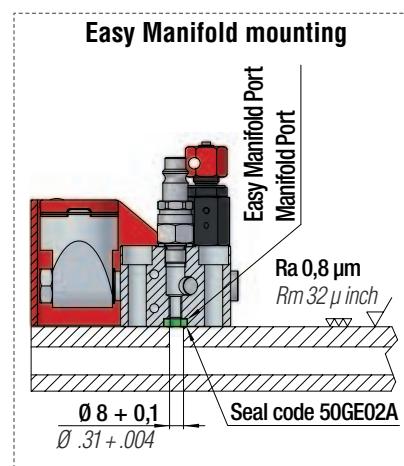
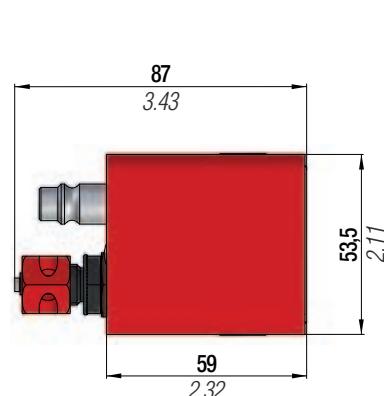
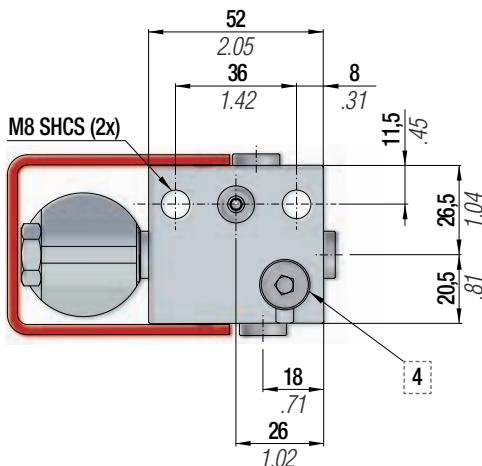
**ES**

Panel de control con base de aluminio equipado con sensor de presión EYE, válvula de carga y descarga, tapón de rotura por sobrepresión, protección de acero, acoplamiento rápido Cejn y 3 salidas 1/8" gas para gestión de sistemas conectados.

**PT**

Painel de controle com base em alumínio, fornecido com o sensor de pressão EYE, válvula de carregamento e descarregamento, bujão de ruptura para sobrepressão, cobertura protetora em aço, engate rápido de carregamento CEJN e 3 saídas G1/8" para a gestão de sistemas de mangueiras.

code	Pressure Gauge	Rupture Plug	Easy Manifold
39CP23A	bar/psi/MPa	✓	✓



Technical data	
Measuring range	0 ÷ 600 bar / 8700 psi / 60 MPa
Visualization	3 digit display + 2 led
Resolution	1 bar, 10 psi, 1 MPa
Measurement unit	bar, psix10, MPa
Accuracy	±1,0% f.s., ±1 digit whichever is greater
Working temperature	0 ÷ 80°C / 176°F
Compatible fluids	Nitrogen
Battery	Maxell CR2032-3V, 220mAh
Material	Stainless steel/Aluminum alloy
Connection	G1/8"
Alarms	Low pressure (adjustable), High pressure (fixed), Sensor malfunction, Low battery
Battery lifetime	> 2000 readings
Degree of protection	IP65 when connected

1	Valvola di scarico Discharging valve Auslaßventil Valve de déchargement Válvula de descarga Válvula de descarga
2	Sensore di pressione EYE EYE Pressure Sensor Drucksensor EYE Capteur de pression EYE Sensor de presión EYE Sensor de pressão EYE

3	Innesto rapido di caricamento Cejn Quick coupling for charging Cejn Steckkegel Cejn Accouplement rapide mâle Cejn Acoplamiento rápido para carga Cejn União rápida para carregamento Cejn
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4	Tappo di rottura sovrappressione Over pressure rupture plug Überdruck-Bruchstecker Bouchon de rupture de surpression Enchufe de ruptura de sobrepresión Plugue ruptura sobrepressão
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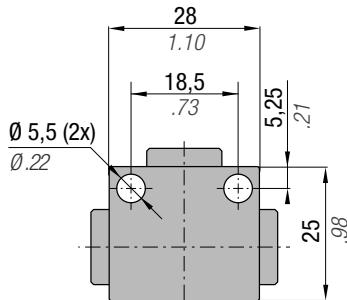


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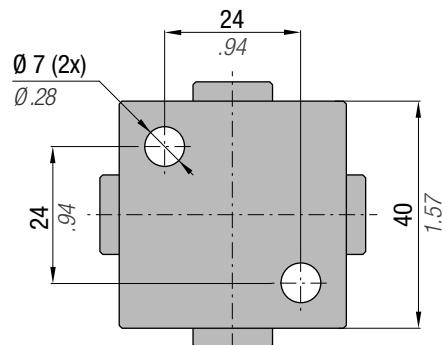
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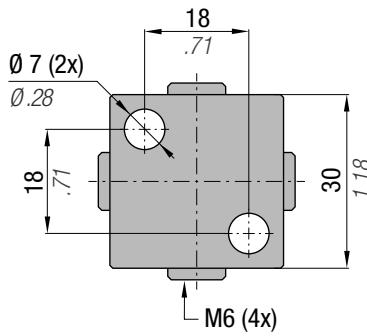
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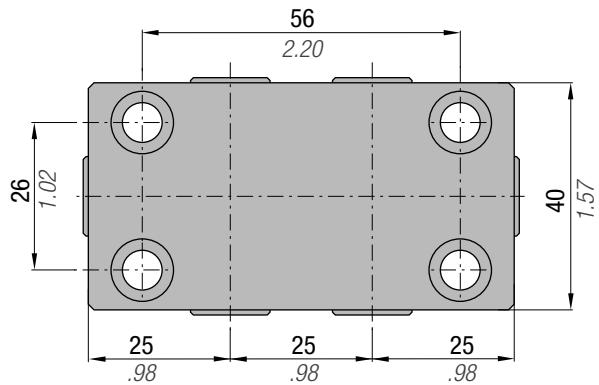
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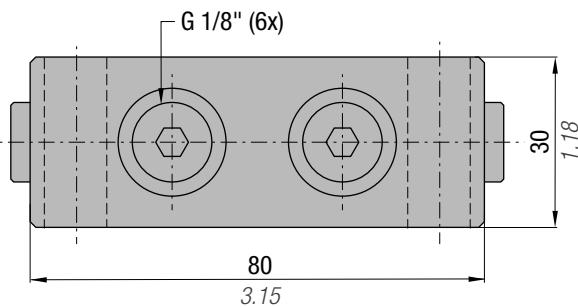
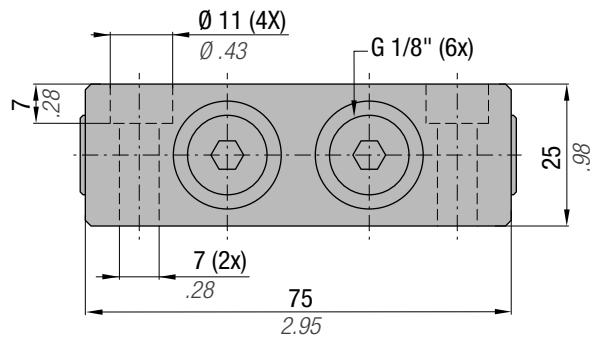
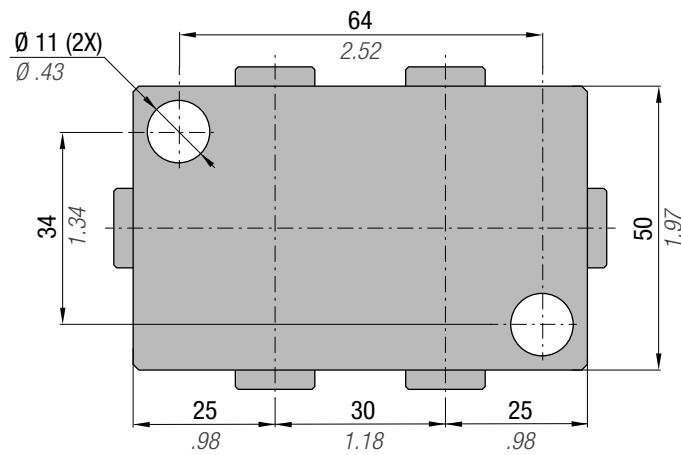
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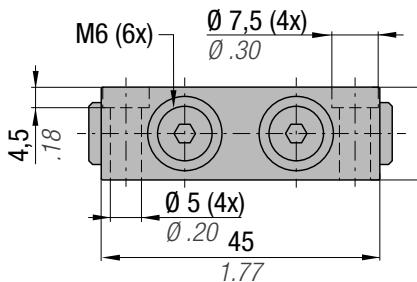
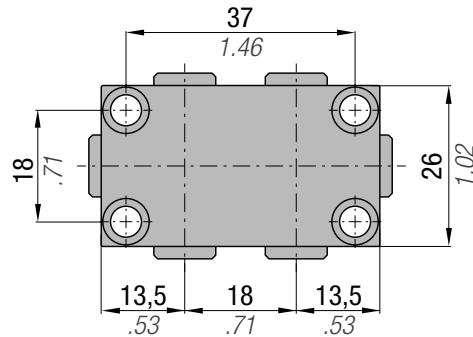
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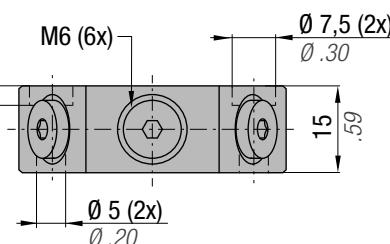
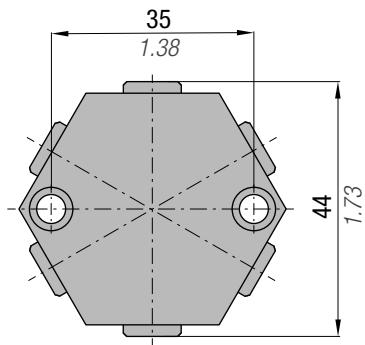


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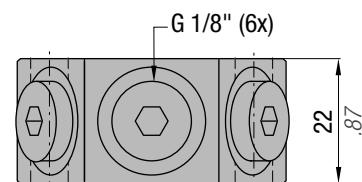
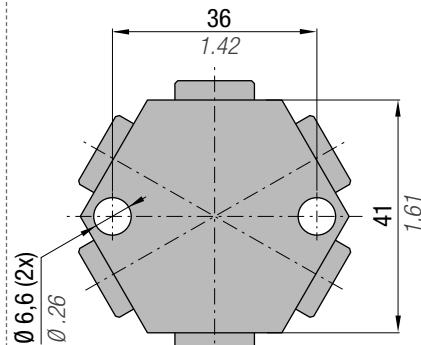
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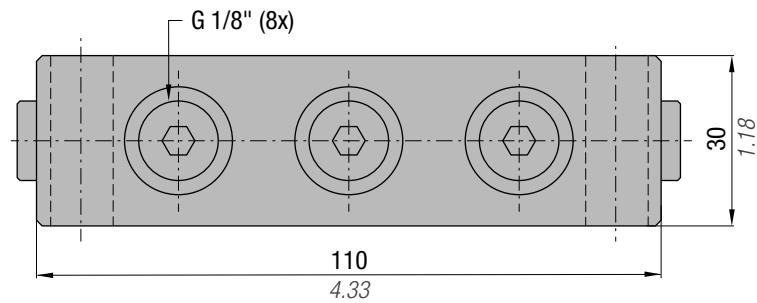
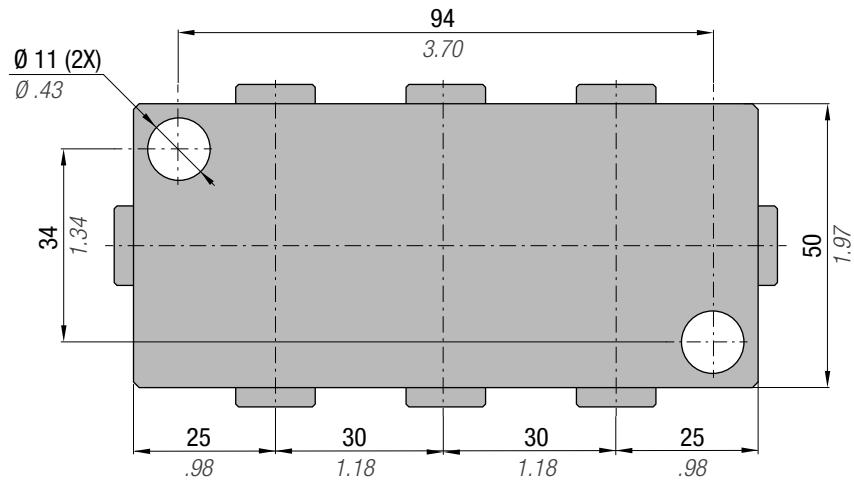
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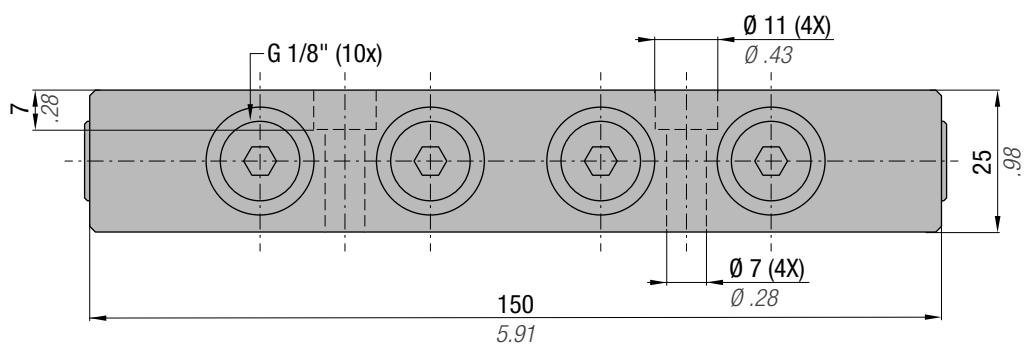
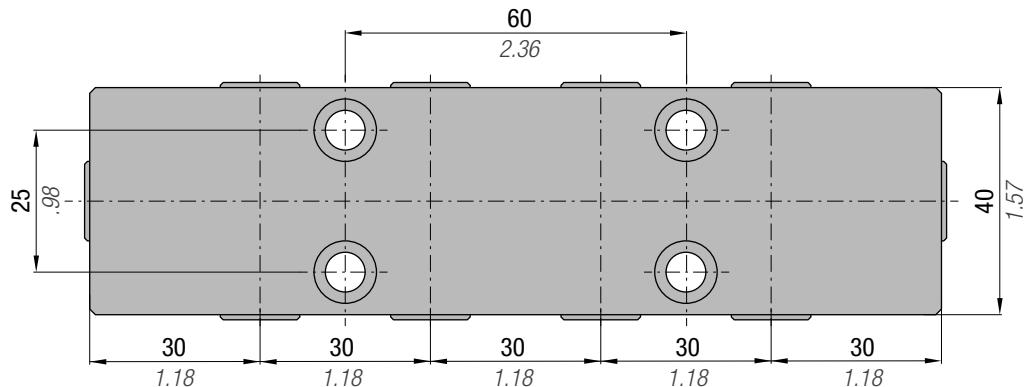


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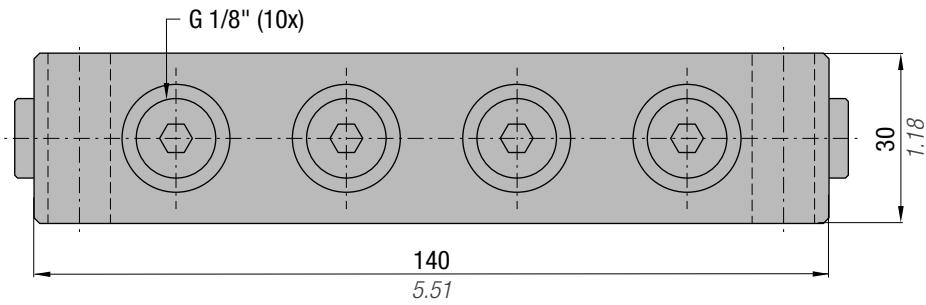
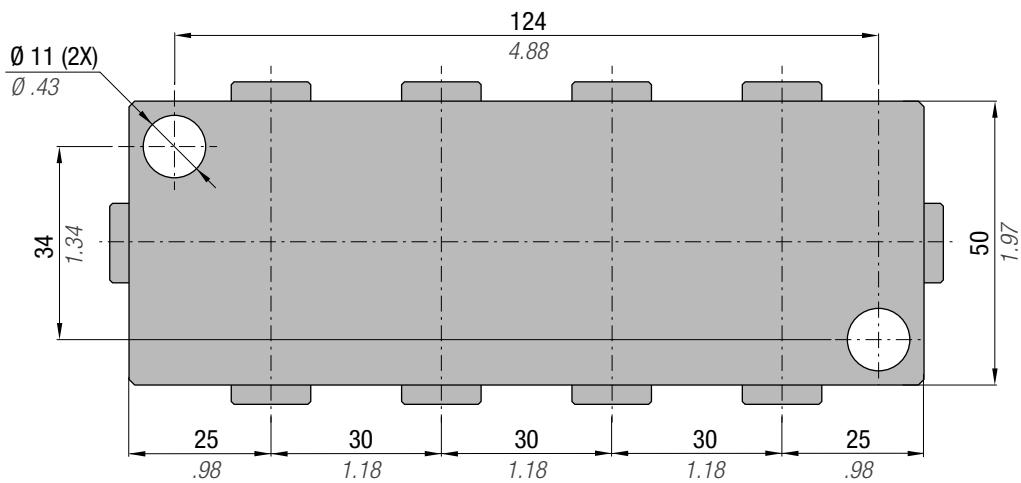
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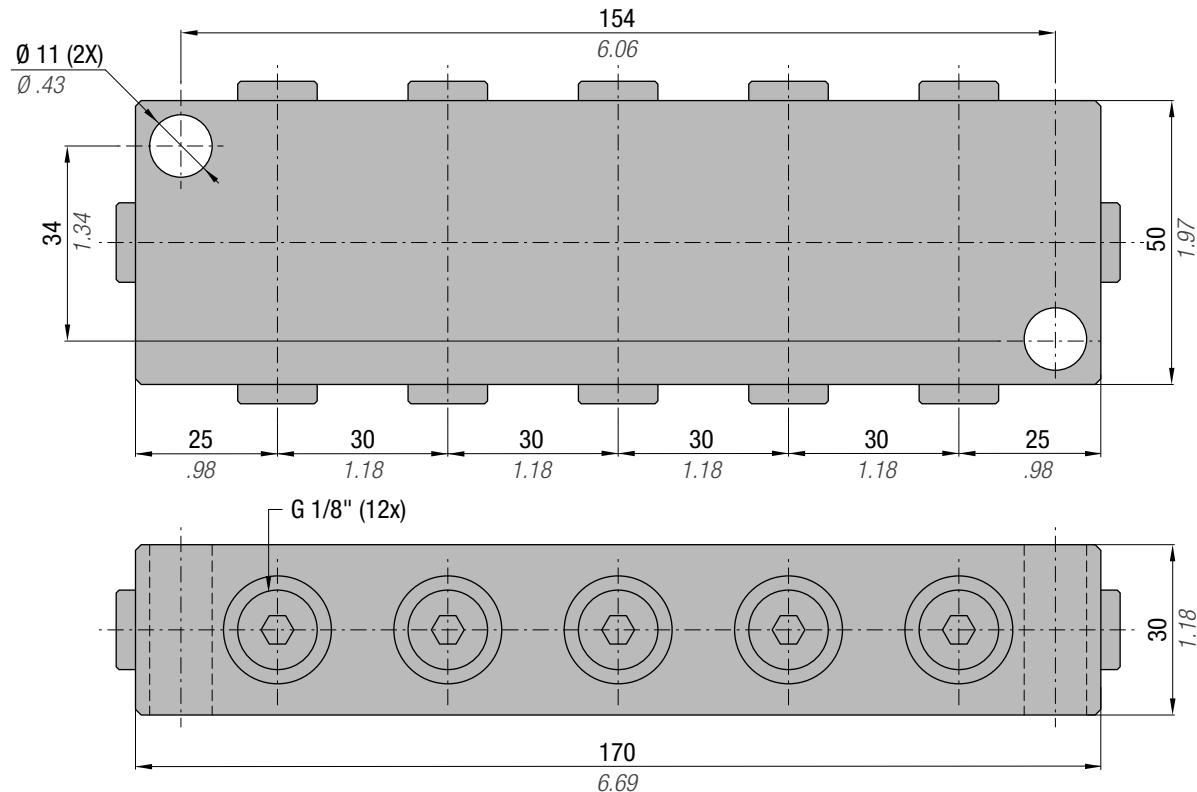
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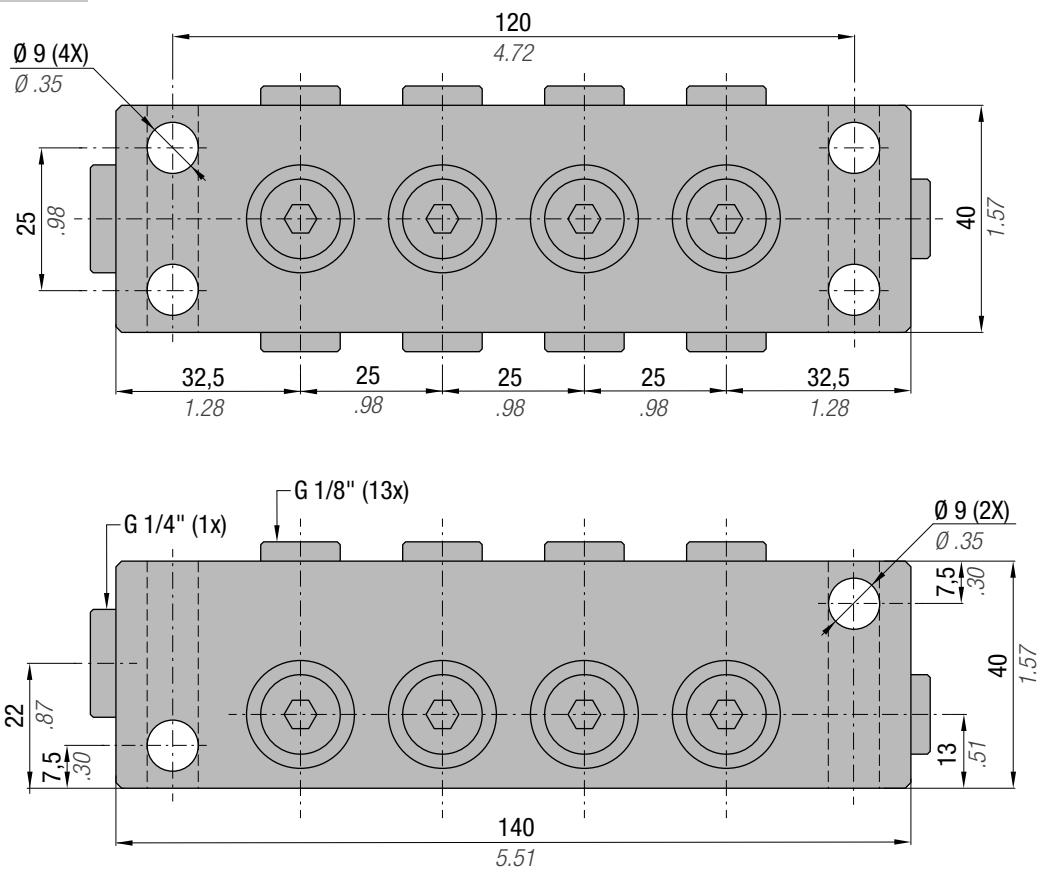


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All dimensions in mm/inch